



# PowerFlex 520-Series AC Drive Specifications

Catalog Numbers 25A series B, 25B

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Drive Features: AppView®, CustomView™, QuickView®, and MainsFree™ configuration and programming tools.

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## Summary of Changes

This publication contains the following new or updated information. This list includes substantive updates only and is not intended to reflect all changes.

| Topic                                                                                                                    | Page       |
|--------------------------------------------------------------------------------------------------------------------------|------------|
| Updated certification table                                                                                              | 13         |
| Changed section title from Dimensions and Weights to Product Selection<br>- removed Frame/Rating Cross-reference heading | 14         |
| Changed Circuit Breakers Bulletin 140M-C2E-C16 to 140M-D8E-C16 for 380...480V 3-Phase Input Protection Devices           | 29         |
| PCR 1317 corrected on catalog number 22-HIM-C2S description from 2.9 m to 2.0 m cable                                    | 33         |
| Added EMC Ferrite Cores and Terminators to Accessories                                                                   | 33         |
| Added IP 20 PF4/40/40P to PowerFlex 520-Series Drives product selection table for the mounting plate                     | 34         |
| Added the Adapter Plate dimensions                                                                                       | 42         |
| Changed to new template                                                                                                  | throughout |

## Product Overview

The PowerFlex® 520-Series AC drive delivers an innovative design that is remarkably versatile and can accommodate systems ranging from standalone machines to simple system integration. The PowerFlex 523 drive provides general purpose control for applications ranging up to 30 HP and 22 kW. The PowerFlex 525 drive provides maximum flexibility and performance ranging up to 30 HP and 22 kW.

By combining various motor control options, communications, energy savings, and standard safety features in a cost-effective drive, the PowerFlex 520-Series drive is suitable for a wide array of applications.

Maximize your system performance and productivity by taking advantage of the following key features offered in a PowerFlex 520-Series drive.

## PowerFlex 520-Series AC Drives Feature

### Modular Design

- Detachable control module and power module allow **simultaneous configuration and installation**.
- Each drive has a **standard control module** used across the entire power range.
- **MainsFree configuration** allows you to simply connect your control module to a PC with a standard USB cable and quickly upload, download, and flash the drive with new settings.
- **Support for accessory cards** without affecting footprint.  
(PowerFlex 523 drives support one, PowerFlex 525 drives support two)

### Packaging and Mounting

- Installation can be quick and easy using the **DIN rail mounting** feature on A, B, and C frame drives. Panel mounting is also available, providing added flexibility.
- **Zero Stacking** is allowed for ambient temperatures up to 45 °C, saving valuable panel space.
- **Integral filtering** is available on all 200V and 400V ratings, providing a cost-effective means of meeting EN61800-3 Category C2 and C3 EMC requirements. External filters provide compliance to EN61800-3 Category C1, C2, and C3 EMC requirements for all PowerFlex 520-Series ratings.
- An optional **IP 30, NEMA/UL Type 1 conduit box** is easily adapted to the standard IP 20 (NEMA Type Open) product, providing increased environmental ratings.

### Optimized Performance

- **Removable MOV** to ground provides trouble-free operation when used on ungrounded distribution systems.
- A **relay precharge** limits inrush current.
- **Integral brake transistor**, available on all ratings, provides dynamic braking capability with simple low cost brake resistors.
- A jumper to switch between **24V DC sink or source control** for control wiring flexibility.
- **Dual Overload Rating** available for drives above 15 HP/11 kW. Normal duty: 110% overload for 60 seconds or 150% for 3 seconds. Heavy duty: 150% overload for 60 seconds or 180% overload (200% programmable) for 3 seconds provides robust overload protection.
- **Adjustable PWM frequency up to 16 kHz** ensures quiet operation.

# PowerFlex 520-Series AC Drive Advanced Features

## Control Performance

- **Variety of motor control options, including:**
  - Volts per Hertz (V/Hz)
  - Sensorless Vector Control (SVC)
  - Closed loop velocity vector control (PowerFlex 525 drives only)
  - Permanent Magnet motor control (PowerFlex 525 drives only)
- **Variety of Positioning Control, including:**
  - PointStop™ stops motor load in a consistent position without encoder feedback
  - Closed loop feedback with an optional encoder card (PowerFlex 525 drives only)
  - Point-to-point positioning mode (PowerFlex 525 drives only)
- **Integral PID** functionality enhances application flexibility (PowerFlex 523 drives have one PID loop, PowerFlex 525 drives have two PID loops)

## I/O Wiring

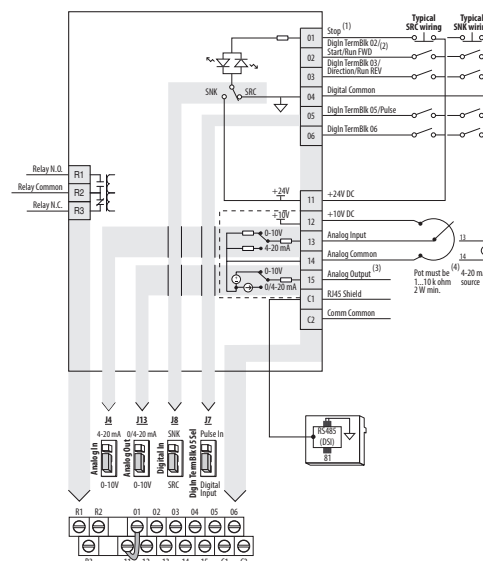
### PowerFlex 523

- **One Analog Input** (unipolar voltage or current) independently isolated from the rest of the drive I/O.
- **Five Digital Inputs** (four programmable) provide application versatility.
- **One Analog Output<sup>(a)</sup>** which is jumper selectable between either 0...10V or 0...20 mA. This scalable, 10-bit output is suitable for metering or as a speed reference to another device.
- **One Relay Output** (form C) can be used to indicate various drive, motor or logic conditions.

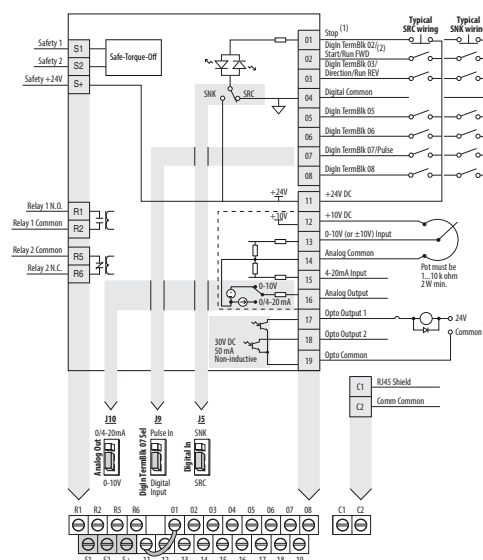
### PowerFlex 525

- **Two Analog Inputs** (one unipolar and one bipolar) are independently isolated from the rest of the drive I/O. These inputs can be toggled via a digital input.
- **Seven Digital Inputs** (six programmable) provide application versatility.
- **One Analog Output** which is jumper selectable between either 0...10V or 0...20 mA. This scalable, 10-bit output is suitable for metering or as a speed reference to another drive.
- **Two Opto Outputs and two Relay Outputs** (one form A and one form B) can be used to indicate various drive, motor or logic conditions.

**PowerFlex 523 Series B Control I/O Wiring Block Diagram**



**PowerFlex 525 Control I/O Wiring Block Diagram**



(a) Analog output (terminal 15) is only available on PowerFlex 523 series B drive and requires firmware 3.001 and later to configure the analog output parameters.

## Communications

- **Embedded EtherNet/IP™ port** allows easy configuration, control, and collection of drive data over the network. (PowerFlex 525 drives only)
- **Dual-port EtherNet/IP option card** supports Device Level Ring (DLR) topologies, providing **fault-tolerant connectivity** for optimum drive availability.
- **Integral RS485/DSI communications** enable the drives to be used in a multi-drop network configuration.
- Optional communication cards such as **DeviceNet™**, and **PROFIBUS DP** can improve machine performance.
- **Online EDS file creation** with RSNetWorx™ providing ease of set-up on a network.

## Optimized for Common DC Bus Installations

### *Enhanced Control of Internal Precharge*

**Common DC Bus** offers additional inherent breaking capabilities by utilizing all the drives/loads on the bus for energy absorption offering higher efficiency and cost savings. The PowerFlex 520-Series drive has been optimized for use in **Common DC Bus** or **Shared DC Bus installations**.

- Configurable precharge control using digital inputs.
- Direct DC Bus connection to power terminal blocks.

## Improved Ride-through

### *Operation Down to 1/2 Line Voltage*

The PowerFlex 520-Series drive allows for the selection of **1/2 DC Bus operation**, for use in critical applications where continued drive output is desired even in the event of brown out or low voltage conditions. The PowerFlex 520-Series drive also supports **enhanced inertia ride-through** for additional low voltage mitigation.

- Selectable 1/2 line voltage operation.
- Increased power loss ride-through.

## Additional Features of PowerFlex 525 Drives

### *Closed Loop Feedback*

#### **Encoder/Pulse Train Input**

The PowerFlex 525 drive allows for configurable closed loop control with an optional encoder card for either speed or position feedback for improved speed regulation, basic position control, or other pulse inputs for motor control.

- Improved speed regulation
- Basic position control

Basic Position Control

Local Position Control

- Position regulator with StepLogic®
- Eight positions (local logic)

Outer Position Control Loop

- **Analog input bipolar mode** offers improved zero-cross performance.
- **Simple motion control** applications with more complex position profiles.
- **Speed reference** supplied to drive via Analog Input or multiple fieldbus network options.
- **Speed ratio** available for simple draw applications.

Feedback Details

Line Driver Type Incremental Encoder Option Card

- Quadrature (dual channel) or Single Channel
- 5V/12V DC supply, 10 mA min per channel
- Single Ended or Differential (A, B Channel)
- Duty Cycle of 50%, +10%
- Input Frequency up to 250 kHz

Pulse Train Input

- Configurable Input Voltage 5V/12V/24V DC autodetects
- Input Frequency up to 100 kHz

Encoder Wiring Examples

| I/O                                                                               | Connection Example | I/O                                                | Connection Example |
|-----------------------------------------------------------------------------------|--------------------|----------------------------------------------------|--------------------|
| <b>Encoder Power – Internal Drive Power</b><br>Internal (drive)<br>12V DC, 250 mA |                    | <b>Encoder Power – External Power Source</b>       |                    |
| <b>Encoder Signal – Single-Ended, Dual Channel</b>                                |                    | <b>Encoder Signal – Differential, Dual Channel</b> |                    |

Safety Inside using Safe-Torque-Off Function

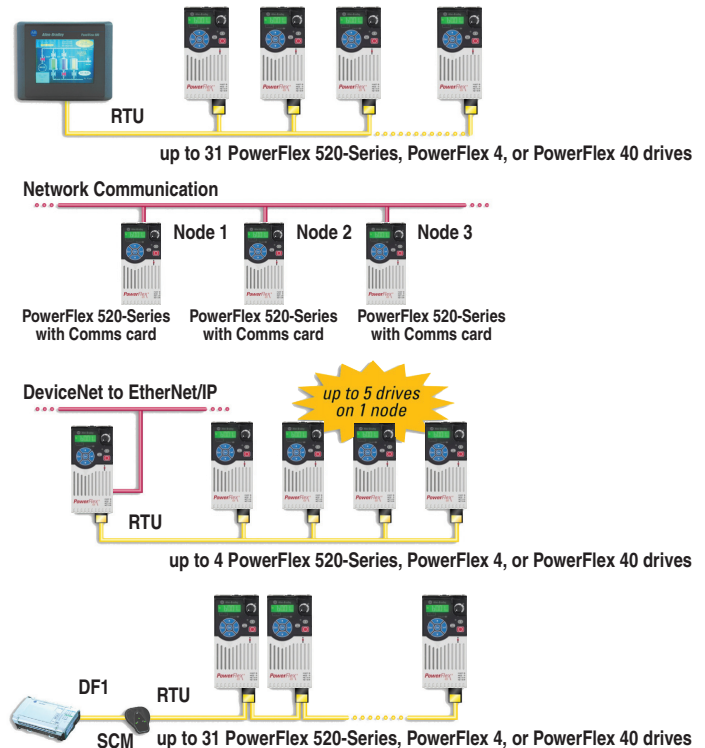
Safe Torque-Off is a standard safety feature of the PowerFlex 525 drive to help protect personnel and equipment. Safe Torque-off allows you to restart your application faster after a safety-related situation.

- Safe Torque-Off functionality **removes rotational power without powering down the drive.**
- Embedded safety **reduces wiring and saves on installation space.**
- Meets ISO 13849-1 standards and provides safety ratings up to and including **SIL 2/PLd.**

## Communications and Software

### Versatile Programming and Network Solutions

- PowerFlex 520-Series drives are compatible with any device that acts as an RTU **Master** and supports standard 03 and 06 RTU commands.
- A network can be configured using PowerFlex 520-Series drives for **high performance and flexible configuration** capabilities.
  - Embedded port for EtherNet/IP (PowerFlex 525 drives only)
  - EtherNet/IP dual-port option card
  - DeviceNet option card
  - PROFIBUS DP option card
- A **multi-drive solution** can be reached using a single PowerFlex 520-Series drive, with the ability for up to five drives to reside on one (1) node.
- **Integral RS-485** communications enable the drives to be used in a multi-drop network configuration. A serial converter module (SCM) provides connectivity to any controller with a DF1 port. The SCM can be eliminated if the controller acts as an RTU Master.



### PC Programming Software

#### Connected Components Workbench™

- Supports plug and play connectivity through a standard USB connection.
- AppView tool provides parameter groups for several of the most common applications.
- Create and save custom parameter groups using the CustomView tool.
- Supports PowerFlex drives, Micro800™ controllers and PanelView™ component graphic terminals.

#### Studio 5000 Logix Designer®

- Add-on Profiles (AOPs) for PowerFlex 520-series AC drives provide seamless integration into the Logix environment.
- Configuration files from Studio 5000 Logix Designer<sup>(a)</sup> application can be transferred directly to the PowerFlex 520-Series drive over EtherNet/IP.
- Automatic Device Configuration (ADC) uploads configuration parameters to a replaced drive, minimizing the need for a manual reconfiguration.

(a) The Studio 5000 Logix Designer application is the rebranding of RSLogix 5000® software. You can also use RSLogix 5000 version 17 or greater.

PowerFlex 523 Drive Family



PowerFlex 525 Drive Family



## Catalog Number Explanation

|       |      |                |        |           |          |                |          |      |      |
|-------|------|----------------|--------|-----------|----------|----------------|----------|------|------|
| 1-3   | 4    | 5              | 6-8    | 9         | 10       | 11             | 12       | 13   | 14   |
| 25B   | -    | B              | 2P3    | N         | 1        | 1              | 4        | -    | -    |
| Drive | Dash | Voltage Rating | Rating | Enclosure | Reserved | Emission Class | Reserved | Dash | Dash |

| Code | Type          |
|------|---------------|
| 25A  | PowerFlex 523 |
| 25B  | PowerFlex 525 |

| Code | Voltage | Phase |
|------|---------|-------|
| V    | 120V AC | 1     |
| A    | 240V AC | 1     |
| B    | 240V AC | 3     |
| D    | 480V AC | 3     |
| E    | 600V AC | 3     |

| Code | Interface Module |
|------|------------------|
| 1    | Standard         |

| Code | Enclosure        |
|------|------------------|
| N    | IP20 NEMA / Open |

| Code | EMC Filter |
|------|------------|
| 0    | No Filter  |
| 1    | Filter     |

| Code | Braking  |
|------|----------|
| 4    | Standard |

| Output Current @ 1 Phase, 100...120V Input |      |       |      |      |      |      |
|--------------------------------------------|------|-------|------|------|------|------|
| Code                                       | Amps | Frame | ND   |      | HD   |      |
|                                            |      |       | HP   | kW   | HP   | kW   |
| 1P6 <sup>(1)</sup>                         | 1.6  | A     | 0.25 | 0.2  | 0.25 | 0.2  |
| 2P5                                        | 2.5  | A     | 0.5  | 0.4  | 0.5  | 0.4  |
| 4P8                                        | 4.8  | B     | 1.0  | 0.75 | 1.0  | 0.75 |
| 6P0                                        | 6.0  | B     | 1.5  | 1.1  | 1.5  | 1.1  |

| Output Current @ 1 Phase, 200...240V Input |      |       |      |      |      |      |
|--------------------------------------------|------|-------|------|------|------|------|
| Code                                       | Amps | Frame | ND   |      | HD   |      |
|                                            |      |       | HP   | kW   | HP   | kW   |
| 1P6 <sup>(1)</sup>                         | 1.6  | A     | 0.25 | 0.2  | 0.25 | 0.2  |
| 2P5                                        | 2.5  | A     | 0.5  | 0.4  | 0.5  | 0.4  |
| 4P8                                        | 4.8  | A     | 1.0  | 0.75 | 1.0  | 0.75 |
| 8P0                                        | 8.0  | B     | 2.0  | 1.5  | 2.0  | 1.5  |
| 011                                        | 11.0 | B     | 3.0  | 2.2  | 3.0  | 2.2  |

| Output Current @ 3Phase, 200...240V Input |      |       |      |      |      |      |
|-------------------------------------------|------|-------|------|------|------|------|
| Code                                      | Amps | Frame | ND   |      | HD   |      |
|                                           |      |       | HP   | kW   | HP   | kW   |
| 1P6 <sup>(1)</sup>                        | 1.6  | A     | 0.25 | 0.2  | 0.25 | 0.2  |
| 2P5                                       | 2.5  | A     | 0.5  | 0.4  | 0.5  | 0.4  |
| 5P0                                       | 5.0  | A     | 1.0  | 0.75 | 1.0  | 0.75 |
| 8P0                                       | 8.0  | A     | 2.0  | 1.5  | 2.0  | 1.5  |
| 011                                       | 11.0 | A     | 3.0  | 2.2  | 3.0  | 2.2  |
| 017                                       | 17.5 | B     | 5.0  | 4.0  | 5.0  | 4.0  |
| 024                                       | 24.0 | C     | 7.5  | 5.5  | 7.5  | 5.5  |
| 032                                       | 32.2 | D     | 10.0 | 7.5  | 10.0 | 7.5  |
| 048 <sup>(2)</sup>                        | 48.3 | E     | 15.0 | 11.0 | 10.0 | 7.5  |
| 062 <sup>(2)</sup>                        | 62.1 | E     | 20.0 | 15.0 | 15.0 | 11.0 |

| Output Current @ 3 Phase, 380...480V Input |      |       |      |      |      |      |
|--------------------------------------------|------|-------|------|------|------|------|
| Code                                       | Amps | Frame | ND   |      | HD   |      |
|                                            |      |       | HP   | kW   | HP   | kW   |
| 1P4                                        | 1.4  | A     | 0.5  | 0.4  | 0.5  | 0.4  |
| 2P3                                        | 2.3  | A     | 1.0  | 0.75 | 1.0  | 0.75 |
| 4P0                                        | 4.0  | A     | 2.0  | 1.5  | 2.0  | 1.5  |
| 6P0                                        | 6.0  | A     | 3.0  | 2.2  | 3.0  | 2.2  |
| 010                                        | 10.5 | B     | 5.0  | 4.0  | 5.0  | 4.0  |
| 013                                        | 13.0 | C     | 7.5  | 5.5  | 7.5  | 5.5  |
| 017                                        | 17.0 | C     | 10.0 | 7.5  | 10.0 | 7.5  |
| 024                                        | 24.0 | D     | 15.0 | 11.0 | 15.0 | 11.0 |
| 030 <sup>(2)</sup>                         | 30.0 | D     | 20.0 | 15.0 | 15.0 | 11.0 |
| 037 <sup>(2)</sup>                         | 37.0 | E     | 25.0 | 18.5 | 20.0 | 15.0 |
| 043 <sup>(2)</sup>                         | 43.0 | E     | 30.0 | 22.0 | 25.0 | 18.5 |

| Output Current @ 3 Phase, 525...600V Input |      |       |      |      |      |      |
|--------------------------------------------|------|-------|------|------|------|------|
| Code                                       | Amps | Frame | ND   |      | HD   |      |
|                                            |      |       | HP   | kW   | HP   | kW   |
| 0P9                                        | 0.9  | A     | 0.5  | 0.4  | 0.5  | 0.4  |
| 1P7                                        | 1.7  | A     | 1.0  | 0.75 | 1.0  | 0.75 |
| 3P0                                        | 3.0  | A     | 2.0  | 1.5  | 2.0  | 1.5  |
| 4P2                                        | 4.2  | A     | 3.0  | 2.2  | 3.0  | 2.2  |
| 6P6                                        | 6.6  | B     | 5.0  | 4.0  | 5.0  | 4.0  |
| 9P9                                        | 9.9  | C     | 7.5  | 5.5  | 7.5  | 5.5  |
| 012                                        | 12.0 | C     | 10.0 | 7.5  | 10.0 | 7.5  |
| 019                                        | 19.0 | D     | 15.0 | 11.0 | 15.0 | 11.0 |
| 022 <sup>(2)</sup>                         | 22.0 | D     | 20.0 | 15.0 | 15.0 | 11.0 |
| 027 <sup>(2)</sup>                         | 27.0 | E     | 25.0 | 18.5 | 20.0 | 15.0 |
| 032 <sup>(2)</sup>                         | 32.0 | E     | 30.0 | 22.0 | 25.0 | 18.5 |

(1) This rating is only available for PowerFlex 523 drives.

(2)   Normal and Heavy Duty ratings are available for this drive.

## Technical Specifications

### Protection

| Specifications                                                                                                                                               | PowerFlex 523                                                                                                                                                                                                                                                            | PowerFlex 525 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Bus Overvoltage Trip<br>100...120V AC Input:<br>200...240V AC Input:<br>380...480V AC Input:<br>525...600V AC Input:                                         | 405V DC bus (equivalent to 150V AC incoming line)<br>405V DC bus (equivalent to 290V AC incoming line)<br>810V DC bus (equivalent to 575V AC incoming line)<br>1005V DC bus (equivalent to 711V AC incoming line)                                                        |               |
| Bus Undervoltage Trip<br>100...120V AC Input:<br>200...240V AC Input:<br>380...480V AC Input:<br>525...600V AC Input<br>P038 = 3 "600V":<br>P038 = 2 "480V": | 190V DC bus (equivalent to 75V AC incoming line)<br>190V DC bus (equivalent to 150V AC incoming line)<br>390V DC bus (equivalent to 275V AC incoming line)<br><br>487V DC bus (equivalent to 344V AC incoming line)<br>390V DC bus (equivalent to 275V AC incoming line) |               |
| Power Ride-Thru:                                                                                                                                             | 100 ms                                                                                                                                                                                                                                                                   |               |
| Logic Control Ride-Thru:                                                                                                                                     | 0.5 s min, 2 s typical                                                                                                                                                                                                                                                   |               |
| Electronic Motor Overload Protection:                                                                                                                        | Provides class 10 motor overload protection according to NEC article 430 and motor over-temperature protection according to NEC article 430.126 (A) (2). UL 508C File 29572.                                                                                             |               |
| Overcurrent:                                                                                                                                                 | 200% hardware limit, 300% instantaneous fault                                                                                                                                                                                                                            |               |
| Ground Fault Trip:                                                                                                                                           | Phase-to-ground on drive output                                                                                                                                                                                                                                          |               |
| Short Circuit Trip:                                                                                                                                          | Phase-to-phase on drive output                                                                                                                                                                                                                                           |               |

### Electrical

| Specifications                                                                                | PowerFlex 523                                                                                                                       | PowerFlex 525 |
|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Voltage Tolerance:                                                                            | -15% / +10%                                                                                                                         |               |
| Frequency Tolerance:                                                                          | 47...63 Hz                                                                                                                          |               |
| Input Phases:                                                                                 | Three-phase input provides full rating. Single-phase input provides 35% rating on three-phase drives.                               |               |
| Displacement Power Factor:                                                                    | 0.98 across entire speed range                                                                                                      |               |
| Short Circuit Rating, max:                                                                    | 100,000 Amps Symmetrical                                                                                                            |               |
| Actual Short Circuit Rating:                                                                  | Determined by AIC Rating of installed fuse/circuit breaker                                                                          |               |
| Transistor Type:                                                                              | Isolated Gate Bipolar Transistor (IGBT)                                                                                             |               |
| Internal DC Bus Choke<br>200...240V AC Input:<br>380...480V AC Input:<br>525...600V AC Input: | Only for Frame E drive ratings<br>11 kW (15 HP)<br>15...18.5 kW (20...25 HP) - Heavy Duty<br>15...18.5 kW (20...25 HP) - Heavy Duty |               |

### Control

| Specifications                                                                        | PowerFlex 523                                                                                                                                                                                                                                                                                                                                        | PowerFlex 525 |
|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Method                                                                                | Sinusoidal PWM, Volts/Hertz, Sensorless Vector Control, Economizer SVC motor control, Closed Loop Velocity Vector Control, Surface Mount and Interior Permanent Magnet Motor (without encoder), Interior Permanent Magnet Motor (with encoder) (Closed Loop Velocity Vector Control and PM motor control are not applicable to PowerFlex 523 drives) |               |
| Carrier Frequency                                                                     | 2...16 kHz, Drive rating based on 4 kHz                                                                                                                                                                                                                                                                                                              |               |
| Frequency Accuracy<br>Digital Input:<br>Analog Input:<br>Analog Output:               | Within $\pm 0.05\%$ of set output frequency<br>Within 0.5% of max output frequency, 10-Bit resolution<br>$\pm 2\%$ of full scale, 10-Bit resolution                                                                                                                                                                                                  |               |
| Performance<br>V/Hz (Volts per Hertz):<br>SVC (Sensorless Vector):<br>SVC Economizer: | $\pm 1\%$ of base speed across a 60:1 speed range<br>$\pm 0.5\%$ of base speed across a 100:1 speed range<br>$\pm 0.5\%$ of base speed across a 100:1 speed range                                                                                                                                                                                    |               |
| VVC (Velocity Vector Control):<br>PM Motor <sup>(1)</sup> :                           | (Applicable to PowerFlex 525 drives only)<br>$\pm 0.5\%$ of base speed across a 60:1 speed range<br>$\pm 0.5\%$ of base speed, up to a 20:1 speed range                                                                                                                                                                                              |               |

## Control (Continued)

| Specifications                                                                                                                                                                | PowerFlex 523                                                                                                                                                                                                                                                                                  | PowerFlex 525 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Performance with Encoder<br>SVC (Sensorless Vector):<br>SVC Economizer:<br>VVC (Velocity Vector Control):<br>PM Motor (iPM motor, 10 HP<br>rating and below) <sup>(1)</sup> : | (Applicable to PowerFlex 525 drives only)<br>±0.1% of base speed across a 100:1 speed range <sup>(2)</sup><br>±0.1% of base speed across a 100:1 speed range <sup>(2)</sup><br>±0.1% of base speed across a 1000:1 speed range <sup>(2)</sup><br>±0.1% of base speed, up to a 60:1 speed range |               |
| Output Voltage Range:                                                                                                                                                         | 0V to rated motor voltage                                                                                                                                                                                                                                                                      |               |
| Output Frequency Range:                                                                                                                                                       | 0...500 Hz (programmable)                                                                                                                                                                                                                                                                      |               |
| Efficiency:                                                                                                                                                                   | 97.5% (typical)                                                                                                                                                                                                                                                                                |               |
| Stop Modes:                                                                                                                                                                   | Multiple programmable stop modes including - Ramp, Coast, DC-Brake, and Ramp-to-Stop                                                                                                                                                                                                           |               |
| Accel/Decel:                                                                                                                                                                  | Four independently programmable accel and decel times. Each time may be programmed from 0...600 s in 0.01 s increments                                                                                                                                                                         |               |
| Intermittent Overload<br>Normal Duty:                                                                                                                                         | 110% Overload capability for up to 60 s, 150% for up to 3 s<br>Applies for power rating above 15 kW (20 HP) only. Based on 480V drive rating                                                                                                                                                   |               |
| Heavy Duty:                                                                                                                                                                   | 150% Overload capability for up to 60 s, 180% for up to 3 s (200% programmable)                                                                                                                                                                                                                |               |

(1) For details on specific motor performance, see [rok.auto/knowledgebase](http://rok.auto/knowledgebase) answer ID [0A34823](#).

(2) For more information, see the PowerFlex 520-Series Adjustable Frequency AC Drive User Manual, publication [520-UM001](#).

## Control Inputs

| Specifications | PowerFlex 523                                                                            | PowerFlex 525                                                                                                                               |
|----------------|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| Digital        | Bandwidth:                                                                               | 10 Rad/s for open and closed loop                                                                                                           |
|                | Quantity:                                                                                | (1) Dedicated for stop<br>(4) Programmable                                                                                                  |
|                | Current:                                                                                 | 6 mA                                                                                                                                        |
|                | Type<br>Source Mode (SRC):<br>Sink Mode (SNK):                                           | 18...24V = ON, 0...6V = OFF<br>0...6V = ON, 18...24V = OFF                                                                                  |
|                | Pulse Train<br>Quantity:<br>Input Signal:<br>Input Frequency:<br>Current Consumption:    | (1) Shared with one of the programmable digital input terminals.<br>Transistor contact (open collector)<br>0...100 kHz<br>7 mA @ 24V DC max |
| Analog         | Quantity:                                                                                | (1) Isolated, 0...10V and 4...20 mA                                                                                                         |
|                | Specification<br>Resolution:<br>0...10V DC Analog:<br>4...20 mA Analog:<br>External Pot: | (2) Isolated, -10...10V and 4...20 mA<br>10-bit<br>100 kΩ input impedance<br>250 Ω input impedance<br>1...10 kΩ, 2 W min                    |

## Control Outputs

| Specifications | PowerFlex 523                                                           | PowerFlex 525                                                                                                                                         |
|----------------|-------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| Relay          | Quantity:                                                               | (1) Programmable Form C                                                                                                                               |
|                | Specification<br>Resistive Rating:<br>Inductive Rating:                 | (2) 1 Programmable Form A and 1 Programmable Form B<br>3.0 A @ 30V DC, 3.0 A @ 125V, 3.0 A @ 240V AC<br>0.5 A @ 30V DC, 0.5 A @ 125V, 0.5 A @ 240V AC |
| Opto           | Quantity:                                                               | (2) Programmable                                                                                                                                      |
|                | Specification:                                                          | 30V DC, 50 mA Non-inductive                                                                                                                           |
| Analog         | Quantity:                                                               | (1) Non-Isolated 0-10V or 4...20 mA <sup>(1)</sup>                                                                                                    |
|                | Specification<br>Resolution:<br>0...10V DC Analog:<br>4...20 mA Analog: | 10-bit<br>1 kΩ min<br>525 Ω max                                                                                                                       |

(1) Feature is not applicable to PowerFlex 523 series A drives.

## Encoder

| Specifications | PowerFlex 523 | PowerFlex 525                                                                                                                                                                                                                                                                                                                              |
|----------------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type:          | —             | Incremental, dual channel                                                                                                                                                                                                                                                                                                                  |
| Supply:        |               | 12V, 250 mA                                                                                                                                                                                                                                                                                                                                |
| Quadrature:    |               | 90°, ±27° @ 25 °C                                                                                                                                                                                                                                                                                                                          |
| Duty Cycle:    |               | 50%, +10%                                                                                                                                                                                                                                                                                                                                  |
| Requirements:  |               | Encoders must be line driver type, quadrature (dual channel), or pulse (single channel), 3.5...26V DC output, single-ended or differential and capable of supplying a min of 10 mA per channel.<br>Allowable input is DC up to a max frequency of 250 kHz. The encoder I/O automatically scales to allow 5V, 12V, and 24V DC nom voltages. |

## Environmental Specifications

| Specifications                                                                        | PowerFlex 523                                                                                                                                                                                                                                                                                                   | PowerFlex 525              |                   |                               |               |
|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|-------------------|-------------------------------|---------------|
| Altitude<br>Without derating:<br>With derating:                                       | See <a href="#">Current Derating Curves on page 17</a> for derating guidelines.<br>1000 m (3300 ft) max<br>Up to 4000 m (13,200 ft) max., with the exception of 600V drives at 2000 m (6600 ft) max                                                                                                             |                            |                   |                               |               |
| Surrounding Air Temperature, max.<br>Without derating:<br>With derating:              | See <a href="#">Current Derating Curves on page 17</a> for derating guidelines.<br>-20...50 °C (-4...122 °F)<br>-20...60 °C (-4...140 °F) or -20...70 °C (-4...158 °F) with optional Control Module Fan kit.                                                                                                    |                            |                   |                               |               |
| Storage Temperature<br>Frame A...D:<br>Frame E:                                       | -40...85 °C (-40...185 °F)<br>-40...70 °C (-40...158 °F)                                                                                                                                                                                                                                                        |                            |                   |                               |               |
| Atmosphere:                                                                           | <div><b>IMPORTANT</b></div> Drive <b>must not</b> be installed in an area where the ambient atmosphere contains volatile or corrosive gas, vapors or dust. If the drive is not going to be installed for a period of time, it must be stored in an area where it will not be exposed to a corrosive atmosphere. |                            |                   |                               |               |
| Relative Humidity:                                                                    | 0...95% noncondensing                                                                                                                                                                                                                                                                                           |                            |                   |                               |               |
| Shock:<br>Vibration:                                                                  | Complies with IEC 60068-2-27<br>Complies with IEC 60068-2-6:1995                                                                                                                                                                                                                                                |                            |                   |                               |               |
|                                                                                       | Frame Size                                                                                                                                                                                                                                                                                                      | Operating and Nonoperating |                   | Nonoperating (Transportation) |               |
|                                                                                       |                                                                                                                                                                                                                                                                                                                 | Force (Shock/Vibration)    | Mounting Type     | Force (Shock/Vibration)       | Mounting Type |
|                                                                                       | A                                                                                                                                                                                                                                                                                                               | 15 g / 2 g                 | DIN rail or screw | 30 g/ 2.5 g                   | Screw only    |
|                                                                                       | B                                                                                                                                                                                                                                                                                                               | 15 g / 2 g                 | DIN rail or screw | 30 g/ 2.5 g                   | Screw only    |
|                                                                                       | C                                                                                                                                                                                                                                                                                                               | 15 g / 2 g                 | DIN rail or screw | 30 g/ 2.5 g                   | Screw only    |
|                                                                                       | D                                                                                                                                                                                                                                                                                                               | 15 g / 2 g                 | Screw only        | 30 g/ 2.5 g                   | Screw only    |
|                                                                                       | E                                                                                                                                                                                                                                                                                                               | 15 g / 1.5 g               | Screw only        | 30 g/ 2.5 g                   | Screw only    |
| Conformal Coating:                                                                    | Complies with:<br>IEC 60721-3-3 to level 3C2 (chemical and gases only)                                                                                                                                                                                                                                          |                            |                   |                               |               |
| Surrounding Environment Pollution Degree<br>Pollution Degree 1 & 2:                   | All enclosures acceptable.                                                                                                                                                                                                                                                                                      |                            |                   |                               |               |
| Sound Pressure Level (A-weighted)<br>Frame A & B:<br>Frame C:<br>Frame D:<br>Frame E: | Measurements are taken 1 m from the drive.<br>53 dBA max<br>57 dBA max<br>64 dBA max<br>68 dBA max                                                                                                                                                                                                              |                            |                   |                               |               |

## Certifications

| Certification                                                                                                                  | PowerFlex 523                                                                                                                                                                                                                                                                                                                   | PowerFlex 525 |
|--------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| <b>c-UL-us</b><br>                            | Listed to UL508C and CAN/CSA-C22.2 No. 14...05.                                                                                                                                                                                                                                                                                 |               |
| <b>RCM</b><br>                                | Australian Communications and Media Authority<br>In conformity with the following:<br>Radiocommunications Act: 1992 (including amendments up to 2018)<br>Radiocommunications Standard: 2017<br>Radiocommunications Labelling Notice: 2017<br>Standards applied:<br>EN 61800-3                                                   |               |
|                                               | In conformity with the following European Directives:<br>2014/35/EU Low Voltage Directive (LVD)<br>2014/30/EU EMC Directive (EMC)<br>2014/34/EU ATEX Directive (ATEX)<br>2006/42/EC Machinery Directive (MD)<br>2011/65/EU RoHS Directive (RoHS)<br>Standards applied:<br>EN 61800-3<br>EN 61800-5-1                            |               |
| <b>Functional Safety</b><br>                  | (Applicable to PowerFlex 525 drives only)<br>TÜV Rheinland<br>Standards applied:<br>EN ISO 13849-1<br>EN 61800-5-2<br>EN 61508 PARTS 1-7<br>EN 62061<br>EN 60204-1<br>Certified to ISO 13849-1 SIL2/PLd with embedded Safe-Torque-Off function<br>Meets Functional Safety (FS) when used with embedded Safe-Torque-Off function |               |
| <b>ATEX</b><br><br><b>TUV 12 ATEX 7199 X</b> | (Applicable to PowerFlex 525 drives only)<br>Certified to ATEX directive 2014/34/EU<br>Group II Category (2) GD Applications with ATEX Approved Motors                                                                                                                                                                          |               |
| <b>KCC</b>                                                                                                                     | Korean Registration of Broadcasting and Communications Equipment<br>Compliant with the following standards:<br>Article 58-2 of Radio Waves Act, Clause 3                                                                                                                                                                        |               |
| <b>EAC</b>                                                                                                                     | Standards applied:<br>Low Voltage TP TC 004/2011<br>EMC TP TC 020/2011                                                                                                                                                                                                                                                          |               |
| <b>AC 156</b>                                                                                                                  | Tested by Trentec to be compliant with AC156 Acceptance Criteria for Seismic Qualification Testing of Nonstructural Components and 2003 International Building Code for worst-case seismic level for USA excluding site class F                                                                                                 |               |
| <b>SEMI F47</b>                                                                                                                | Certified compliant with the following standards:<br>SEMI F47<br>IEC 61000-4-11<br>IEC 61000-4-34                                                                                                                                                                                                                               |               |
| <b>Lloyds Register</b>                                                                                                         | (Applicable to PowerFlex 525 drives only)<br>Lloyd's Register Type Approval Certificate 12/10068(E1)                                                                                                                                                                                                                            |               |
| <b>RoHS</b>                                                                                                                    | Compliant with the European "Restriction of Hazardous Substances" 2011/65/EU Directive                                                                                                                                                                                                                                          |               |

The drive is also designed to meet the appropriate portions of the following specifications:

NFPA 70 - US National Electrical Code

NEMA ICS 7.1 - Safety standards for Construction and Guide for Selection, Installation and Operation of Adjustable Speed Drive Systems.

## Product Selection

### Catalog Number Description

|            |          |                |            |           |          |                |          |
|------------|----------|----------------|------------|-----------|----------|----------------|----------|
| <b>25B</b> | <b>-</b> | <b>V</b>       | <b>2P5</b> | <b>N</b>  | <b>1</b> | <b>0</b>       | <b>4</b> |
| Drive      |          | Voltage Rating | Rating     | Enclosure | HIM      | Emission Class | Version  |

### PowerFlex 520-Series Drive Ratings

| PowerFlex 523                                                                       | PowerFlex 525 | Output Ratings |      |            |      |                    | Input Voltage Range | Total Watts Loss | Frame Size |
|-------------------------------------------------------------------------------------|---------------|----------------|------|------------|------|--------------------|---------------------|------------------|------------|
|                                                                                     |               | Normal Duty    |      | Heavy Duty |      | Output Current (A) |                     |                  |            |
| Catalog No.                                                                         | Catalog No.   | HP             | kW   | HP         | kW   |                    |                     |                  |            |
| 100...120V AC (-15%, +10%) - 1-Phase Input, 0...230V 3-Phase Output                 |               |                |      |            |      |                    |                     |                  |            |
| 25A-V1P6N104                                                                        | -             | 0.25           | 0.2  | 0.25       | 0.2  | 1.6                | 85...132            | 20.0             | A          |
| 25A-V2P5N104                                                                        | 25B-V2P5N104  | 0.5            | 0.4  | 0.5        | 0.4  | 2.5                | 85...132            | 27.0             | A          |
| 25A-V4P8N104                                                                        | 25B-V4P8N104  | 1.0            | 0.75 | 1.0        | 0.75 | 4.8                | 85...132            | 53.0             | B          |
| 25A-V6P0N104                                                                        | 25B-V6P0N104  | 1.5            | 1.1  | 1.5        | 1.1  | 6.0                | 85...132            | 67.0             | B          |
| 200...240V AC (-15%, +10%) - 1-Phase Input, 0...230V 3-Phase Output                 |               |                |      |            |      |                    |                     |                  |            |
| 25A-A1P6N104                                                                        | -             | 0.25           | 0.2  | 0.25       | 0.2  | 1.6                | 85...132            | 20.0             | A          |
| 25A-A2P5N104                                                                        | 25B-A2P5N104  | 0.5            | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | 29.0             | A          |
| 25A-A4P8N104                                                                        | 25B-A4P8N104  | 1.0            | 0.75 | 1.0        | 0.75 | 4.8                | 170...264           | 50.0             | A          |
| 25A-A8P0N104                                                                        | 25B-A8P0N104  | 2.0            | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | 81.0             | B          |
| 25A-A011N104                                                                        | 25B-A011N104  | 3.0            | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | 111.0            | B          |
| 200...240V AC (-15%, +10%) - 1-Phase Input with EMC Filter, 0...230V 3-Phase Output |               |                |      |            |      |                    |                     |                  |            |
| 25A-A1P6N114                                                                        | -             | 0.25           | 0.2  | 0.25       | 0.2  | 1.6                | 85...132            | 20.0             | A          |
| 25A-A2P5N114                                                                        | 25B-A2P5N114  | 0.5            | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | 29.0             | A          |
| 25A-A4P8N114                                                                        | 25B-A4P8N114  | 1.0            | 0.75 | 1.0        | 0.75 | 4.8                | 170...264           | 53.0             | A          |
| 25A-A8P0N114                                                                        | 25B-A8P0N114  | 2.0            | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | 84.0             | B          |
| 25A-A011N114                                                                        | 25B-A011N114  | 3.0            | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | 116.0            | B          |
| 200...240V AC (-15%, +10%) - 3-Phase Input, 0...230V 3-Phase Output                 |               |                |      |            |      |                    |                     |                  |            |
| 25A-B1P6N104                                                                        | -             | 0.25           | 0.2  | 0.25       | 0.2  | 1.6                | 85...132            | 20.0             | A          |
| 25A-B2P5N104                                                                        | 25B-B2P5N104  | 0.5            | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | 29.0             | A          |
| 25A-B5P0N104                                                                        | 25B-B5P0N104  | 1.0            | 0.75 | 1.0        | 0.75 | 5.0                | 170...264           | 50.0             | A          |
| 25A-B8P0N104                                                                        | 25B-B8P0N104  | 2.0            | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | 79.0             | A          |
| 25A-B011N104                                                                        | 25B-B011N104  | 3.0            | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | 107.0            | A          |
| 25A-B017N104                                                                        | 25B-B017N104  | 5.0            | 4.0  | 5.0        | 4.0  | 17.5               | 170...264           | 148.0            | B          |
| 25A-B024N104                                                                        | 25B-B024N104  | 7.5            | 5.5  | 7.5        | 5.5  | 24.0               | 170...264           | 259.0            | C          |
| 25A-B032N104                                                                        | 25B-B032N104  | 10.0           | 7.5  | 10.0       | 7.5  | 32.2               | 170...264           | 323.0            | D          |
| 25A-B048N104                                                                        | 25B-B048N104  | 15.0           | 11.0 | 10.0       | 7.5  | 48.3               | 170...264           | 584.0            | E          |
| 25A-B062N104                                                                        | 25B-B062N104  | 20.0           | 15.0 | 15.0       | 11.0 | 62.1               | 170...264           | 708.0            | E          |
| 380...480V AC (-15%, +10%) - 3-Phase Input, 0...460V 3-Phase Output <sup>(1)</sup>  |               |                |      |            |      |                    |                     |                  |            |
| 25A-D1P4N104                                                                        | 25B-D1P4N104  | 0.5            | 0.4  | 0.5        | 0.4  | 1.4                | 323...528           | 27.0             | A          |
| 25A-D2P3N104                                                                        | 25B-D2P3N104  | 1.0            | 0.75 | 1.0        | 0.75 | 2.3                | 323...528           | 37.0             | A          |
| 25A-D4P0N104                                                                        | 25B-D4P0N104  | 2.0            | 1.5  | 2.0        | 1.5  | 4.0                | 323...528           | 62.0             | A          |
| 25A-D6P0N104                                                                        | 25B-D6P0N104  | 3.0            | 2.2  | 3.0        | 2.2  | 6.0                | 323...528           | 86.0             | A          |
| 25A-D010N104                                                                        | 25B-D010N104  | 5.0            | 4.0  | 5.0        | 4.0  | 10.5               | 323...528           | 129.0            | B          |
| 25A-D013N104                                                                        | 25B-D013N104  | 7.5            | 5.5  | 7.5        | 5.5  | 13.0               | 323...528           | 170.0            | C          |
| 25A-D017N104                                                                        | 25B-D017N104  | 10.0           | 7.5  | 10.0       | 7.5  | 17.0               | 323...528           | 221.0            | C          |
| 25A-D024N104                                                                        | 25B-D024N104  | 15.0           | 11.0 | 15.0       | 11.0 | 24.0               | 323...528           | 303.0            | D          |
| 25A-D030N104                                                                        | 25B-D030N104  | 20.0           | 15.0 | 15.0       | 11.0 | 30.0               | 323...528           | 387.0            | D          |
| 380...480V AC (-15%, +10%) - 3-Phase Input with EMC Filter, 0...460V 3-Phase Output |               |                |      |            |      |                    |                     |                  |            |
| 25A-D1P4N114                                                                        | 25B-D1P4N114  | 0.5            | 0.4  | 0.5        | 0.4  | 1.4                | 323...528           | 27.0             | A          |
| 25A-D2P3N114                                                                        | 25B-D2P3N114  | 1.0            | 0.75 | 1.0        | 0.75 | 2.3                | 323...528           | 37.0             | A          |
| 25A-D4P0N114                                                                        | 25B-D4P0N114  | 2.0            | 1.5  | 2.0        | 1.5  | 4.0                | 323...528           | 63.0             | A          |

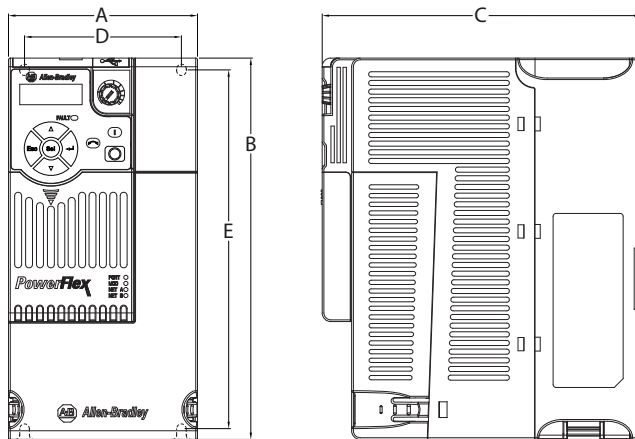
## PowerFlex 520-Series Drive Ratings (Continued)

| PowerFlex 523                                                       | PowerFlex 525 | Output Ratings |      |            |      |                    | Input Voltage Range | Total Watts Loss | Frame Size |
|---------------------------------------------------------------------|---------------|----------------|------|------------|------|--------------------|---------------------|------------------|------------|
|                                                                     |               | Normal Duty    |      | Heavy Duty |      | Output Current (A) |                     |                  |            |
|                                                                     |               | HP             | kW   | HP         | kW   |                    |                     |                  |            |
| Catalog No.                                                         | Catalog No.   | HP             | kW   | HP         | kW   |                    |                     |                  |            |
| 25A-D6P0N1T4                                                        | 25B-D6P0N1T4  | 3.0            | 2.2  | 3.0        | 2.2  | 6.0                | 323...528           | 88.0             | A          |
| 25A-D010N1T4                                                        | 25B-D010N1T4  | 5.0            | 4.0  | 5.0        | 4.0  | 10.5               | 323...528           | 133.0            | B          |
| 25A-D013N1T4                                                        | 25B-D013N1T4  | 7.5            | 5.5  | 7.5        | 5.5  | 13.0               | 323...528           | 175.0            | C          |
| 25A-D017N1T4                                                        | 25B-D017N1T4  | 10.0           | 7.5  | 10.0       | 7.5  | 17.0               | 323...528           | 230.0            | C          |
| 25A-D024N1T4                                                        | 25B-D024N1T4  | 15.0           | 11.0 | 15.0       | 11.0 | 24.0               | 323...528           | 313.0            | D          |
| 25A-D030N1T4                                                        | 25B-D030N1T4  | 20.0           | 15.0 | 15.0       | 11.0 | 30.0               | 323...528           | 402.0            | D          |
| 25A-D037N1T4                                                        | 25B-D037N1T4  | 25.0           | 18.5 | 20.0       | 15.0 | 37.0               | 323...528           | 602.0            | E          |
| 25A-D043N1T4                                                        | 25B-D043N1T4  | 30.0           | 22.0 | 25.0       | 18.5 | 43.0               | 323...528           | 697.0            | E          |
| 525...600V AC (-15%, +10%) - 3-Phase Input, 0...575V 3-Phase Output |               |                |      |            |      |                    |                     |                  |            |
| 25A-E0P9N104                                                        | 25B-E0P9N104  | 0.5            | 0.4  | 0.5        | 0.4  | 0.9                | 446...660           | 22.0             | A          |
| 25A-E1P7N104                                                        | 25B-E1P7N104  | 1.0            | 0.75 | 1.0        | 0.75 | 1.7                | 446...660           | 32.0             | A          |
| 25A-E3P0N104                                                        | 25B-E3P0N104  | 2.0            | 1.5  | 2.0        | 1.5  | 3.0                | 446...660           | 50.0             | A          |
| 25A-E4P2N104                                                        | 25B-E4P2N104  | 3.0            | 2.2  | 3.0        | 2.2  | 4.2                | 446...660           | 65.0             | A          |
| 25A-E6P6N104                                                        | 25B-E6P6N104  | 5.0            | 4.0  | 5.0        | 4.0  | 6.6                | 446...660           | 95.0             | B          |
| 25A-E9P9N104                                                        | 25B-E9P9N104  | 7.5            | 5.5  | 7.5        | 5.5  | 9.9                | 446...660           | 138.0            | C          |
| 25A-E012N104                                                        | 25B-E012N104  | 10.0           | 7.5  | 10.0       | 7.5  | 12.0               | 446...660           | 164.0            | C          |
| 25A-E019N104                                                        | 25B-E019N104  | 15.0           | 11.0 | 15.0       | 11.0 | 19.0               | 446...660           | 290.0            | D          |
| 25A-E022N104                                                        | 25B-E022N104  | 20.0           | 15.0 | 15.0       | 11.0 | 22.0               | 446...660           | 336.0            | D          |
| 25A-E027N104                                                        | 25B-E027N104  | 25.0           | 18.5 | 20.0       | 15.0 | 27.0               | 446...660           | 466.0            | E          |
| 25A-E032N104                                                        | 25B-E032N104  | 30.0           | 22.0 | 25.0       | 18.5 | 32.0               | 446...660           | 562.0            | E          |

(1) A non-filtered drive is not available for 380...480V AC 25 HP (18.5 kW) and 30 HP (22.0 kW) ratings. Filtered drives are available, however you must verify that the application will support a filtered drive

## Drive Dimensions and Weight

Dimensions are in mm and (in.). Weights are in kg and (lb).



| Frame Size | A            | B             | C             | D            | E             | Weight      |
|------------|--------------|---------------|---------------|--------------|---------------|-------------|
| A          | 72.0 (2.83)  | 152.0 (5.98)  | 172.0 (6.77)  | 57.5 (2.26)  | 140.0 (5.51)  | 1.1 (2.4)   |
| B          | 87.0 (3.43)  | 180.0 (7.09)  | 172.0 (6.77)  | 72.5 (2.85)  | 168.0 (6.61)  | 1.6 (3.5)   |
| C          | 109.0 (4.29) | 220.0 (8.66)  | 184.0 (7.24)  | 90.5 (3.56)  | 207.0 (8.15)  | 2.3 (5.0)   |
| D          | 130.0 (5.12) | 260.0 (10.24) | 212.0 (8.35)  | 116.0 (4.57) | 247.0 (9.72)  | 3.9 (8.6)   |
| E          | 185.0 (7.28) | 300.0 (11.81) | 279.0 (10.98) | 160.0 (6.30) | 280.0 (11.02) | 12.9 (28.4) |

## Design Considerations

### Mounting Considerations

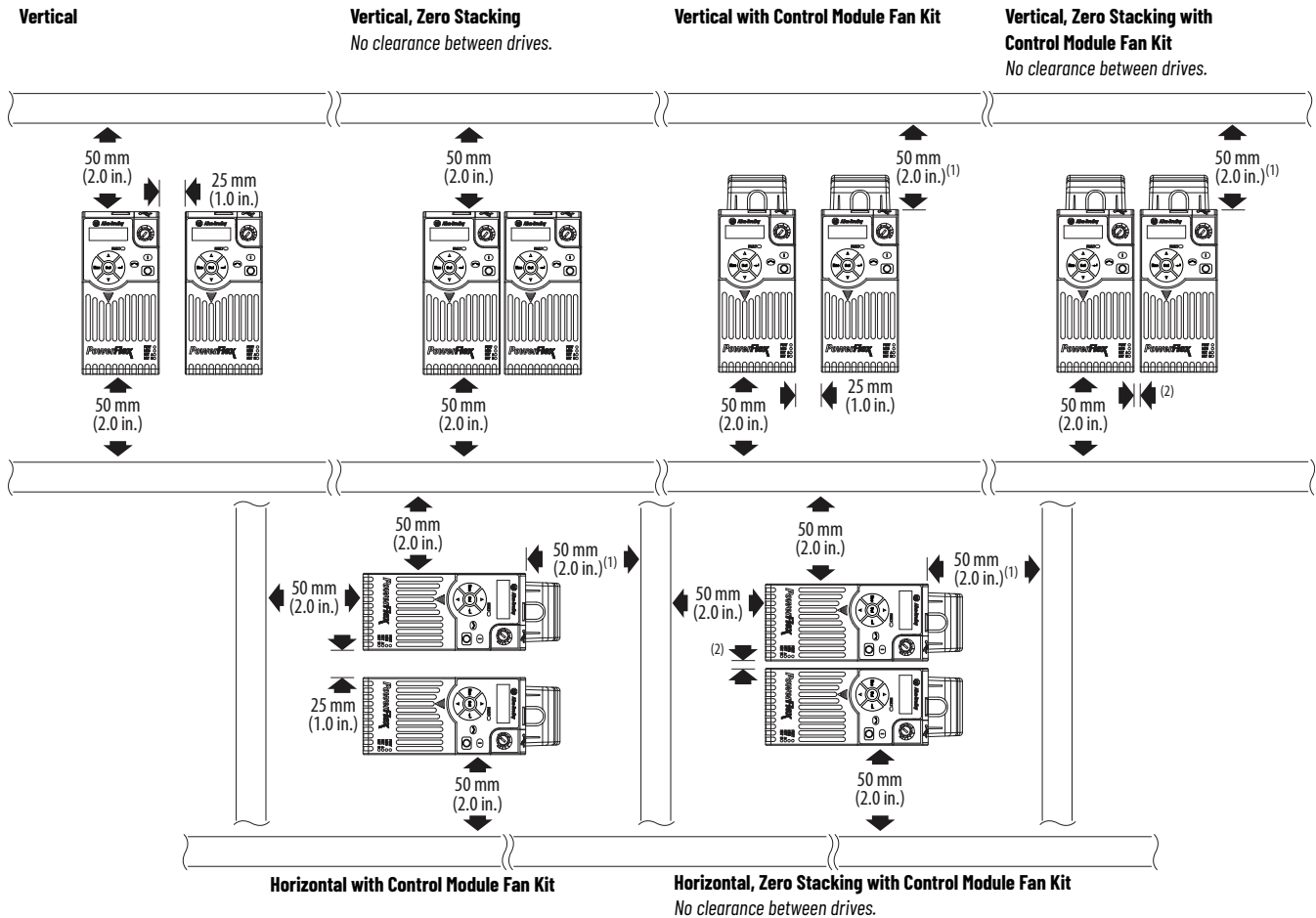
- Mount the drive upright on a flat, vertical, and level surface.

| Frame | Screw Size    | Screw Torque                     |
|-------|---------------|----------------------------------|
| A     | M5 (#10...24) | 1.56...1.96 N•m (14...17 lb•in.) |
| B     | M5 (#10...24) | 1.56...1.96 N•m (14...17 lb•in.) |
| C     | M5 (#10...24) | 1.56...1.96 N•m (14...17 lb•in.) |
| D     | M5 (#10...24) | 2.45...2.94 N•m (22...26 lb•in.) |
| E     | M8 (5/16 in.) | 6.0...7.4 N•m (53...65 lb•in.)   |

- Protect the cooling fan by avoiding dust or metallic particles.
- Do not expose to a corrosive atmosphere.
- Protect from moisture and direct sunlight.

### Minimum Mounting Clearances

See [Product Selection on page 14](#) for mounting dimensions.



(1) For Frame E with Control Module Fan Kit only, clearance of 95 mm (3.7 in.) is required.  
 (2) For Frame E with Control Module Fan Kit only, clearance of 12 mm (0.5 in.) is required.

## Ambient Operating Temperatures

For optional accessories and kits, see [Accessories and Dimensions on page 31](#).

| Mounting                                                                | Enclosure Rating <sup>(1)</sup> | Ambient Temperature |                 |                             |                                                            |
|-------------------------------------------------------------------------|---------------------------------|---------------------|-----------------|-----------------------------|------------------------------------------------------------|
|                                                                         |                                 | Min                 | Max (No Derate) | Max (Derate) <sup>(2)</sup> | Max with Control Module Fan Kit (Derate) <sup>(3)(4)</sup> |
| Vertical                                                                | IP 20/Open Type                 | -20 °C (-4 °F)      | 50 °C (122 °F)  | 60 °C (140 °F)              | 70 °C (158 °F)                                             |
|                                                                         | IP 30/NEMA 1/UL Type 1          |                     | 45 °C (113 °F)  | 55 °C (131 °F)              | -                                                          |
| Vertical, Zero Stacking                                                 | IP 20/Open Type                 |                     | 45 °C (113 °F)  | 55 °C (131 °F)              | 65 °C (149 °F)                                             |
|                                                                         | IP 30/NEMA 1/UL Type 1          |                     | 40 °C (104 °F)  | 50 °C (122 °F)              | -                                                          |
| Horizontal with Control Module Fan Kit <sup>(5)(4)</sup>                | IP 20/Open Type                 |                     | 50 °C (122 °F)  | -                           | 70 °C (158 °F)                                             |
| Horizontal, Zero Stacking with Control Module Fan Kit <sup>(4)(5)</sup> | IP 20/Open Type                 |                     | 45 °C (113 °F)  | -                           | 65 °C (149 °F)                                             |

(1) IP 30/NEMA 1/UL Type 1 rating requires installation of the PowerFlex 520-Series IP 30/NEMA 1/UL Type 1 option kit, catalog number 25-JBAx.

(2) IP 30/NEMA 1/UL Type 1 rating requires installation of the PowerFlex 520-Series IP 30/NEMA 1/UL Type 1 option kit, catalog number 25-JBAx.

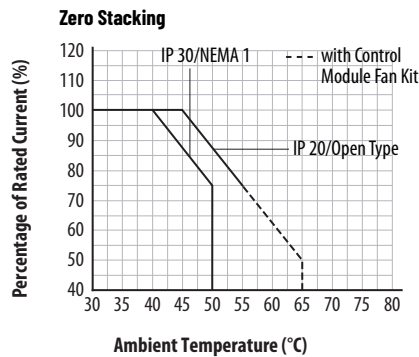
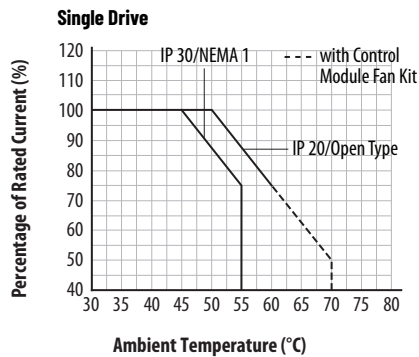
(3) For catalogs 25x-D1P4N104 and 25x-E0P9N104, the temperature listed under the Max. with Control Module Fan Kit (Derate) column is reduced by 10 °C (18 °F) for vertical and vertical with zero stacking mounting methods only.

(4) Requires installation of the PowerFlex 520-Series Control Module Fan Kit, catalog number 25-FANx-70C.

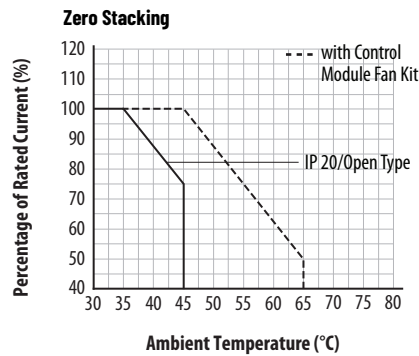
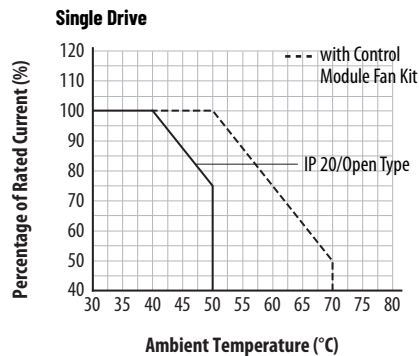
(5) Catalogs 25x-D1P4N104 and 25x-E0P9N104 cannot be mounted using either of the horizontal mounting methods.

## Current Derating Curves

### Vertical Mounting



### Horizontal Mounting/Floor



Derating Guidelines for High Altitude

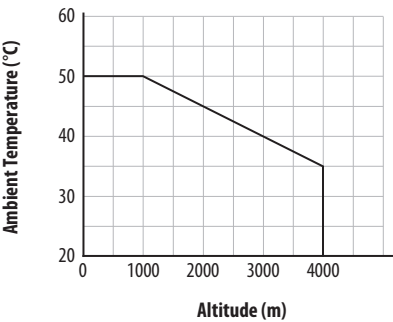
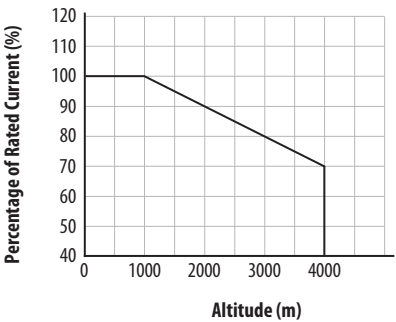
The drive can be used without derating at a maximum altitude of 1000 m (3300 ft).  
If the drive is used above 1000 m (3300 ft):

- Derate the maximum ambient temperature by 5 °C (9 °F) for every additional 1000 m (3300 ft), subject to limits listed in the Altitude Limit (Based on Voltage) table below.
- Or
- Derate the output current by 10% for every additional 1000 m (3300 ft), subject to limits listed in the Altitude Limit (Based on Voltage) table below.

Altitude Limit (Based on Voltage)

| Drive Rating       | Center Ground (Wye Neutral) | Corner Ground, Impedance Ground, or Ungrounded |
|--------------------|-----------------------------|------------------------------------------------|
| 100...120V 1-Phase | 6000 m                      | 6000 m                                         |
| 200...240V 1-Phase | 2000 m                      | 2000 m                                         |
| 200...240V 3-Phase | 6000 m                      | 2000 m                                         |
| 380...480V 3-Phase | 4000 m                      | 2000 m                                         |
| 525...600V 3-Phase | 2000 m                      | 2000 m                                         |

High Altitude



Debris Protection

Take precautions to prevent debris from falling through the vents of the drive housing during installation.

Storage

- Store within an ambient temperature range of -40...85 °C<sup>(a)</sup>.
- Store within a relative humidity range of 0...95%, noncondensing.
- Do not expose to a corrosive atmosphere.

(a) The maximum ambient temperature for storing a Frame E drive is 70 °C.

## AC Supply Source Considerations

### Ungrounded Distribution Systems



**ATTENTION:** PowerFlex 520-Series drives contain protective MOVs that are referenced to ground. These devices must be disconnected if the drive is installed on an ungrounded or resistive grounded distribution system.

**ATTENTION:** Removing MOVs in drives with an embedded filter will also disconnect the filter capacitor from earth ground.

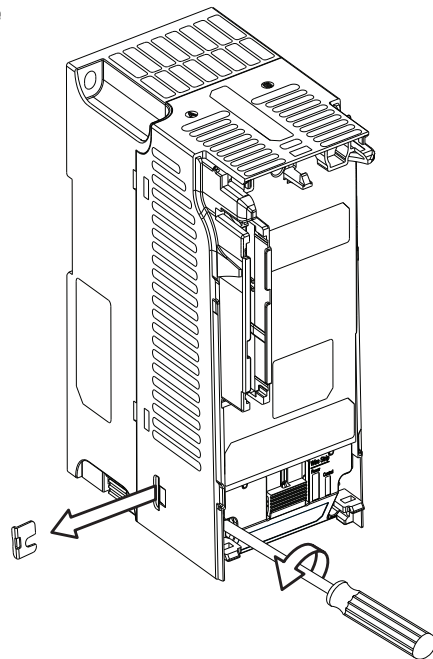
### Disconnecting MOVs

To prevent drive damage, the MOVs connected to ground shall be disconnected if the drive is installed on an ungrounded distribution system (IT mains) where the line-to-ground voltages on any phase could exceed 125% of the nominal line-to-line voltage. To disconnect these devices, remove the jumper shown in the diagrams below.

1. Turn the screw counterclockwise to loosen.
2. Pull the jumper completely out of the drive chassis.
3. Tighten the screw to keep it in place.

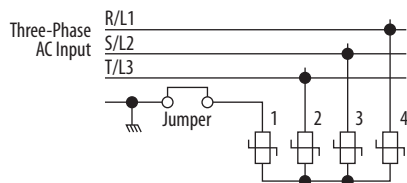
### Jumper Location (Typical)

Power Module



**IMPORTANT** Tighten screw after jumper removal.

### Phase to Ground MOV Removal



Input Power Conditioning

The drive is suitable for direct connection to input power within the rated voltage of the drive. See [Input Power Conditions on page 20](#).

Listed in the Input Power Conditions table below are certain input power conditions which may cause component damage or reduction in product life. If any of these conditions exist, install one of the devices listed under the heading Corrective Action on the line side of the drive.

**IMPORTANT** Only one device per branch circuit is required. It should be mounted closest to the branch and sized to handle the total current of the branch circuit.

Input Power Conditions

| Input Power Condition                                               | Corrective Action                                                                                                                                               |
|---------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Low Line Impedance (less than 1% line reactance)                    | <ul style="list-style-type: none"><li>• Install Line Reactor<sup>(1)</sup></li><li>• or Isolation Transformer</li></ul>                                         |
| Greater than 120 kVA supply transformer                             |                                                                                                                                                                 |
| Line has power factor correction capacitors                         | <ul style="list-style-type: none"><li>• Install Line Reactor<sup>(1)</sup></li><li>• or Isolation Transformer</li></ul>                                         |
| Line has frequent power interruptions                               |                                                                                                                                                                 |
| Line has intermittent noise spikes in excess of 6000V (lightning)   |                                                                                                                                                                 |
| Phase to ground voltage exceeds 125% of normal line to line voltage | <ul style="list-style-type: none"><li>• Remove MOV jumper to ground.</li><li>• or Install Isolation Transformer with grounded secondary if necessary.</li></ul> |
| Ungrounded distribution system                                      |                                                                                                                                                                 |
| B-phase grounded distribution system                                |                                                                                                                                                                 |
| 240V open delta configuration (stinger leg) <sup>(2)</sup>          | <ul style="list-style-type: none"><li>• Install Line Reactor<sup>(1)</sup></li></ul>                                                                            |

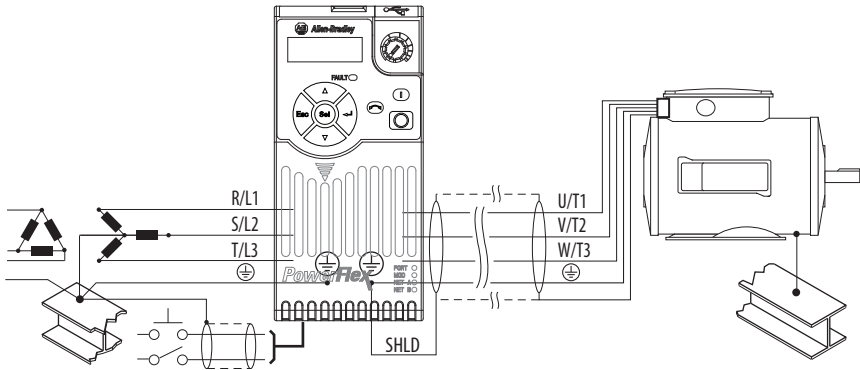
(1) See [Accessories and Dimensions on page 31](#) for accessory ordering information.

(2) For drives applied on an open delta with a middle phase grounded neutral system, the phase opposite the phase that is tapped in the middle to the neutral or earth is referred to as the "stinger leg," "high leg," "red leg," etc. This leg should be identified throughout the system with red or orange tape on the wire at each connection point. The stinger leg should be connected to the center Phase B on the reactor. See [Bulletin 1321-3R Series Line Reactors on page 37](#) for specific line reactor part numbers.

General Grounding Requirements

The drive Safety Ground - (PE) must be connected to system ground. Ground impedance must conform to the requirements of national and local industrial safety regulations and/or electrical codes. The integrity of all ground connections should be periodically checked.

Typical Grounding



Ground Fault Monitoring

If a system ground fault monitor (RCD) is to be used, only Type B (adjustable) devices should be used to avoid nuisance tripping.

### Safety Ground - (PE)

This is the safety ground for the drive that is required by code. One of these points must be connected to adjacent building steel (girder, joist), a floor ground rod or bus bar. Grounding points must comply with national and local industrial safety regulations and/or electrical codes.

### Motor Ground

The motor ground must be connected to one of the ground terminals on the drive.

### Shield Termination - SHLD

Either of the safety ground terminals located on the power terminal block provides a grounding point for the motor cable shield. The **motor cable** shield connected to one of these terminals (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal. The earthing plate or conduit box option may be used with a cable clamp for a grounding point for the cable shield.

When shielded cable is used for **control and signal wiring**, the shield should be grounded at the source end only, not at the drive end.

### RFI Filter Grounding

Using a drive with filter may result in relatively high ground leakage currents. Therefore, the **filter must only be used in installations with grounded AC supply systems and be permanently installed and solidly grounded** (bonded) to the building power distribution ground. Ensure that the incoming supply neutral is solidly connected (bonded) to the same building power distribution ground. Grounding must not rely on flexible cables and should not include any form of plug or socket that would permit inadvertent disconnection. Some local codes may require redundant ground connections. The integrity of all connections should be periodically checked.

## Power Wiring



**ATTENTION:** National Codes and standards (NEC, VDE, BSI, etc.) and local codes outline provisions for safely installing electrical equipment. Installation must comply with specifications regarding wire types, conductor sizes, branch circuit protection and disconnect devices. Failure to do so may result in personal injury and/or equipment damage.

**ATTENTION:** To avoid a possible shock hazard caused by induced voltages, unused wires in the conduit must be grounded at both ends. For the same reason, if a drive sharing a conduit is being serviced or installed, all drives using this conduit should be disabled. This will help minimize the possible shock hazard from "cross coupled" power leads.

### Motor Cable Types Acceptable for 100...600 Volt Installations

A variety of cable types are acceptable for drive installations. For many installations, unshielded cable is adequate, provided it can be separated from sensitive circuits. As an approximate guide, allow a spacing of 0.3 m (1 ft) for every 10 m (32.8 ft) of length. In all cases, long parallel runs must be avoided. Do not use cable with an insulation thickness less than 15 mils (0.4 mm/0.015 in.). Do not route more than three sets of motor leads in a single conduit to minimize "cross talk". If more than three drive/motor connections per conduit are required, shielded cable must be used.

UL installations above 50 °C ambient must use 600V, 90 °C wire.

UL installations in 50 °C ambient must use 600V, 75 °C or 90 °C wire.

UL installations in 40 °C ambient should use 600V, 75 °C or 90 °C wire.

Use copper wire only. Wire gauge requirements and recommendations are based on 75 °C. Do not reduce wire gauge when using higher temperature wire.

## Unshielded

THHN, THWN or similar wire is acceptable for drive installation in dry environments provided adequate free air space and/or conduit fill rates limits are provided. Any wire chosen must have a minimum insulation thickness of 15 mils and should not have large variations in insulation concentricity.



**ATTENTION:** Do not use THHN or similarly coated wire in wet areas.

## Shielded/Armored Cable

Shielded cable contains all of the general benefits of multi-conductor cable with the added benefit of a copper braided shield that can contain much of the noise generated by a typical AC Drive. Strong consideration for shielded cable should be given in installations with sensitive equipment such as weigh scales, capacitive proximity switches and other devices that may be affected by electrical noise in the distribution system. Applications with large numbers of drives in a similar location, imposed EMC regulations or a high degree of communications / networking are also good candidates for shielded cable.

Shielded cable may also help reduce shaft voltage and induced bearing currents for some applications. In addition, the increased impedance of shielded cable may help extend the distance that the motor can be located from the drive without the addition of motor protective devices such as terminator networks. See Reflected Wave in "Wiring and Grounding Guide, (PWM) AC Drives," publication [DRIVES-IN001](#).

Consideration should be given to all of the general specifications dictated by the environment of the installation, including temperature, flexibility, moisture characteristics and chemical resistance. In addition, a braided shield should be included and be specified by the cable manufacturer as having coverage of at least 75%. An additional foil shield can greatly improve noise containment.

A good example of recommended cable is Belden 295xx (xx determines gauge). This cable has four XLPE insulated conductors with a 100% coverage foil and an 85% coverage copper braided shield (with drain wire) surrounded by a PVC jacket.

Other types of shielded cable are available, but the selection of these types may limit the allowable cable length. Particularly, some of the newer cables twist 4 conductors of THHN wire and wrap them tightly with a foil shield. This construction can greatly increase the cable charging current required and reduce the overall drive performance. Unless specified in the individual distance tables as tested with the drive, these cables are not recommended and their performance against the lead length limits supplied is not known.

## Recommended Shielded Wire

| Location                         | Rating/Type                                                                                    | Description                                                                                                                                                                                                                                                                   |
|----------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Standard (Option 1)              | 600V, 90 °C (194 °F) XHHW2/RHW-2<br>Anixter B209500-B209507, Belden 29501-29507, or equivalent | <ul style="list-style-type: none"> <li>Four tinned copper conductors with XLPE insulation.</li> <li>Copper braid/aluminum foil combination shield and tinned copper drain wire.</li> <li>PVC jacket.</li> </ul>                                                               |
| Standard (Option 2)              | Tray rated 600V, 90 °C (194 °F)<br>RHH/RHW-2 Anixter OLF-7xxxxx or equivalent                  | <ul style="list-style-type: none"> <li>Three tinned copper conductors with XLPE insulation.</li> <li>5 mil single helical copper tape (25% overlap min) with three bare copper grounds in contact with shield.</li> <li>PVC jacket.</li> </ul>                                |
| Class I & II;<br>Division I & II | Tray rated 600V, 90 °C (194 °F)<br>RHH/RHW-2 Anixter 7V-7xxxx-3G or equivalent                 | <ul style="list-style-type: none"> <li>Three bare copper conductors with XLPE insulation and impervious corrugated continuously welded aluminum armor.</li> <li>Black sunlight resistant PVC jacket overall.</li> <li>Three copper grounds on #10 AWG and smaller.</li> </ul> |

### Reflected Wave Protection

The drive should be installed as close to the motor as possible. Installations with long motor cables may require the addition of external devices to limit voltage reflections at the motor (reflected wave phenomena). See Reflected Wave in "Wiring and Grounding Guide, (PWM) AC Drives," publication [DRIVES-IN001](#).

The reflected wave data applies to all carrier frequencies 2...16 kHz.

For 240V ratings and lower, reflected wave effects do not need to be considered.

### Output Disconnect

The drive is intended to be commanded by control input signals that will start and stop the motor. A device that routinely disconnects then reapplies output power to the motor for the purpose of starting and stopping the motor should not be used. If it is necessary to disconnect power to the motor with the drive outputting power, an auxiliary contact should be used to simultaneously disable drive (Aux Fault or Coast-to-Stop).

### Power Terminal Block Wire Specifications

| Frame | Wire Size max <sup>(1)</sup> | Wire Size min <sup>(1)</sup> | Torque                               |
|-------|------------------------------|------------------------------|--------------------------------------|
| A     | 5.3 mm <sup>2</sup> (10 AWG) | 0.8 mm <sup>2</sup> (18 AWG) | 1.76...2.16 N•m (15.6...19.1 lb•in.) |
| B     | 8.4 mm <sup>2</sup> (8 AWG)  | 2.1 mm <sup>2</sup> (14 AWG) | 1.76...2.16 N•m (15.6...19.1 lb•in.) |
| C     | 8.4 mm <sup>2</sup> (8 AWG)  | 2.1 mm <sup>2</sup> (14 AWG) | 1.76...2.16 N•m (15.6...19.1 lb•in.) |
| D     | 13.3 mm <sup>2</sup> (6 AWG) | 5.3 mm <sup>2</sup> (10 AWG) | 1.76...2.16 N•m (15.6...19.1 lb•in.) |
| E     | 26.7 mm <sup>2</sup> (3 AWG) | 8.4 mm <sup>2</sup> (8 AWG)  | 3.09...3.77 N•m (27.3...33.4 lb•in.) |

(1) Maximum/minimum sizes that the terminal block will accept – these are not recommendations.

## Common Bus/Precharge Notes

If drives are used with a disconnect switch to the common DC bus, then an auxiliary contact on the disconnect must be connected to a digital input of the drive.

## I/O Wiring

### Motor Start/Stop Precautions



**ATTENTION:** A contactor or other device that routinely disconnects and reapplies the AC line to the drive to start and stop the motor can cause drive hardware damage. The drive is designed to use control input signals that will start and stop the motor. If used, the input device must not exceed one operation per minute or drive damage can occur.

**ATTENTION:** The drive start/stop control circuitry includes solid-state components. If hazards due to accidental contact with moving machinery or unintentional flow of liquid, gas or solids exist, an additional hardwired stop circuit may be required to remove the AC line to the drive. When the AC line is removed, there will be a loss of any inherent regenerative braking effect that might be present - the motor will coast to a stop. An auxiliary braking method may be required. Alternatively, use the drive's safety input function.

Important points to remember about I/O wiring:

- Always use copper wire.
- Wire with an insulation rating of 600V or greater is recommended.
- Control and signal wires should be separated from power wires by at least 0.3 m (1 ft).

**IMPORTANT** I/O terminals labeled "Common" are not referenced to the safety ground (PE) terminal and are designed to greatly reduce common mode interference.



**ATTENTION:** Driving the 4...20 mA analog input from a voltage source could cause component damage. Verify proper configuration prior to applying input signals.

### Signal and Control Wire Types

Recommendations are for 50 °C ambient temperature.  
75 °C wire must be used for 60 °C ambient temperature.  
90 °C wire must be used for 70 °C ambient temperature.

### Recommended Signal Wire

| Signal Type/Where Used | Belden Wire Type (or equivalent) <sup>(1)</sup> | Description                                                                         | Insulation Rating min   |
|------------------------|-------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------|
| Analog I/O and PTC     | 8760/9460                                       | 0.750 mm <sup>2</sup> (18 AWG), twisted pair, 100% shield with drain <sup>(2)</sup> | 300V,<br>60 °C (140 °F) |
| Remote Pot             | 8770                                            | 0.750 mm <sup>2</sup> (18 AWG), 3 conductor, shielded                               |                         |
| Encoder/Pulse I/O      | 9728/9730                                       | 0.196 mm <sup>2</sup> (24 AWG), individually shielded pairs                         |                         |

(1) Stranded or solid wire.

(2) If the wires are short and contained within a cabinet which has no sensitive circuits, the use of shielded wire may not be necessary, but is always recommended.

### Recommended Control Wire for Digital I/O

| Type       | Wire Type(s)                                                       | Description                                            | Min. Insulation Rating  |
|------------|--------------------------------------------------------------------|--------------------------------------------------------|-------------------------|
| Unshielded | Per US NEC or applicable national or local code                    | -                                                      | 300V,<br>60 °C (140 °F) |
| Shielded   | Multi-conductor shielded cable such as Belden 8770 (or equivalent) | 0.750 mm <sup>2</sup> (18 AWG), 3 conductor, shielded. |                         |

## Maximum Control Wire Recommendation

Do not exceed control wiring length of 30 m (100 ft). Control signal cable length is highly dependent on electrical environment and installation practices. To improve noise immunity, the I/O terminal block Common may be connected to ground terminal/protective earth. If using the RS-485 (DSI) port, I/O Terminal C1 should also be connected to ground terminal/protective earth. Additionally, communication noise immunity can also be improved by connecting I/O Terminal C2 to ground terminal/protective earth.

## Control I/O Terminal Block Wire Specifications

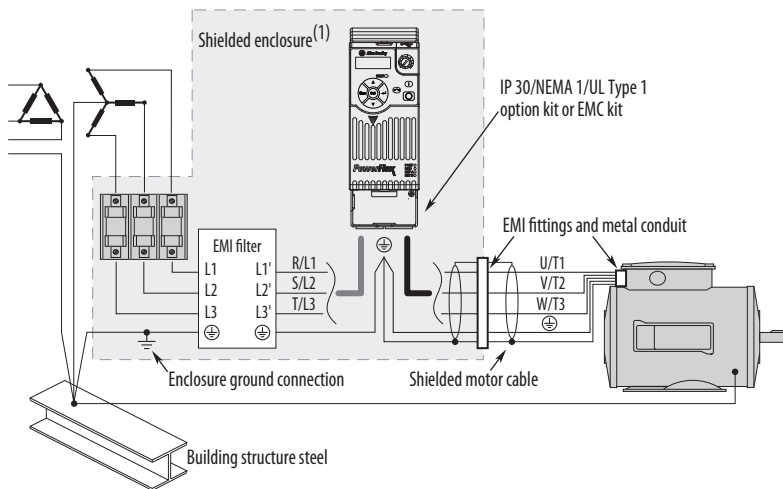
| Frame | Wire Size max <sup>(1)</sup> | Wire Size min <sup>(1)</sup>  | Torque                             |
|-------|------------------------------|-------------------------------|------------------------------------|
| A...E | 1.3 mm <sup>2</sup> (16 AWG) | 0.13 mm <sup>2</sup> (26 AWG) | 0.71...0.86 N•m (6.2...7.6 lb•in.) |

(1) Maximum/minimum sizes that the terminal block will accept – these are not recommendations.

## Machinery Directive (2006/42/EC)

- EN ISO 13849-1 – Safety of machinery – Safety related parts of control systems -Part 1: General principles for design.
- EN 62061 – Safety of machinery – Functional safety of safety-related electrical, electronic, and programmable electronic control systems.
- EN 60204-1 – Safety of machinery – Electrical equipment of machines - Part 1: General requirements.
- EN 61800-5-2 – Adjustable speed electrical power drive systems - Part 5-2: Safety requirement – Functional.

## Connections and Grounding



(1) Some installations require a shielded enclosure. Keep wire length as short as possible between the enclosure entry point and the EMI filter.

## PowerFlex 520-Series RF Emission Compliance and Installation Requirements

| Filter Type             | Standard/Limits                                                 |                                                                                           |                                                                                        |
|-------------------------|-----------------------------------------------------------------|-------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|
|                         | EN61800-3 Category C1<br>EN61000-6-3<br>CISPR11 Group 1 Class B | EN61800-3 Category C2<br>EN61000-6-4<br>CISPR11 Group 1 Class A<br>(Input power ≤ 20 kVA) | EN61800-3 Category C3 (I ≤ 100 A)<br>CISPR11 Group 1 Class A<br>(Input power > 20 kVA) |
| Internal                | –                                                               | 10 m (33 ft)                                                                              | 20 m (66 ft)                                                                           |
| External <sup>(1)</sup> | 30 m (16 ft)                                                    | 100 m (328 ft)                                                                            | 100 m (328 ft)                                                                         |

(1) See [EMC Line Filters on page 32](#) and [page 41](#) for more information on optional external filters.

## Fuses and Circuit Breaker Ratings

The PowerFlex 520-Series drive does not provide branch short circuit protection. This product should be installed with either input fuses or an input circuit breaker. National and local industrial safety regulations and/or electrical codes may determine additional requirements for these installations.

The tables on pages [27...30](#) provide drive ratings and recommended AC line input fuse and circuit breaker information. Both types of short circuit protection are acceptable for UL and IEC requirements. Sizes listed are the recommended sizes based on 40 °C (104 °F) and the U.S. N.E.C. Other country, state or local codes may require different ratings.

### *Fusing*

The recommended fuse types are listed in the tables found on pages [27...30](#). If available current ratings do not match those listed in the tables provided, choose the next higher fuse rating.

- IEC – BS88 (British Standard) Parts 1 & 2<sup>(a)</sup>, EN60269-1, Parts 1 & 2, type GG or equivalent should be used.
- UL – UL Class CC, T, RK1, or J should be used.

### *Circuit Breakers*

The “non-fuse” listings in the tables found on pages [27...30](#) include inverse time circuit breakers, instantaneous trip circuit breakers (motor circuit protectors) and 140M self-protected combination motor controllers. If one of these is chosen as the desired protection method, the following requirements apply:

- IEC – Both types of circuit breakers and 140M self-protected combination motor controllers are acceptable for IEC installations.
- UL – Only inverse time circuit breakers and the specified 140M self-protected combination motor controllers are acceptable for UL installations.

### **Bulletin 140M (Self-Protected Combination Controller)/UL489 Circuit Breakers**

When using Bulletin 140M or UL489 rated circuit breakers, the guidelines listed below must be followed in order to meet the NEC requirements for branch circuit protection.

- Bulletin 140M can be used in single motor applications.
- Bulletin 140M can be used up stream from the drive **without** the need for fuses.

---

(a) Typical designations include, but may not be limited to the following:  
Parts 1 & 2: AC, AD, BC, BD, CD, DD, ED, EFS, EF, FF, FG, GF, GG, GH

## Fuses and Circuit Breakers for PowerFlex 520-Series Drives

## 100...120V 1-Phase Input Protection Devices – Frames A...B

| Catalog No. |              | Output Ratings |      |      |      | Input Ratings |                         | Frame Size | Catalog No. | IEC Applications (Non-UL) |                  |    | UL Applications     |                  |                                   | Min. Enclosure Vol. (in. <sup>3</sup> ) |              |      |
|-------------|--------------|----------------|------|------|------|---------------|-------------------------|------------|-------------|---------------------------|------------------|----|---------------------|------------------|-----------------------------------|-----------------------------------------|--------------|------|
| PF 523      | PF 525       | ND             | HD   |      | Amps | kVA           | Max Amps <sup>(1)</sup> |            |             | Fuses (Rating)            | Circuit Breakers |    | Fuses (Max. Rating) | Circuit Breakers |                                   |                                         |              |      |
|             |              |                | HP   | kW   |      |               |                         |            |             |                           | HP               | kW |                     | Min.             | Max.                              |                                         | 140U/140G    | 140M |
|             | -            | 0.25           | 0.2  | 0.25 | 0.2  | 1.6           | 0.8                     | 6.4        | A           | 100-C09                   | 10               | 16 | 140U-D602-B80       | 140M-C2E-B63     | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D602-B80                           | 140M-C2E-B63 | -    |
|             | 25B-V2P5N104 | 0.5            | 0.4  | 0.5  | 0.4  | 2.5           | 1.3                     | 9.6        | A           | 100-C12                   | 16               | 20 | 140U-D602-C12       | 140M-C2E-C10     | CLASS RK5, CC, J, or T / DLS-R-20 | 140U-D6C2-C12                           | 140M-C2E-C10 | -    |
|             | 25B-V4P8N104 | 1.0            | 0.75 | 1.0  | 0.75 | 4.8           | 2.5                     | 19.2       | B           | 100-C23                   | 25               | 40 | 140U-D602-C25       | 140M-D8E-C20     | CLASS RK5, CC, J, or T / DLS-R-40 | 140U-D602-C25                           | 140M-D8E-C20 | -    |
|             | 25B-V6P0N104 | 1.5            | 1.1  | 1.5  | 1.1  | 6.0           | 3.2                     | 24.0       | B           | 100-C23                   | 32               | 50 | 140U-D602-C30       | 140M-F8E-C25     | CLASS RK5, CC, J, or T / DLS-R-50 | 140U-D602-C30                           | 140M-F8E-C25 | -    |

## 200...240V 1-Phase Input Protection Devices – Frames A...B

| Catalog No. |              | Output Ratings |      |      |      | Input Ratings |                         |            | IEC Applications (Non-UL) |                |    |                  | UL Applications |                     |                                   |                |                                         |           |
|-------------|--------------|----------------|------|------|------|---------------|-------------------------|------------|---------------------------|----------------|----|------------------|-----------------|---------------------|-----------------------------------|----------------|-----------------------------------------|-----------|
| PF 523      | PF 525       | ND             | HD   |      | Amps | kVA           | Max Amps <sup>(1)</sup> | Frame Size | Catalog No.               | Fuses (Rating) |    | Circuit Breakers |                 | Fuses (Max. Rating) | Circuit Breakers                  |                | Min. Enclosure Vol. (in. <sup>3</sup> ) |           |
|             |              |                | HP   | kW   |      |               |                         |            |                           | HP             | kW | Min.             | Max.            |                     | 140U/140G                         | 140M           |                                         | 140U/140G |
|             | 25A-A1P6N104 | -              | 0.25 | 0.2  | 0.25 | 1.6           | 1.4                     | 5.3        | A                         | 100-C09        | 6  | 10               | 140U-D602-C10   | 140M-C2E-B63        | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D6D2-C10  | 140M-C2E-B63                            | -         |
|             | 25A-A1P6N114 | -              | 0.25 | 0.2  | 0.25 | 1.6           | 1.4                     | 5.3        | A                         | 100-C09        | 6  | 10               | 140U-D602-C10   | 140M-C2E-B63        | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D6D2-C10  | 140M-C2E-B63                            | -         |
|             | 25B-A2P5N104 | 25B-A2P5N104   | 0.5  | 0.4  | 0.5  | 2.5           | 1.7                     | 6.5        | A                         | 100-C09        | 10 | 16               | 140U-D602-C10   | 140M-C2E-C10        | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D6D2-C10  | 140M-C2E-C10                            | -         |
|             | 25A-A2P5N114 | 25B-A2P5N114   | 0.5  | 0.4  | 0.5  | 2.5           | 1.7                     | 6.5        | A                         | 100-C09        | 10 | 16               | 140U-D602-C10   | 140M-C2E-C10        | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D6D2-C10  | 140M-C2E-C10                            | -         |
|             | 25A-A4P8N104 | 25B-A4P8N104   | 1.0  | 0.75 | 1.0  | 4.8           | 2.8                     | 10.7       | A                         | 100-C12        | 16 | 25               | 140U-D602-C15   | 140M-C2E-C16        | CLASS RK5, CC, J, or T / DLS-R-25 | 140U-D6D2-C15  | 140M-C2E-C16                            | -         |
|             | 25A-A4P8N114 | 25B-A4P8N114   | 1.0  | 0.75 | 1.0  | 4.8           | 2.8                     | 10.7       | A                         | 100-C12        | 16 | 25               | 140U-D602-C15   | 140M-C2E-C16        | CLASS RK5, CC, J, or T / DLS-R-25 | 140U-D6D2-C15  | 140M-C2E-C16                            | -         |
|             | 25B-A8P0N104 | 25B-A8P0N104   | 2.0  | 1.5  | 2.0  | 1.5           | 8.0                     | 18.0       | B                         | 100-C23        | 25 | 40               | 140U-D602-C25   | 140M-F8E-C25        | CLASS CC, J, or T / 40            | 140U-D6D2-C25  | 140M-F8E-C25                            | -         |
|             | 25A-A8P0N114 | 25B-A8P0N114   | 2.0  | 1.5  | 2.0  | 1.5           | 8.0                     | 18.0       | B                         | 100-C23        | 25 | 40               | 140U-D602-C25   | 140M-F8E-C25        | CLASS CC, J, or T / 40            | 140U-D6D2-C25  | 140M-F8E-C25                            | -         |
|             | 25A-A0T1N104 | 25B-A0T1N104   | 3.0  | 2.2  | 3.0  | 2.2           | 11.0                    | 22.9       | B                         | 100-C37        | 32 | 50               | 140G-66C3-C35   | 140M-F8E-C25        | CLASS CC, J, or T / 50            | <sup>(5)</sup> | 140M-F8E-C25                            | -         |
|             | 25A-A0T1N114 | 25B-A0T1N114   | 3.0  | 2.2  | 3.0  | 2.2           | 11.0                    | 22.9       | B                         | 100-C37        | 32 | 50               | 140G-66C3-C35   | 140M-F8E-C25        | CLASS CC, J, or T / 50            | <sup>(5)</sup> | 140M-F8E-C25                            | -         |

(1) When the drive is controlling motors with lower amp ratings, refer to the drive nameplate for drive input current rating.

(2) The AIC ratings of the Bulletin 140M Motor Protector Circuit Breakers may vary. See the Use of Motor Protection Circuit Breakers with Variable-Frequency Drives Application Techniques, publication [140M-A1002](#).

(3) Bulletin 140M with adjustable current range should have the current trip set to the minimum range that the device will not trip.

(4) Manual Self-Protected (Type E) Combination Motor Controller, UL Listed for 480V/277 and 600V/347 AC input. Not UL Listed for use on 480V or 600V Delta/Delta, corner ground, or high-resistance ground systems.

(5) Circuit breaker selection is not available for this drive rating.

## Fuses and Circuit Breakers for PowerFlex 520-Series Drives (continued)

## 200...240V 3-Phase Input Protection Devices – Frames A...E

| Catalog No. <sup>(1)</sup> |              | Output Ratings |      |      |      | Input Ratings |                         | Frame Size | Catalog No. | IEC Applications (Non-UL) |      |                  |              | UL Applications                   |               |                  |                       | Min. Enclosure Vol. (in. <sup>3</sup> ) |
|----------------------------|--------------|----------------|------|------|------|---------------|-------------------------|------------|-------------|---------------------------|------|------------------|--------------|-----------------------------------|---------------|------------------|-----------------------|-----------------------------------------|
| PF 523                     | PF 525       | ND             |      | HD   |      | kVA           | Max Amps <sup>(2)</sup> |            |             | Fuses (Rating)            |      | Circuit Breakers |              | Fuses (Max. Rating)               |               | Circuit Breakers |                       |                                         |
|                            |              | HP             | kW   | HP   | kW   |               |                         |            |             | Min.                      | Max. | 140U/140G        | 140M         | Class / Catalog No.               | 140U/140G     | 140M/3K4/5       |                       |                                         |
|                            | -            | 0.25           | 0.2  | 0.25 | 0.2  | 0.9           | 1.9                     | A          | 100-C09     | 3                         | 6    | 140U-D603-B30    | 140M-C2E-B25 | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D603-B30 | 140M-C2E-B25     | -                     |                                         |
|                            | 25B-B2P5N104 | 0.5            | 0.4  | 0.5  | 0.4  | 1.2           | 2.7                     | A          | 100-C09     | 6                         | 6    | 140U-D603-B40    | 140M-C2E-B40 | CLASS RK5, CC, J, or T / DLS-R-6  | 140U-D603-B40 | 140M-C2E-B40     | -                     |                                         |
|                            | 25B-B5P0N104 | 1.0            | 0.75 | 1.0  | 0.75 | 2.7           | 5.8                     | A          | 100-C09     | 10                        | 16   | 140U-D603-B80    | 140M-C2E-B63 | CLASS RK5, CC, J, or T / DLS-R-15 | 140U-D603-B80 | 140M-C2E-B63     | -                     |                                         |
|                            | 25B-B8P0N104 | 2.0            | 1.5  | 2.0  | 1.5  | 4.3           | 9.5                     | A          | 100-C12     | 16                        | 20   | 140U-D603-C10    | 140M-C2E-C10 | CLASS RK5, CC, J, or T / DLS-R-20 | 140U-D603-C10 | 140M-C2E-C10     | -                     |                                         |
|                            | 25B-B0T1N104 | 3.0            | 2.2  | 3.0  | 2.2  | 6.3           | 13.8                    | A          | 100-C23     | 20                        | 32   | 140U-D603-C15    | 140M-C2E-C16 | CLASS RK5, CC, J, or T / DLS-R-30 | 140U-D603-C15 | 140M-C2E-C16     | -                     |                                         |
|                            | 25B-B0T7N104 | 5.0            | 4.0  | 5.0  | 4.0  | 9.6           | 21.1                    | B          | 100-C23     | 32                        | 45   | 140U-D603-C25    | 140M-F8E-C25 | CLASS CC, J, or T / 45            | 140U-D603-C25 | 140M-F8E-C25     | -                     |                                         |
|                            | 25B-B024N104 | 7.5            | 5.5  | 7.5  | 5.5  | 12.2          | 26.6                    | C          | 100-C37     | 35                        | 63   | 140G-66C3-C35    | 140M-F8E-C32 | CLASS CC, J, or T / 60            | <u>7</u>      | 140M-F8E-C32     | -                     |                                         |
|                            | 25B-B032N104 | 10.0           | 7.5  | 10.0 | 7.5  | 15.9          | 34.8                    | D          | 100-C43     | 45                        | 70   | 140G-66C3-C60    | 140M-F8E-C45 | CLASS RK5, CC, J, or T / DLS-R-70 | <u>7</u>      | 140M-F8E-C45     | -                     |                                         |
|                            | 25B-B048N104 | 15.0           | 11.0 | 10.0 | 7.5  | 20.1          | 44.0                    | E          | 100-C60     | 63                        | 90   | 140G-66C3-C70    | 140M-F8E-C45 | CLASS CC, J, or T / 90            | <u>7</u>      | 140M-F8E-C45     | 1416.0 <sup>(6)</sup> |                                         |
|                            | 25B-B062N104 | 20.0           | 15.0 | 15.0 | 11.0 | 25.6          | 56.0                    | E          | 100-C72     | 70                        | 125  | 140G-66C3-C90    | <u>7</u>     | CLASS CC, J, or T / 125           | <u>7</u>      | -                | -                     |                                         |

(1) ■ Normal and Heavy Duty ratings are available for this drive.

(2) When the drive is controlling motors with lower amp ratings, refer to the drive nameplate for drive input current rating.

(3) The AIC ratings of the Bulletin 140M Motor Protector Circuit Breakers may vary. See the Use of Motor Protection Circuit Breakers with Variable-Frequency Drives Application Techniques, publication [140M-AI002](#).

(4) Bulletin 140M with adjustable current range should have the current trip set to the minimum range that the device will not trip.

(5) Manual Self-Protected (Type E) Combination Motor Controller, UL Listed for 480V/277 and 600V/347 AC input. Not UL Listed for use on 480V or 600V Delta/Delta, corner ground, or high-resistance ground systems.

(6) When using a Manual Self-Protected (Type E) Combination Motor Controller with this drive power rating, the drive must be installed in a ventilated or non-ventilated enclosure with the minimum volume specified in this column. Application specific thermal considerations may require a larger enclosure.

(7) Circuit breaker selection is not available for this drive rating.

## Fuses and Circuit Breakers for PowerFlex 520-Series Drives (continued)

380...480V 3-Phase Input Protection Devices – Frames A...E

| Catalog No. (1) |              | Output Ratings |      |      |      | Input Ratings |      |      | IEC Applications (Non-UL) |         |             |            | UL Applications |                |                                   |                  |              |                                   |                  |          |                             |
|-----------------|--------------|----------------|------|------|------|---------------|------|------|---------------------------|---------|-------------|------------|-----------------|----------------|-----------------------------------|------------------|--------------|-----------------------------------|------------------|----------|-----------------------------|
|                 |              | PF 525         |      | ND   |      | HD            |      | Amps |                           | KVA     | Max Amps(2) | Frame Size | Catalog No.     | Fuses (Rating) |                                   | Circuit Breakers |              | Fuses (Max. Rating)               | Circuit Breakers |          | Min. Enclosure Vol. (in. 3) |
|                 |              |                |      |      |      |               |      |      |                           |         |             |            |                 | HP             | KW                                | HP               | KW           |                                   | Min.             | Max.     |                             |
| PF 523          |              |                |      |      |      |               |      |      |                           |         |             |            |                 |                |                                   |                  |              |                                   |                  |          |                             |
| 25A-D1P4N104    | 25B-D1P4N104 | 0.5            | 0.4  | 0.5  | 0.4  | 1.4           | 1.7  | 1.9  | A                         | 100-C09 | 3           | 6          | 140U-D603-B30   | 140M-C2E-B25   | CLASS RK5, CC, J, or T / DLS-R-6  | 140U/140G        | 140M-C2E-B25 | CLASS RK5, CC, J, or T / DLS-R-6  | 140M-C2E-B25     | -        |                             |
| 25A-D1P4N114    | 25B-D1P4N114 | 0.5            | 0.4  | 0.5  | 0.4  | 1.4           | 1.7  | 1.9  | A                         | 100-C09 | 3           | 6          | 140U-D603-B30   | 140M-C2E-B25   | CLASS RK5, CC, J, or T / DLS-R-6  | 140U/140G        | 140M-C2E-B25 | CLASS RK5, CC, J, or T / DLS-R-6  | 140M-C2E-B25     | -        |                             |
| 25A-D2P3N104    | 25B-D2P3N104 | 1.0            | 0.75 | 1.0  | 0.75 | 2.3           | 2.9  | 3.2  | A                         | 100-C09 | 6           | 10         | 140U-D603-B60   | 140M-C2E-B40   | CLASS RK5, CC, J, or T / DLS-R-10 | 140U/140G        | 140M-C2E-B40 | CLASS RK5, CC, J, or T / DLS-R-10 | 140M-C2E-B40     | -        |                             |
| 25A-D2P3N114    | 25B-D2P3N114 | 1.0            | 0.75 | 1.0  | 0.75 | 2.3           | 2.9  | 3.2  | A                         | 100-C09 | 6           | 10         | 140U-D603-B60   | 140M-C2E-B40   | CLASS RK5, CC, J, or T / DLS-R-10 | 140U/140G        | 140M-C2E-B40 | CLASS RK5, CC, J, or T / DLS-R-10 | 140M-C2E-B40     | -        |                             |
| 25A-D4P0N104    | 25B-D4P0N104 | 2.0            | 1.5  | 2.0  | 1.5  | 4.0           | 5.2  | 5.7  | A                         | 100-C09 | 10          | 16         | 140U-D603-B60   | 140M-C2E-B63   | CLASS RK5, CC, J, or T / DLS-R-15 | 140U/140G        | 140M-C2E-B63 | CLASS RK5, CC, J, or T / DLS-R-15 | 140M-C2E-B63     | -        |                             |
| 25A-D4P0N114    | 25B-D4P0N114 | 2.0            | 1.5  | 2.0  | 1.5  | 4.0           | 5.2  | 5.7  | A                         | 100-C09 | 10          | 16         | 140U-D603-B60   | 140M-C2E-B63   | CLASS RK5, CC, J, or T / DLS-R-15 | 140U/140G        | 140M-C2E-B63 | CLASS RK5, CC, J, or T / DLS-R-15 | 140M-C2E-B63     | -        |                             |
| 25A-D6P0N104    | 25B-D6P0N104 | 3.0            | 2.2  | 3.0  | 2.2  | 6.0           | 6.9  | 7.5  | A                         | 100-C09 | 10          | 16         | 140U-D603-C10   | 140M-C2E-C10   | CLASS RK5, CC, J, or T / DLS-R-15 | 140U/140G        | 140M-C2E-C10 | CLASS RK5, CC, J, or T / DLS-R-15 | 140M-C2E-C10     | -        |                             |
| 25A-D6P0N114    | 25B-D6P0N114 | 3.0            | 2.2  | 3.0  | 2.2  | 6.0           | 6.9  | 7.5  | A                         | 100-C09 | 10          | 16         | 140U-D603-C10   | 140M-C2E-C10   | CLASS RK5, CC, J, or T / DLS-R-15 | 140U/140G        | 140M-C2E-C10 | CLASS RK5, CC, J, or T / DLS-R-15 | 140M-C2E-C10     | -        |                             |
| 25A-D010N104    | 25B-D010N104 | 5.0            | 4.0  | 5.0  | 4.0  | 10.5          | 12.6 | 13.8 | B                         | 100-C23 | 20          | 32         | 140U-D603-C15   | 140M-C2E-C16   | CLASS RK5, CC, J, or T / DLS-R-30 | 140U/140G        | 140M-D8E-C16 | CLASS RK5, CC, J, or T / DLS-R-30 | 140M-D8E-C16     | -        |                             |
| 25A-D010N114    | 25B-D010N114 | 5.0            | 4.0  | 5.0  | 4.0  | 10.5          | 12.6 | 13.8 | B                         | 100-C23 | 20          | 32         | 140U-D603-C15   | 140M-C2E-C16   | CLASS RK5, CC, J, or T / DLS-R-30 | 140U/140G        | 140M-D8E-C16 | CLASS RK5, CC, J, or T / DLS-R-30 | 140M-D8E-C16     | -        |                             |
| 25A-D013N104    | 25B-D013N104 | 7.5            | 5.5  | 7.5  | 5.5  | 13.0          | 14.1 | 15.4 | C                         | 100-C23 | 20          | 35         | 140U-D603-C25   | 140M-D8E-C20   | CLASS CC, J, or T / 35            | 140U/140G        | 140M-D8E-C20 | CLASS CC, J, or T / 35            | 140M-D8E-C20     | -        |                             |
| 25A-D013N114    | 25B-D013N114 | 7.5            | 5.5  | 7.5  | 5.5  | 13.0          | 14.1 | 15.4 | C                         | 100-C23 | 20          | 35         | 140U-D603-C25   | 140M-D8E-C20   | CLASS CC, J, or T / 35            | 140U/140G        | 140M-D8E-C20 | CLASS CC, J, or T / 35            | 140M-D8E-C20     | -        |                             |
| 25A-D017N104    | 25B-D017N104 | 10.0           | 7.5  | 10.0 | 7.5  | 17.0          | 16.8 | 18.4 | C                         | 100-C23 | 25          | 40         | 140U-D603-C25   | 140M-D8E-C20   | CLASS CC, J, or T / 40            | 140U/140G        | 140M-D8E-C20 | CLASS CC, J, or T / 40            | 140M-D8E-C20     | -        |                             |
| 25A-D017N114    | 25B-D017N114 | 10.0           | 7.5  | 10.0 | 7.5  | 17.0          | 16.8 | 18.4 | C                         | 100-C23 | 25          | 40         | 140U-D603-C25   | 140M-D8E-C20   | CLASS CC, J, or T / 40            | 140U/140G        | 140M-D8E-C20 | CLASS CC, J, or T / 40            | 140M-D8E-C20     | -        |                             |
| 25A-D024N104    | 25B-D024N104 | 15.0           | 11.0 | 15.0 | 11.0 | 24.0          | 24.1 | 26.4 | D                         | 100-C37 | 35          | 63         | 140G-G6C3-C40   | 140M-F8E-C32   | CLASS CC, J, or T / 60            | 140U/140G        | 140M-F8E-C32 | CLASS CC, J, or T / 60            | 140M-F8E-C32     | 656.7(6) |                             |
| 25A-D024N114    | 25B-D024N114 | 15.0           | 11.0 | 15.0 | 11.0 | 24.0          | 24.1 | 26.4 | D                         | 100-C37 | 35          | 63         | 140G-G6C3-C40   | 140M-F8E-C32   | CLASS CC, J, or T / 60            | 140U/140G        | 140M-F8E-C32 | CLASS CC, J, or T / 60            | 140M-F8E-C32     | 656.7(6) |                             |
| 25A-D030N104    | 25B-D030N104 | 20.0           | 15.0 | 15.0 | 11.0 | 30.0          | 30.2 | 33.0 | D                         | 100-C43 | 45          | 70         | 140G-G6C3-C50   | 140M-F8E-C45   | CLASS CC, J, or T / 70            | 140U/140G        | 140M-F8E-C45 | CLASS CC, J, or T / 70            | 140M-F8E-C45     | 656.7(6) |                             |
| 25A-D030N114    | 25B-D030N114 | 20.0           | 15.0 | 15.0 | 11.0 | 30.0          | 30.2 | 33.0 | D                         | 100-C43 | 45          | 70         | 140G-G6C3-C50   | 140M-F8E-C45   | CLASS CC, J, or T / 70            | 140U/140G        | 140M-F8E-C45 | CLASS CC, J, or T / 70            | 140M-F8E-C45     | 656.7(6) |                             |
| 25A-D037N104    | 25B-D037N104 | 25.0           | 18.5 | 20.0 | 15.0 | 37.0          | 30.8 | 33.7 | E                         | 100-C43 | 45          | 70         | 140G-G6C3-C50   | 140M-F8E-C45   | CLASS CC, J, or T / 70            | 140U/140G        | 140M-F8E-C45 | CLASS CC, J, or T / 70            | 140M-F8E-C45     | -        |                             |
| 25A-D043N114    | 25B-D043N114 | 30.0           | 22.0 | 25.0 | 18.5 | 43.0          | 35.6 | 38.9 | E                         | 100-C60 | 50          | 80         | 140G-G6C3-C60   | 140M-F8E-C45   | CLASS CC, J, or T / 80            | 140U/140G        | 140M-F8E-C45 | CLASS CC, J, or T / 80            | 140M-F8E-C45     | -        |                             |

(1) ■ Normal and Heavy Duty ratings are available for this drive

(2) When the drive is controlling motors with lower amp ratings, refer to the drive nameplate for drive input current rating.

(3) The AIC ratings of the Bulletin 140M Motor Protector Circuit Breakers may vary. See the Use of Motor Protection Circuit Breakers with Variable-Frequency Drives Application Techniques, publication [140M-A1002](#).

(4) Bulletin 140M with adjustable current range should have the current trip set to the minimum range that the device will not trip.

(5) Manual Self-Protected (Type E) Combination Motor Controller, UL Listed for 480Y/277 and 600Y/347 AC input. Not UL Listed for use on 480V or 600V Delta/Delta, corner ground, or high-resistance ground systems.

(6) When using a Manual Self-Protected (Type E) Combination Motor Controller with this drive power rating, the drive must be installed in a ventilated or non-ventilated enclosure with the minimum volume specified in this column. Application specific thermal considerations may require a larger enclosure.

(7) Circuit breaker selection is not available for this drive rating.

## Fuses and Circuit Breakers for PowerFlex 520-Series Drives (continued)

## 525...600V 3-Phase Input Protection Devices – Frames A...E

| Catalog No. <sup>(1)</sup> |              | Output Ratings |      |      |      |      | Input Ratings |                            | Frame Size | Catalog No. | IEC Applications (Non-UL) |    |                  |              | UL Applications                   |           |                  |                             |                       |
|----------------------------|--------------|----------------|------|------|------|------|---------------|----------------------------|------------|-------------|---------------------------|----|------------------|--------------|-----------------------------------|-----------|------------------|-----------------------------|-----------------------|
|                            |              | ND             |      | HD   |      | Amps | kVA           | Max<br>Amps <sup>(2)</sup> |            |             | Fuses (Rating)            |    | Circuit Breakers |              | Fuses (Max. Rating)               |           | Circuit Breakers |                             |                       |
|                            |              |                |      |      |      |      |               |                            |            |             | HP                        | kW | HP               | kW           | Min.                              | Max.      | 140U/140G        | 140M                        | Class / Catalog No.   |
| PF 523                     | PF 525       | 0.5            | 0.4  | 0.5  | 0.4  | 0.9  | 1.4           | 1.2                        | A          | 100-C09     | 3                         | 6  | 140U-D603-B20    | 140M-C2E-B25 | CLASS RK5, CC, J, or T / DLS-R-6  | 140U/140G | 140M(3)(4)(5)    | 140M-C2E-B25                | -                     |
| 25A-E0P9N104               | 25B-E0P9N104 | 1.0            | 0.75 | 1.0  | 0.75 | 1.7  | 2.6           | 2.3                        | A          | 100-C09     | 3                         | 6  | 140U-D603-B30    | 140M-C2E-B25 | CLASS RK5, CC, J, or T / DLS-R-6  | 140U/140G | 140M(3)(4)(5)    | 140M-C2E-B25                | -                     |
| 25A-E1P7N104               | 25B-E1P7N104 | 2.0            | 1.5  | 2.0  | 1.5  | 3.0  | 4.3           | 3.8                        | A          | 100-C09     | 6                         | 10 | 140U-D603-B50    | 140M-C2E-B40 | CLASS RK5, CC, J, or T / DLS-R-10 | 140U/140G | 140M(3)(4)(5)    | 140M-C2E-B40                | -                     |
| 25A-E3P0N104               | 25B-E3P0N104 | 3.0            | 2.2  | 3.0  | 2.2  | 4.2  | 6.1           | 5.3                        | A          | 100-C09     | 10                        | 16 | 140U-D603-B80    | 140M-C2E-B63 | CLASS RK5, CC, J, or T / DLS-R-15 | 140U/140G | 140M(3)(4)(5)    | 140M-D8E-B63                | -                     |
| 25A-E4P2N104               | 25B-E4P2N104 | 5.0            | 4.0  | 5.0  | 4.0  | 6.6  | 9.1           | 8.0                        | B          | 100-C09     | 10                        | 20 | 140U-D603-C10    | 140M-C2E-C10 | CLASS RK5, CC, J, or T / DLS-R-20 | 140U/140G | 140M(3)(4)(5)    | 140M-D8E-C10                | -                     |
| 25A-E6P6N104               | 25B-E6P6N104 | 7.5            | 5.5  | 7.5  | 5.5  | 9.9  | 12.8          | 11.2                       | C          | 100-C16     | 16                        | 25 | 140U-D603-C15    | 140M-C2E-C16 | CLASS RK5, CC, J, or T / DLS-R-25 | 140U/140G | 140M(3)(4)(5)    | 140M-D8E-C16 <sup>(6)</sup> | -                     |
| 25A-E9P9N104               | 25B-E9P9N104 | 10.0           | 7.5  | 10.0 | 7.5  | 12.0 | 15.4          | 13.5                       | C          | 100-C23     | 20                        | 32 | 140U-D603-C20    | 140M-C2E-C16 | CLASS RK5, CC, J, or T / DLS-R-30 | 140U/140G | 140M(3)(4)(5)    | 140M-D8E-C16                | -                     |
| 25A-E012N104               | 25B-E012N104 | 15.0           | 11.0 | 15.0 | 11.0 | 19.0 | 27.4          | 24.0                       | D          | 100-C30     | 32                        | 50 | 140G-66C3-C30    | 140M-F8E-C25 | CLASS CC, J, or T / 50            | 140U/140G | 140M(3)(4)(5)    | 140M-F8E-C25                | 656.7 <sup>(7)</sup>  |
| 25A-E019N104               | 25B-E019N104 | 20.0           | 15.0 | 20.0 | 15.0 | 22.0 | 31.2          | 27.3                       | D          | 100-C30     | 35                        | 63 | 140G-66C3-C35    | 140M-F8E-C32 | CLASS CC, J, or T / 60            | 140U/140G | 140M(3)(4)(5)    | 140M-F8E-C32                | 656.7 <sup>(7)</sup>  |
| 25A-E022N104               | 25B-E022N104 | 25.0           | 18.5 | 20.0 | 15.0 | 27.0 | 28.2          | 24.7                       | E          | 100-C30     | 35                        | 50 | 140G-66C3-C35    | 140M-F8E-C32 | CLASS CC, J, or T / 50            | 140U/140G | 140M(3)(4)(5)    | 140M-F8E-C32                | 1416.0 <sup>(7)</sup> |
| 25A-E027N104               | 25B-E027N104 | 30.0           | 22.0 | 25.0 | 18.5 | 32.0 | 33.4          | 29.2                       | E          | 100-C37     | 40                        | 63 | 140G-66C3-C50    | 140M-F8E-C32 | CLASS CC, J, or T / 60            | 140U/140G | 140M(3)(4)(5)    | 140M-F8E-C32                | 1416.0 <sup>(7)</sup> |

(1) ■ Normal and Heavy Duty ratings are available for this drive

(2) When the drive is controlling motors with lower amp ratings, refer to the drive nameplate for drive input current rating.

(3) The AC ratings of the Bulletin 140M Motor Protector Circuit Breakers may vary. See the Use of Motor Protection Circuit Breakers with Variable-Frequency Drives Application Techniques, publication [140M-AI002](#).

(4) Bulletin 140M with adjustable current range should have the current trip set to the minimum range that the device will not trip.

(5) Manual Self-Protected (Type E) Combination Motor Controller, UL Listed for 480V/277 and 600V/347 AC input. Not UL Listed for use on 480V or 600V Delta/Delta, corner ground, or high-resistance ground systems.

(6) When used with the 140M circuit breaker, the 25A-E9P904 must be installed in a ventilated or non-ventilated enclosure with the minimum size of 457.2 x 457.2 x 259.8 mm (18 x 18 x 10.62 in.).

(7) When using a Manual Self-Protected (Type E) Combination Motor Controller with this drive power rating, the drive must be installed in a ventilated or non-ventilated enclosure with the minimum volume specified in this column. Application specific thermal considerations may require a larger enclosure.

(8) Circuit breaker selection is not available for this drive rating.

## Accessories and Dimensions

### Dynamic Brake Resistors

| Drive Ratings                     |      |      | Minimum Resistance | Resistance       | Catalog No. <sup>(1)(2)</sup> |
|-----------------------------------|------|------|--------------------|------------------|-------------------------------|
| Input Voltage                     | HP   | kW   | $\Omega \pm 10\%$  | $\Omega \pm 5\%$ |                               |
| 100...120V<br>50/60 Hz<br>1-Phase | 0.25 | 0.2  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 0.5  | 0.4  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 1.0  | 0.75 | 56                 | 91               | AK-R2-091P500                 |
|                                   | 1.5  | 1.1  | 41                 | 91               | AK-R2-091P500                 |
| 200...240V<br>50/60 Hz<br>1-Phase | 0.25 | 0.2  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 0.5  | 0.4  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 1.0  | 0.75 | 56                 | 91               | AK-R2-091P500                 |
|                                   | 2.0  | 1.5  | 41                 | 91               | AK-R2-091P500                 |
|                                   | 3.0  | 2.2  | 32                 | 47               | AK-R2-047P500                 |
| 200...240V<br>50/60 Hz<br>3-Phase | 0.25 | 0.2  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 0.5  | 0.4  | 56                 | 91               | AK-R2-091P500                 |
|                                   | 1.0  | 0.75 | 56                 | 91               | AK-R2-091P500                 |
|                                   | 2.0  | 1.5  | 41                 | 91               | AK-R2-091P500                 |
|                                   | 3.0  | 2.2  | 32                 | 47               | AK-R2-047P500                 |
|                                   | 5.0  | 4.0  | 18                 | 47               | AK-R2-047P500                 |
|                                   | 7.5  | 5.5  | 16                 | 30               | AK-R2-030P1K2                 |
|                                   | 10.0 | 7.5  | 14                 | 30               | AK-R2-030P1K2                 |
|                                   | 15.0 | 11.0 | 14                 | 15               | AK-R2-030P1K2 <sup>(3)</sup>  |
|                                   | 20.0 | 15.0 | 10                 | 15               | AK-R2-030P1K2 <sup>(3)</sup>  |
| 380...480V<br>50/60 Hz<br>3-Phase | 0.5  | 0.4  | 89                 | 360              | AK-R2-360P500                 |
|                                   | 1.0  | 0.75 | 89                 | 360              | AK-R2-360P500                 |
|                                   | 2.0  | 1.5  | 89                 | 360              | AK-R2-360P500                 |
|                                   | 3.0  | 2.2  | 89                 | 120              | AK-R2-120P1K2                 |
|                                   | 5.0  | 4.0  | 47                 | 120              | AK-R2-120P1K2                 |
|                                   | 7.5  | 5.5  | 47                 | 120              | AK-R2-120P1K2                 |
|                                   | 10.0 | 7.5  | 47                 | 120              | AK-R2-120P1K2                 |
|                                   | 15.0 | 11.0 | 43                 | 60               | AK-R2-120P1K2 <sup>(3)</sup>  |
|                                   | 20.0 | 15.0 | 43                 | 60               | AK-R2-120P1K2 <sup>(3)</sup>  |
|                                   | 25.0 | 18.5 | 27                 | 40               | AK-R2-120P1K2 <sup>(4)</sup>  |
|                                   | 30.0 | 22.0 | 27                 | 40               | AK-R2-120P1K2 <sup>(4)</sup>  |
|                                   | 0.5  | 0.4  | 112                | 360              | AK-R2-360P500                 |
| 525...600V<br>50/60 Hz<br>3-Phase | 1.0  | 0.75 | 112                | 360              | AK-R2-360P500                 |
|                                   | 2.0  | 1.5  | 112                | 360              | AK-R2-360P500                 |
|                                   | 3.0  | 2.2  | 112                | 120              | AK-R2-120P1K2                 |
|                                   | 5.0  | 4.0  | 86                 | 120              | AK-R2-120P1K2                 |
|                                   | 7.5  | 5.5  | 59                 | 120              | AK-R2-120P1K2                 |
|                                   | 10.0 | 7.5  | 59                 | 120              | AK-R2-120P1K2                 |
|                                   | 15.0 | 11.0 | 59                 | 60               | AK-R2-120P1K2 <sup>(3)</sup>  |
|                                   | 20.0 | 15.0 | 59                 | 60               | AK-R2-120P1K2 <sup>(3)</sup>  |
|                                   | 25.0 | 18.5 | 53                 | 60               | AK-R2-120P1K2 <sup>(3)</sup>  |
|                                   | 30.0 | 22.0 | 34                 | 40               | AK-R2-120P1K2 <sup>(4)</sup>  |

(1) The resistors listed in this tables are rated for 5% duty cycle.

(2) Use of Rockwell Automation resistors is always recommended. The resistors listed have been carefully selected for optimizing performance in a variety of applications. Alternative resistors may be used, however, care must be taken when making a selection. See the PowerFlex Dynamic Braking Resistor Calculator, publication [PFLEX-AT001](#).

(3) Requires two resistors wired in parallel.

(4) Requires three resistors wired in parallel.

## EMC Line Filters

## Short Circuit Current Rating = 100 kA

| Drive Ratings                     |      |      |             | Frame Size | Catalog No.                |
|-----------------------------------|------|------|-------------|------------|----------------------------|
| Input Voltage                     | HP   | kW   | Current (A) |            |                            |
| 100...120V<br>50/60 Hz<br>1-Phase | 0.25 | 0.2  | 1.6         | A          | 25-RF011-AL                |
|                                   | 0.5  | 0.4  | 2.5         | A          | 25-RF011-AL                |
|                                   | 1.0  | 0.75 | 4.8         | B          | 25-RF023-BL                |
|                                   | 1.5  | 1.1  | 6.0         | B          | 25-RF023-BL                |
| 200...240V<br>50/60 Hz<br>1-Phase | 0.25 | 0.2  | 1.6         | A          | 25-RF011-AL                |
|                                   | 0.5  | 0.4  | 2.5         | A          | 25-RF011-AL                |
|                                   | 1.0  | 0.75 | 4.8         | A          | 25-RF011-AL                |
|                                   | 2.0  | 1.5  | 8.0         | B          | 25-RF023-BL                |
|                                   | 3.0  | 2.2  | 11.0        | B          | 25-RF023-BL                |
| 200...240V<br>50/60 Hz<br>3-Phase | 0.25 | 0.2  | 1.6         | A          | 25-RF014-AL                |
|                                   | 0.5  | 0.4  | 2.5         | A          | 25-RF014-AL                |
|                                   | 1.0  | 0.75 | 5.0         | A          | 25-RF014-AL                |
|                                   | 2.0  | 1.5  | 8.0         | A          | 25-RF014-AL                |
|                                   | 3.0  | 2.2  | 11.0        | A          | 25-RF014-AL                |
|                                   | 5.0  | 4.0  | 17.5        | B          | 25-RF021-BL                |
|                                   | 7.5  | 5.5  | 24.0        | C          | 25-RF027-CL                |
|                                   | 10.0 | 7.5  | 32.2        | D          | 25-RF035-DL                |
|                                   | 15.0 | 11.0 | 48.3        | E          | 25-RF056-EL                |
|                                   | 20.0 | 15.0 | 62.1        | E          | 25-RF056-EL                |
| 380...480V<br>50/60 Hz<br>3-Phase | 0.5  | 0.4  | 1.4         | A          | 25-RF7P5-AL                |
|                                   | 1.0  | 0.75 | 2.3         | A          | 25-RF7P5-AL                |
|                                   | 2.0  | 1.5  | 4.0         | A          | 25-RF7P5-AL                |
|                                   | 3.0  | 2.2  | 6.0         | A          | 25-RF7P5-AL                |
|                                   | 5.0  | 4.0  | 10.5        | B          | 25-RF014-BL                |
|                                   | 7.5  | 5.5  | 13.0        | C          | 25-RF018-CL                |
|                                   | 10.0 | 7.5  | 17.0        | C          | 25-RF018-CL                |
|                                   | 15.0 | 11.0 | 24.0        | D          | 25-RF033-DL                |
|                                   | 20.0 | 15.0 | 30.0        | D          | 25-RF033-DL                |
|                                   | 25.0 | 18.5 | 37.0        | E          | 25-RF039-EL                |
|                                   | 30.0 | 22.0 | 43.0        | E          | 25-RF039-EL <sup>(1)</sup> |
| 525...600V<br>50/60 Hz<br>3-Phase | 0.5  | 0.4  | 0.9         | A          | 25-RF8P0-BL <sup>(2)</sup> |
|                                   | 1.0  | 0.75 | 1.7         | A          | 25-RF8P0-BL <sup>(2)</sup> |
|                                   | 2.0  | 1.5  | 3.0         | A          | 25-RF8P0-BL <sup>(2)</sup> |
|                                   | 3.0  | 2.2  | 4.2         | A          | 25-RF8P0-BL <sup>(2)</sup> |
|                                   | 5.0  | 4.0  | 6.6         | B          | 25-RF8P0-BL                |
|                                   | 7.5  | 5.5  | 9.9         | C          | 25-RF014-CL                |
|                                   | 10.0 | 7.5  | 12.0        | C          | 25-RF014-CL                |
|                                   | 15.0 | 11.0 | 19.0        | D          | 25-RF027-DL                |
|                                   | 20.0 | 15.0 | 22.0        | D          | 25-RF027-DL                |
|                                   | 25.0 | 18.5 | 27.0        | E          | 25-RF029-EL                |
|                                   | 30.0 | 22.0 | 32.0        | E          | 25-RF029-EL <sup>(1)</sup> |

(1) EMC Line Filter size is based on the input current of the drive. See the tables on [page 29](#) and [page 30](#) for more information.

(2) This 600V drive rating needs to be matched with a frame B EMC Line Filter.

## EMC Plates

| Item      | Description                                   | Frame Size | Catalog No. |
|-----------|-----------------------------------------------|------------|-------------|
| EMC Plate | Optional grounding plate for shielded cables. | A          | 25-EMC1-FA  |
|           |                                               | B          | 25-EMC1-FB  |
|           |                                               | C          | 25-EMC1-FC  |
|           |                                               | D          | 25-EMC1-FD  |
|           |                                               | E          | 25-EMC1-FE  |

## EMC Ferrite Cores

| Item             | Description                     | Frame Size | Catalog No.  |
|------------------|---------------------------------|------------|--------------|
| EMC Ferrite Core | For drive with internal filter. | A          | 25-CORE-A    |
|                  |                                 | B          | 25-CORE-B    |
|                  |                                 | C          | 25-CORE-C    |
|                  |                                 | D          | 25-CORE-D    |
|                  |                                 | E          | 25-CORE-E    |
|                  | For drive with external filter. | A          | 25-CORE-RF-A |
|                  |                                 | B          | 25-CORE-RF-B |
|                  |                                 | C          | 25-CORE-RF-C |
|                  |                                 | D          | 25-CORE-RF-D |
|                  |                                 | E          | 25-CORE-RF-E |

## Terminators

| Item        | Description <sup>(1)</sup>                  | Catalog No. |
|-------------|---------------------------------------------|-------------|
| Terminators | For use with 3.7 kW (5HP) and below drives. | 1204-TFA1   |
|             | For use with 1.5 kW (2HP) and above drives. | 1204-TFB2   |

(1) For selection information, see Appendix A of the Wiring and Grounding Guidelines for Pulse Width Modulated (PWM) AC Drives, publication [DRIVES-IN001](#).

## Human Interface Modules (HIM) Option Kits and Accessories

| Item                                     | Description                                                                                                                                                       | Catalog No. |
|------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| LCD Display, Remote Panel Mount          | Digital speed control<br>CopyCat capable<br>IP 66 (NEMA Type 4X/12) indoor use only<br>Includes 2.0 m (6.56 ft) cable                                             | 22-HIM-C2S  |
| LCD Display, Remote Handheld             | Digital speed control<br>Full numeric keyboard<br>CopyCat capable<br>IP 30 (NEMA Type 1)<br>Includes 1.0 m (3.28 ft) cable<br>Panel mount with optional Bezel Kit | 22-HIM-A3   |
| Bezel Kit                                | Panel mount for LCD Display, Remote Handheld unit, IP 30 (NEMA Type 1)<br>Includes 2.0 m (6.56 ft) DSI cable                                                      | 22-HIM-B1   |
| DSI HIM Cable<br>(DSI HIM to RJ45 cable) | 1.0 m (3.3 ft)                                                                                                                                                    | 22-HIM-H10  |
|                                          | 2.9 m (9.51 ft)                                                                                                                                                   | 22-HIM-H30  |

## IP 30/NEMA 1/UL Type 1 Kit

| Item                       | Description                                                                                                                               | Frame Size | Catalog No. |
|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|
| IP 30/NEMA 1/UL Type 1 Kit | Field installed kit. Converts drive to IP 30/NEMA 1/UL Type 1 enclosure. Includes conduit box with mounting screws and plastic top panel. | A          | 25-JBAA     |
|                            |                                                                                                                                           | B          | 25-JBAB     |
|                            |                                                                                                                                           | C          | 25-JBAC     |
|                            |                                                                                                                                           | D          | 25-JBAD     |
|                            |                                                                                                                                           | E          | 25-JBAE     |

## Control Module Fan Kit

| Item                   | Description                                                                                      | Frame Size | Catalog No. |
|------------------------|--------------------------------------------------------------------------------------------------|------------|-------------|
| Control Module Fan Kit | For use with drive in environments with ambient temperatures up to 70 °C or horizontal mounting. | A...D      | 25-FAN1-70C |
|                        |                                                                                                  | E          | 25-FAN2-70C |

## Incremental Encoder Input Option

| Item                | Description                             | Catalog No. |
|---------------------|-----------------------------------------|-------------|
| Incremental Encoder | Incremental encoder input option board. | 25-ENC-1    |



**WARNING:** Only the 25-ENC-1 Encoder will work properly in the PowerFlex 525 drive. Installing an incorrect encoder card, such as the PowerFlex 527 25-ENC-2 will cause damage to the PowerFlex 525 drive.

## Bulletin 160 to PowerFlex 520-Series Mounting Adapter Plate

| Item                   | Description                                                                                                                                                                                    | B160 Frame Size | Catalog No. |
|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------|
| Mounting Adapter Plate | For use with drive when replacing Bulletin 160 drives in existing installations to a PowerFlex 520-Series drive. Select the catalog number based on the frame size of your Bulletin 160 drive. | A               | 25-MAP-FA   |
|                        |                                                                                                                                                                                                | B               | 25-MAP-FB   |

## PowerFlex 4/40/40P IP 20 to PowerFlex 520-Series Drives

| Item                   | Description                                                                                                                                                                                                                                                         | PF4/40/40P Frame Size | Catalog No. |
|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------|
| Mounting Adapter Plate | For use with drive when replacing PowerFlex 4/40/40P IP 20 drives in existing installations to a PowerFlex 520-Series drive. Select the catalog number based on the frame size of your PowerFlex 4/40/40P drives.                                                   | A                     | 25-AP0-FA   |
|                        |                                                                                                                                                                                                                                                                     | B                     | 25-AP0-FB   |
|                        |                                                                                                                                                                                                                                                                     | C                     | 25-AP0-FC   |
|                        |                                                                                                                                                                                                                                                                     | C <sup>(1)</sup>      | 25-AP0-FD   |
|                        | For use with drive when replacing PowerFlex 4/40/40P IP 20 drives with external EMC filter in existing installations to a PowerFlex 520-Series drive with external EMC filter. Select the catalog number based on the frame size of your PowerFlex 4/40/40P drives. | A                     | 25-API-FA   |
|                        |                                                                                                                                                                                                                                                                     | B                     | 25-API-FB   |
|                        |                                                                                                                                                                                                                                                                     | C <sup>(2)</sup>      | 25-API-FC   |

(1) Only for 3PH 200-240: 7.5 kW/10 HP, 3PH 380-480: 11 kW/15 HP; 3PH 500-600: 11 kW/15 HP

(2) PowerFlex 4/40/40P + EMC filter Adapter Plate is not applicable for 3PH 200-240: 7.5 kW/10 HP, 3PH 380-480: 11 kW/15 HP, 3PH 500-600: 11 kW/15 HP

## Replacement Parts

## PowerFlex 520-Series Power Module

| Item                              | Description                                                                                                                                                                                                                               |
|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PowerFlex 520-Series Power Module | Replacement power module for use with PowerFlex 520-Series drives. Includes: <ul style="list-style-type: none"> <li>• Power Module</li> <li>• Power Module Front Cover</li> <li>• Power Terminal Guard</li> <li>• Heatsink Fan</li> </ul> |

| Output Ratings                                                      |      |            |      |                    | Input Voltage Range | Frame Size | Catalog No. |
|---------------------------------------------------------------------|------|------------|------|--------------------|---------------------|------------|-------------|
| Normal Duty                                                         |      | Heavy Duty |      | Output Current (A) |                     |            |             |
| HP                                                                  | kW   | HP         | kW   |                    |                     |            |             |
|                                                                     |      |            |      |                    |                     |            |             |
| 100...120V AC (-15%, +10%) - 1-Phase Input, 0...230V 3-Phase Output |      |            |      |                    |                     |            |             |
| 0.25                                                                | 0.2  | 0.25       | 0.2  | 1.6                | 85...132            | A          | 25-PM1-V1P6 |
| 0.5                                                                 | 0.4  | 0.5        | 0.4  | 2.5                | 85...132            | A          | 25-PM1-V2P5 |
| 1.0                                                                 | 0.75 | 1.0        | 0.75 | 4.8                | 85...132            | B          | 25-PM1-V4P8 |
| 1.5                                                                 | 1.1  | 1.5        | 1.1  | 6.0                | 85...132            | B          | 25-PM1-V6P0 |
| 200...240V AC (-15%, +10%) - 1-Phase Input, 0...230V 3-Phase Output |      |            |      |                    |                     |            |             |

| Output Ratings (Continued)                                                          |      |            |      |                    | Input Voltage Range | Frame Size | Catalog No. |
|-------------------------------------------------------------------------------------|------|------------|------|--------------------|---------------------|------------|-------------|
| Normal Duty                                                                         |      | Heavy Duty |      | Output Current (A) |                     |            |             |
| HP                                                                                  | kW   | HP         | kW   |                    |                     |            |             |
| 0.25                                                                                | 0.2  | 0.25       | 0.2  | 1.6                | 170...264           | A          | 25-PM1-A1P6 |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | A          | 25-PM1-A2P5 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 4.8                | 170...264           | A          | 25-PM1-A4P8 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | B          | 25-PM1-A8P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | B          | 25-PM1-A011 |
| 200...240V AC (-15%, +10%) - 1-Phase Input with EMC Filter, 0...230V 3-Phase Output |      |            |      |                    |                     |            |             |
| 0.25                                                                                | 0.2  | 0.25       | 0.2  | 1.6                | 170...264           | A          | 25-PM2-A1P6 |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | A          | 25-PM2-A2P5 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 4.8                | 170...264           | A          | 25-PM2-A4P8 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | B          | 25-PM2-A8P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | B          | 25-PM2-A011 |
| 200...240V AC (-15%, +10%) - 3-Phase Input, 0...230V 3-Phase Output                 |      |            |      |                    |                     |            |             |
| 0.25                                                                                | 0.2  | 0.25       | 0.2  | 1.6                | 170...264           | A          | 25-PM1-B1P6 |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 2.5                | 170...264           | A          | 25-PM1-B2P5 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 5.0                | 170...264           | A          | 25-PM1-B5P0 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 8.0                | 170...264           | A          | 25-PM1-B8P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 11.0               | 170...264           | A          | 25-PM1-B011 |
| 5.0                                                                                 | 4.0  | 5.0        | 4.0  | 17.5               | 170...264           | B          | 25-PM1-B017 |
| 7.5                                                                                 | 5.5  | 7.5        | 5.5  | 24.0               | 170...264           | C          | 25-PM1-B024 |
| 10.0                                                                                | 7.5  | 10.0       | 7.5  | 32.2               | 170...264           | D          | 25-PM1-B032 |
| 15.0                                                                                | 11.0 | 10.0       | 7.5  | 48.3               | 170...264           | E          | 25-PM1-B048 |
| 20.0                                                                                | 15.0 | 15.0       | 11.0 | 62.1               | 170...264           | E          | 25-PM1-B062 |
| 380...480V AC (-15%, +10%) - 3-Phase Input, 0...460V 3-Phase Output                 |      |            |      |                    |                     |            |             |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 1.4                | 323...528           | A          | 25-PM1-D1P4 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 2.3                | 323...528           | A          | 25-PM1-D2P3 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 4.0                | 323...528           | A          | 25-PM1-D4P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 6.0                | 323...528           | A          | 25-PM1-D6P0 |
| 5.0                                                                                 | 4.0  | 5.0        | 4.0  | 10.5               | 323...528           | B          | 25-PM1-D010 |
| 7.5                                                                                 | 5.5  | 7.5        | 5.5  | 13.0               | 323...528           | C          | 25-PM1-D013 |
| 10.0                                                                                | 7.5  | 10.0       | 7.5  | 17.0               | 323...528           | C          | 25-PM1-D017 |
| 15.0                                                                                | 11.0 | 15.0       | 11.0 | 24.0               | 323...528           | D          | 25-PM1-D024 |
| 20.0                                                                                | 15.0 | 15.0       | 11.0 | 30.0               | 323...528           | D          | 25-PM1-D030 |
| 380...480V AC (-15%, +10%) - 3-Phase Input with EMC Filter, 0...460V 3-Phase Output |      |            |      |                    |                     |            |             |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 1.4                | 323...528           | A          | 25-PM2-D1P4 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 2.3                | 323...528           | A          | 25-PM2-D2P3 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 4.0                | 323...528           | A          | 25-PM2-D4P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 6.0                | 323...528           | A          | 25-PM2-D6P0 |
| 5.0                                                                                 | 4.0  | 5.0        | 4.0  | 10.5               | 323...528           | B          | 25-PM2-D010 |
| 7.5                                                                                 | 5.5  | 7.5        | 5.5  | 13.0               | 323...528           | C          | 25-PM2-D013 |
| 10.0                                                                                | 7.5  | 10.0       | 7.5  | 17.0               | 323...528           | C          | 25-PM2-D017 |
| 15.0                                                                                | 11.0 | 15.0       | 11.0 | 24.0               | 323...528           | D          | 25-PM2-D024 |
| 20.0                                                                                | 15.0 | 15.0       | 11.0 | 30.0               | 323...528           | D          | 25-PM2-D030 |
| 25.0                                                                                | 18.5 | 20.0       | 15.0 | 37.0               | 323...528           | E          | 25-PM2-D037 |
| 30.0                                                                                | 22.0 | 25.0       | 18.5 | 43.0               | 323...528           | E          | 25-PM2-D043 |
| 525...600V AC (-15%, +10%) - 3-Phase Input, 0...575V 3-Phase Output                 |      |            |      |                    |                     |            |             |
| 0.5                                                                                 | 0.4  | 0.5        | 0.4  | 0.9                | 446...660           | A          | 25-PM1-E0P9 |
| 1.0                                                                                 | 0.75 | 1.0        | 0.75 | 1.7                | 446...660           | A          | 25-PM1-E1P7 |
| 2.0                                                                                 | 1.5  | 2.0        | 1.5  | 3.0                | 446...660           | A          | 25-PM1-E3P0 |
| 3.0                                                                                 | 2.2  | 3.0        | 2.2  | 4.2                | 446...660           | A          | 25-PM1-E4P2 |
| 5.0                                                                                 | 4.0  | 5.0        | 4.0  | 6.6                | 446...660           | B          | 25-PM1-E6P6 |
| 7.5                                                                                 | 5.5  | 7.5        | 5.5  | 9.9                | 446...660           | C          | 25-PM1-E9P9 |

| Output Ratings (Continued) |      |            |      |                    | Input Voltage Range | Frame Size | Catalog No. |
|----------------------------|------|------------|------|--------------------|---------------------|------------|-------------|
| Normal Duty                |      | Heavy Duty |      | Output Current (A) |                     |            |             |
| HP                         | kW   | HP         | kW   |                    |                     |            |             |
| 10.0                       | 7.5  | 10.0       | 7.5  | 12.0               | 446...660           | C          | 25-PM1-E012 |
| 15.0                       | 11.0 | 15.0       | 11.0 | 19.0               | 446...660           | D          | 25-PM1-E019 |
| 20.0                       | 15.0 | 15.0       | 11.0 | 22.0               | 446...660           | D          | 25-PM1-E022 |
| 25.0                       | 18.5 | 20.0       | 15.0 | 27.0               | 446...660           | E          | 25-PM1-E027 |
| 30.0                       | 22.0 | 25.0       | 18.5 | 32.0               | 446...660           | E          | 25-PM1-E032 |

## PowerFlex 520-Series Control Module

| Item                         | Description                                                                                          | Frame Size | Catalog No. |
|------------------------------|------------------------------------------------------------------------------------------------------|------------|-------------|
| PowerFlex 523 Control Module | Replacement control module for use with PowerFlex 520-Series drives. Includes:                       | A...E      | 25A-CTM1    |
| PowerFlex 525 Control Module | <ul style="list-style-type: none"> <li>Control Module</li> <li>Control Module Front Cover</li> </ul> |            | 25B-CTM1    |

## Other Parts

| Item                                          | Description                                                                        | Frame Size | Catalog No. |
|-----------------------------------------------|------------------------------------------------------------------------------------|------------|-------------|
| PowerFlex 523 Control Module Front Cover      | Replacement cover for the control module I/O terminals, EtherNet/IP and DSI ports. | A...E      | 25A-CTMFC1  |
| PowerFlex 525 Control Module Front Cover      |                                                                                    |            | 25B-CTMFC1  |
| PowerFlex 520-Series Power Module Front Cover | Replacement cover for the PowerFlex 520-Series power module.                       | B          | 25-PMFC-FB  |
|                                               |                                                                                    | C          | 25-PMFC-FC  |
|                                               |                                                                                    | D          | 25-PMFC-FD  |
|                                               |                                                                                    | E          | 25-PMFC-FE  |
| PowerFlex 520-Series Power Terminal Guard     | Replacement finger guard for power terminals.                                      | A          | 25-PTG1-FA  |
|                                               |                                                                                    | B          | 25-PTG1-FB  |
|                                               |                                                                                    | C          | 25-PTG1-FC  |
|                                               |                                                                                    | D          | 25-PTG1-FD  |
|                                               |                                                                                    | E          | 25-PTG1-FE  |
| PowerFlex 520-Series Heatsink Fan Kit         | Replacement fan for drive power module.                                            | A          | 25-FAN1-FA  |
|                                               |                                                                                    | B          | 25-FAN1-FB  |
|                                               |                                                                                    | C          | 25-FAN1-FC  |
|                                               |                                                                                    | D          | 25-FAN1-FD  |
|                                               |                                                                                    | E          | 25-FAN1-FE  |

## Communication Option Kits and Accessories

| Item                                        | Description                                                                                                                                                                                                                                                              | Catalog No.                           |
|---------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| Communication Adapters                      | Embedded communication options for use with the PowerFlex 520-Series drives: <ul style="list-style-type: none"> <li>DeviceNet</li> <li>Dual Port EtherNet/IP</li> <li>PROFIBUS DP-V1</li> </ul>                                                                          | 25-COMM-D<br>25-COMM-E2P<br>25-COMM-P |
| Compact I/O™ Module                         | Three channel                                                                                                                                                                                                                                                            | 1769-SM2                              |
| Universal Serial Bus (USB) Converter Module | Provides serial communication via DF1 protocol for use with Connected Components Workbench software. Includes: <ul style="list-style-type: none"> <li>2 m USB cable (1)</li> <li>20-HIM-H10 cable (1)</li> <li>22-HIM-H10 cable (1)</li> </ul>                           | 1203-USB                              |
| Serial Converter Module (RS-485 to RS-232)  | Provides serial communication via DF1 protocol for use with Connected Components Workbench software. Includes: <ul style="list-style-type: none"> <li>DSI to RS-232 serial converter (1)</li> <li>1203-SFC serial cable (1)</li> <li>22-RJ45CBL-C20 cable (1)</li> </ul> | 22-SCM-232                            |
| DSI Cable                                   | 2.0 m RJ45 to RJ45 cable, male to male connectors.                                                                                                                                                                                                                       | 22-RJ45CBL-C20                        |
| Serial Cable                                | 2.0 m serial cable with a locking low profile connector to connect to the serial converter and a 9-pin sub-miniature D female connector to connect to a computer.                                                                                                        | 1203-SFC                              |
| Splitter Cable                              | RJ45 one to two port splitter cable (Modbus only)                                                                                                                                                                                                                        | AK-U0-RJ45-SC1                        |

## Communication Option Kits and Accessories (Continued)

| Item                                                             | Description                                                                                                                                                                                 | Catalog No.                                    |
|------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|
| Terminating Resistors                                            | RJ45 120 Ohm resistors (2 pieces)                                                                                                                                                           | AK-U0-RJ45-TR1                                 |
| Terminal Block                                                   | RJ45 Two position terminal block (5 pieces)                                                                                                                                                 | AK-U0-RJ45-TB2P                                |
| Connected Components Workbench Software<br>(Download or DVD-ROM) | Windows-based software packages for programming and configuring Allen-Bradley® drives and other Rockwell Automation products.<br>Compatibility:<br>Windows® XP, Windows Vista and Windows 7 | <a href="http://rok.auto/ccw">rok.auto/ccw</a> |

## Bulletin 1321-3R Series Line Reactors

| Output Ratings <sup>(1)</sup>                    |      |            |      | Input Line Reactor <sup>(2)(3)</sup>  |                                        | Output Line Reactor <sup>(2)(3)</sup> |                                        |
|--------------------------------------------------|------|------------|------|---------------------------------------|----------------------------------------|---------------------------------------|----------------------------------------|
| Normal Duty                                      |      | Heavy Duty |      | IP 00 (Open Style)                    | IP 11 (NEMA/UL Type 1)                 | IP 00 (Open Style)                    | IP 11 (NEMA/UL Type 1)                 |
| HP                                               | kW   | HP         | kW   | Catalog No.                           | Catalog No.                            | Catalog No.                           | Catalog No.                            |
| <b>200...240V 50/60 Hz 1-Phase<sup>(4)</sup></b> |      |            |      |                                       |                                        |                                       |                                        |
| 0.25                                             | 0.2  | 0.25       | 0.2  | 1321-3R4-A                            | 1321-3RA4-A                            | 1321-3R2-D                            | 1321-3RA2-D                            |
| 0.5                                              | 0.4  | 0.5        | 0.4  | 1321-3R8-A                            | 1321-3RA8-A                            | 1321-3R2-D                            | 1321-3RA2-D                            |
| 1.0                                              | 0.75 | 1.0        | 0.75 | 1321-3R8-A                            | 1321-3RA8-A                            | 1321-3R4-A                            | 1321-3RA4-A                            |
| 2.0                                              | 1.5  | 2.0        | 1.5  | 1321-3R18-A                           | 1321-3RA18-A                           | 1321-3R8-A                            | 1321-3RA8-A                            |
| 3.0                                              | 2.2  | 3.0        | 2.2  | 1321-3R18-A                           | 1321-3RA18-A                           | 1321-3R12-A                           | 1321-3RA12-A                           |
| <b>200...240V 50/60 Hz 3-Phase</b>               |      |            |      |                                       |                                        |                                       |                                        |
| 0.25                                             | 0.2  | 0.25       | 0.2  | 1321-3R2-D                            | 1321-3RA2-D                            | 1321-3R2-D                            | 1321-3RA2-D                            |
| 0.5                                              | 0.4  | 0.5        | 0.4  | 1321-3R2-D                            | 1321-3RA2-D                            | 1321-3R2-D                            | 1321-3RA2-D                            |
| 1.0                                              | 0.75 | 1.0        | 0.75 | 1321-3R4-A                            | 1321-3RA4-A                            | 1321-3R4-A                            | 1321-3RA4-A                            |
| 2.0                                              | 1.5  | 2.0        | 1.5  | 1321-3R8-A                            | 1321-3RA8-A                            | 1321-3R8-A                            | 1321-3RA8-A                            |
| 3.0                                              | 2.2  | 3.0        | 2.2  | 1321-3R12-A                           | 1321-3RA12-A                           | 1321-3R12-A                           | 1321-3RA12-A                           |
| 5.0                                              | 4.0  | 5.0        | 4.0  | 1321-3R18-A                           | 1321-3RA18-A                           | 1321-3R18-A                           | 1321-3RA18-A                           |
| 7.5                                              | 5.5  | 7.5        | 5.5  | 1321-3R25-A                           | 1321-3RA25-A                           | 1321-3R25-A                           | 1321-3RA25-A                           |
| 10.0                                             | 7.5  | 10.0       | 7.5  | 1321-3R35-A                           | 1321-3RA35-A                           | 1321-3R35-A                           | 1321-3RA35-A                           |
| 15.0                                             | 11.0 | 10.0       | 7.5  | 1321-3R45-A                           | 1321-3RA45-A                           | 1321-3R45-A                           | 1321-3RA45-A                           |
| 20.0                                             | 15.0 | 15.0       | 11.0 | 1321-3R55-A (ND)<br>1321-3RA45-A (HD) | 1321-3RA55-A (ND)<br>1321-3RA45-A (HD) | 1321-3R55-A (ND)<br>1321-3RA45-A (HD) | 1321-3RA55-A (ND)<br>1321-3RA45-A (HD) |
| <b>380...480V 50/60 Hz 3-Phase</b>               |      |            |      |                                       |                                        |                                       |                                        |
| 0.5                                              | 0.4  | 0.5        | 0.4  | 1321-3R2-B                            | 1321-3RA2-B                            | 1321-3R2-B                            | 1321-3RA2-B                            |
| 1.0                                              | 0.75 | 1.0        | 0.75 | 1321-3R4-C                            | 1321-3RA4-C                            | 1321-3R4-C                            | 1321-3RA4-C                            |
| 2.0                                              | 1.5  | 2.0        | 1.5  | 1321-3R4-B                            | 1321-3RA4-B                            | 1321-3R4-B                            | 1321-3RA4-B                            |
| 3.0                                              | 2.2  | 3.0        | 2.2  | 1321-3R8-C                            | 1321-3RA8-C                            | 1321-3R8-C                            | 1321-3RA8-C                            |
| 5.0                                              | 4.0  | 5.0        | 4.0  | 1321-3R12-B                           | 1321-3RA12-B                           | 1321-3R12-B                           | 1321-3RA12-B                           |
| 7.5                                              | 5.5  | 7.5        | 5.5  | 1321-3R12-B                           | 1321-3RA12-B                           | 1321-3R12-B                           | 1321-3RA12-B                           |
| 10.0                                             | 7.5  | 10.0       | 7.5  | 1321-3R18-B                           | 1321-3RA18-B                           | 1321-3R18-B                           | 1321-3RA18-B                           |
| 15.0                                             | 11.0 | 15.0       | 11.0 | 1321-3R25-B                           | 1321-3RA25-B                           | 1321-3R25-B                           | 1321-3RA25-B                           |
| 20.0                                             | 15.0 | 15.0       | 11.0 | 1321-3R35-B (ND)<br>1321-3R25-B (HD)  | 1321-3RA35-B (ND)<br>1321-3RA25-B (HD) | 1321-3R35-B (ND)<br>1321-3R25-B (HD)  | 1321-3RA35-B (ND)<br>1321-3RA25-B (HD) |
| 25.0                                             | 18.5 | 20.0       | 15.0 | 1321-3R35-B                           | 1321-3RA35-B                           | 1321-3R35-B                           | 1321-3RA35-B                           |
| 30.0                                             | 22.0 | 25.0       | 18.5 | 1321-3R45-B (ND)<br>1321-3R35-B (HD)  | 1321-3RA45-B (ND)<br>1321-3RA35-B (HD) | 1321-3R45-B (ND)<br>1321-3R35-B (HD)  | 1321-3RA45-B (ND)<br>1321-3RA35-B (HD) |
| <b>525...600V 50/60 Hz 3-Phase</b>               |      |            |      |                                       |                                        |                                       |                                        |
| 0.5                                              | 0.4  | 0.5        | 0.4  | 1321-3R1-C                            | 1321-3RA1-C                            | 1321-3R1-C                            | 1321-3RA1-C                            |
| 1.0                                              | 0.75 | 1.0        | 0.75 | 1321-3R2-B                            | 1321-3RA2-B                            | 1321-3R2-B                            | 1321-3RA2-B                            |
| 2.0                                              | 1.5  | 2.0        | 1.5  | 1321-3R4-C                            | 1321-3RA4-C                            | 1321-3R4-C                            | 1321-3RA4-C                            |
| 3.0                                              | 2.2  | 3.0        | 2.2  | 1321-3R4-B                            | 1321-3RA4-B                            | 1321-3R4-B                            | 1321-3RA4-B                            |
| 5.0                                              | 4.0  | 5.0        | 4.0  | 1321-3R8-C                            | 1321-3RA8-C                            | 1321-3R8-C                            | 1321-3RA8-C                            |
| 7.5                                              | 5.5  | 7.5        | 5.5  | 1321-3R12-B                           | 1321-3RA12-B                           | 1321-3R12-B                           | 1321-3RA12-B                           |
| 10.0                                             | 7.5  | 10.0       | 7.5  | 1321-3R12-B                           | 1321-3RA12-B                           | 1321-3R12-B                           | 1321-3RA12-B                           |
| 15.0                                             | 11.0 | 15.0       | 11.0 | 1321-3R18-B                           | 1321-3RA18-B                           | 1321-3R18-B                           | 1321-3RA18-B                           |

## Bulletin 1321-3R Series Line Reactors (Continued)

| Output Ratings <sup>(1)</sup> |      |            |      | Input Line Reactor <sup>(2)(3)</sup> |                                        | Output Line Reactor <sup>(2)(3)</sup> |                                        |
|-------------------------------|------|------------|------|--------------------------------------|----------------------------------------|---------------------------------------|----------------------------------------|
| Normal Duty                   |      | Heavy Duty |      | IP 00 (Open Style)                   | IP 11 (NEMA/UL Type 1)                 | IP 00 (Open Style)                    | IP 11 (NEMA/UL Type 1)                 |
| HP                            | kW   | HP         | kW   | Catalog No.                          | Catalog No.                            | Catalog No.                           | Catalog No.                            |
| 20.0                          | 15.0 | 15.0       | 11.0 | 1321-3R25-B (ND)<br>1321-3R18-B (HD) | 1321-3RA25-B (ND)<br>1321-3RA18-B (HD) | 1321-3R25-B (ND)<br>1321-3R18-B (HD)  | 1321-3RA25-B (ND)<br>1321-3RA18-B (HD) |
| 25.0                          | 18.5 | 20.0       | 15.0 | 1321-3R35-C (ND)<br>1321-3R25-C (HD) | 1321-3RA35-C (ND)<br>1321-3RA25-C (HD) | 1321-3R35-C (ND)<br>1321-3R25-C (HD)  | 1321-3RA35-C (ND)<br>1321-3RA25-C (HD) |
| 30.0                          | 22.0 | 25.0       | 18.5 | 1321-3R35-C (ND)<br>1321-3R25-B (HD) | 1321-3RA35-C (ND)<br>1321-3RA25-B (HD) | 1321-3R35-C (ND)<br>1321-3R25-B (HD)  | 1321-3RA35-C (ND)<br>1321-3RA25-B (HD) |

(1) Normal Duty and Heavy Duty ratings for 15 HP (11 kW) and below are identical except for 200...240V 3-Phase 15 HP (11 kW) drive.

(2) Catalog numbers listed are for 3% impedance. 5% impedance reactor types are also available. See 1321 Power Conditioning Products Technical Data, publication [1321-TD001](#).

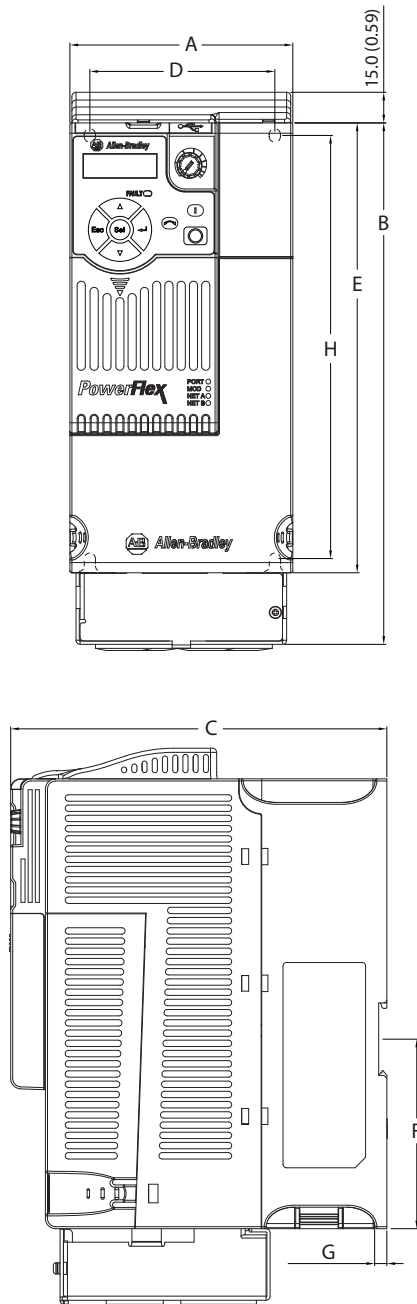
(3) Input line reactors were sized based on the NEC fundamental motor amps. Output line reactors were sized based on the VFD rated output currents.

(4) Standard 3-phase reactors can be used for 1-phase applications by routing each of the two supply conductors through an outside coil and leaving the center open.

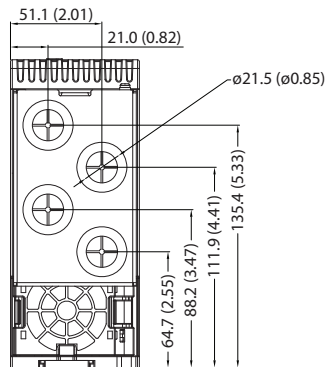
## Accessory Dimensions

### IP 30/NEMA 1/UL Type 1 Kit

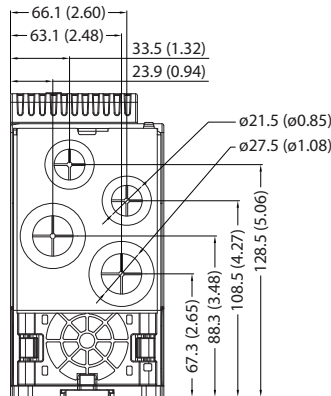
Dimensions are in mm and (in.)



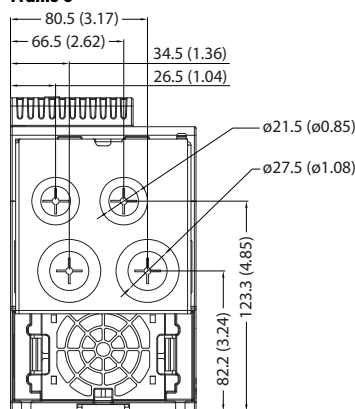
**Frame A**



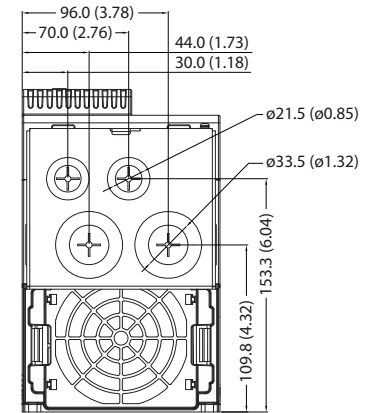
**Frame B**



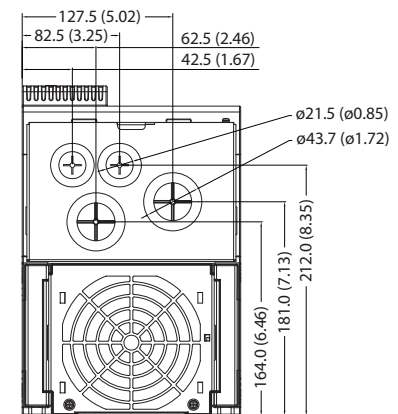
**Frame C**



**Frame D**



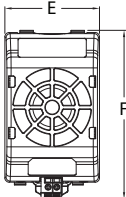
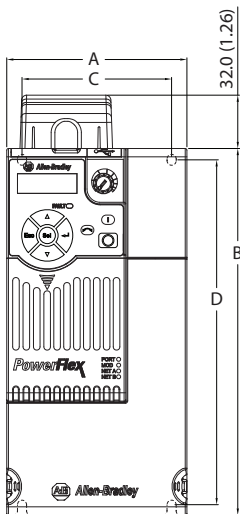
**Frame E**



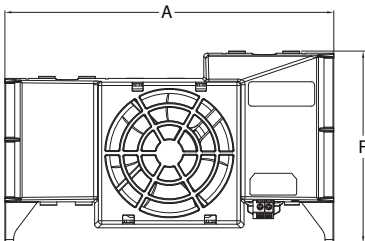
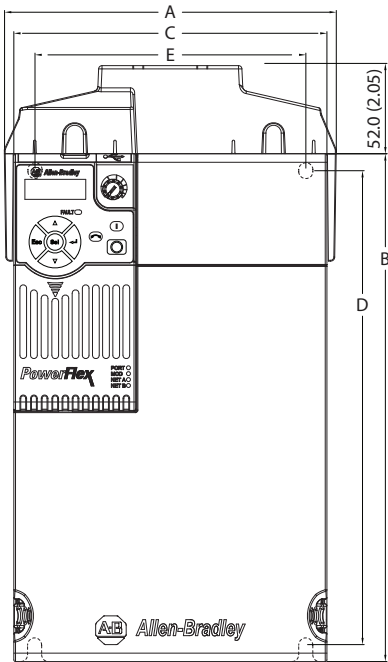
| Frame Size | A            | B             | C             | D            | E             | F           | G          | H             |
|------------|--------------|---------------|---------------|--------------|---------------|-------------|------------|---------------|
| A          | 72.0 (2.83)  | 219.0 (8.62)  | 172.0 (6.77)  | 57.5 (2.26)  | 152.0 (5.98)  | 92.7 (3.65) | 6.0 (0.24) | 140.0 (5.51)  |
| B          | 87.0 (3.43)  | 218.0 (8.58)  | 172.0 (6.77)  | 72.5 (2.85)  | 180.0 (7.09)  | 92.7 (3.65) | 6.0 (0.24) | 168.0 (6.61)  |
| C          | 109.0 (4.29) | 255.0 (10.04) | 184.0 (7.24)  | 90.5 (3.56)  | 222.0 (8.66)  | 92.7 (3.65) | 6.0 (0.24) | 207.0 (8.15)  |
| D          | 130.0 (5.12) | 295.0 (11.61) | 212.0 (8.35)  | 116.0 (4.57) | 260.0 (10.24) | -           | 6.0 (0.24) | 247.0 (9.74)  |
| E          | 185.0 (7.28) | 350.0 (13.78) | 279.0 (10.98) | 160.0 (6.30) | 300.0 (11.81) | -           | 7.6 (0.30) | 280.0 (11.02) |

Control Module Fan Kit

Dimensions are in mm and (in.)  
Frame A...D



Frame E



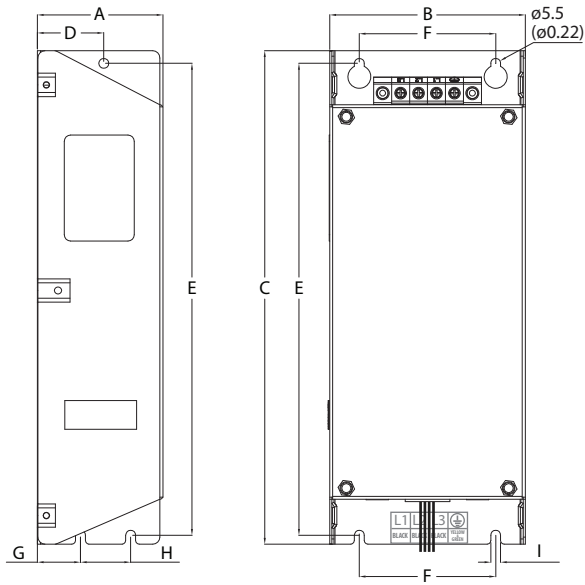
| Frame Size | A            | B             | C            | D             | E            | F            |
|------------|--------------|---------------|--------------|---------------|--------------|--------------|
| A          | 72.0 (2.83)  | 152.0 (5.98)  | 57.5 (2.26)  | 140.0 (5.51)  | 56.0 (2.20)  | 99.8 (3.93)  |
| B          | 87.0 (3.43)  | 180.0 (7.09)  | 72.5 (2.85)  | 168.0 (6.61)  | 56.0 (2.20)  | 99.8 (3.93)  |
| C          | 109.0 (4.29) | 220.0 (8.66)  | 90.5 (3.56)  | 207.0 (8.15)  | 56.0 (2.20)  | 99.8 (3.93)  |
| D          | 130.0 (5.12) | 260.0 (10.24) | 116.0 (4.57) | 247.0 (9.72)  | 56.0 (2.20)  | 99.8 (3.93)  |
| E          | 196.0 (7.72) | 300.0 (11.81) | 185.0 (7.28) | 280.0 (11.02) | 196.0 (7.72) | 114.3 (4.50) |

| Specifications                         | 25-FAN1-70C                        | 25-FAN2-70C               |
|----------------------------------------|------------------------------------|---------------------------|
| Rated Voltage                          | 24V DC                             |                           |
| Operation Voltage                      | 14...27.6V DC                      |                           |
| Input Current                          | 0.1 A                              | 0.15 A                    |
| Speed (Reference)                      | 7000 rpm                           | 4500 ± 10% rpm            |
| Air Flow max (At zero static pressure) | 0.575 m <sup>3</sup> /min          | 1.574 m <sup>3</sup> /min |
| Air Pressure max (At zero air flow)    | 7.70 mm H <sub>2</sub> O           | 9.598 mm H <sub>2</sub> O |
| Acoustical Noise                       | 40.5 dB-A                          | 46.0 dB-A                 |
| Insulation Type                        | UL Class A                         |                           |
| Frame Size                             | Frame A...D                        | Frame E                   |
| Wire Size                              | 0.32 mm <sup>2</sup> (22 AWG)      |                           |
| Torque                                 | 0.29...0.39 Nm (2.6...3.47 lb•in.) |                           |

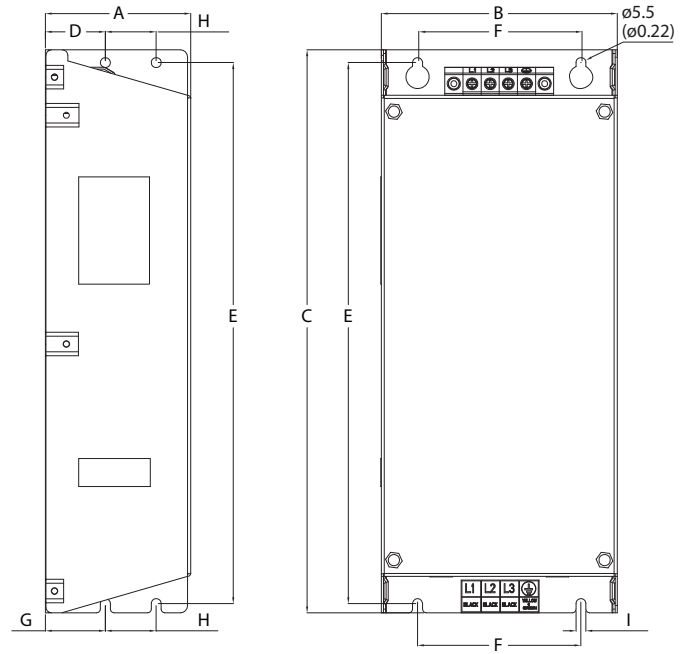
## EMC Line Filter

Dimensions are in mm and (in.)

### Frame A...D



### Frame E

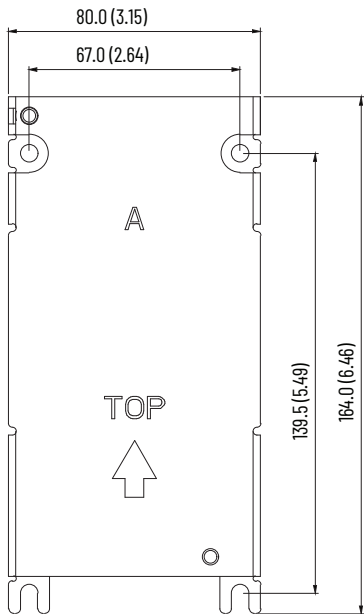


| Frame Size | A           | B            | C             | D           | E             | F            | G           | H           | I          |
|------------|-------------|--------------|---------------|-------------|---------------|--------------|-------------|-------------|------------|
| A          | 55.0 (2.17) | 72.0 (2.83)  | 234.0 (9.21)  | 30.0 (1.18) | 223.0 (8.78)  | 54.0 (2.13)  | 20.0 (0.79) | 23.0 (0.91) | 5.5 (0.22) |
| B          | 70.0 (2.76) | 87.0 (3.43)  | 270.0 (10.63) | 35.0 (1.38) | 258.0 (10.16) | 58.0 (2.28)  | 25.0 (0.98) | 24.0 (0.94) | 5.5 (0.22) |
| C          | 70.0 (2.76) | 109.0 (4.29) | 275.0 (10.83) | 37.0 (1.46) | 263.0 (10.35) | 76.0 (2.99)  | 25.0 (0.98) | 28.0 (1.10) | 5.5 (0.22) |
| D          | 80.0 (3.15) | 130.0 (5.12) | 310.0 (12.20) | 33.0 (1.30) | 298.0 (11.73) | 90.0 (3.54)  | 33.0 (1.30) | 28.0 (1.10) | 5.5 (0.22) |
| E          | 80.0 (3.15) | 155.0 (6.10) | 390.0 (15.35) | 33.0 (1.30) | 375.0 (14.76) | 110.0 (4.33) | 33.0 (1.30) | 28.0 (1.10) | 5.5 (0.22) |

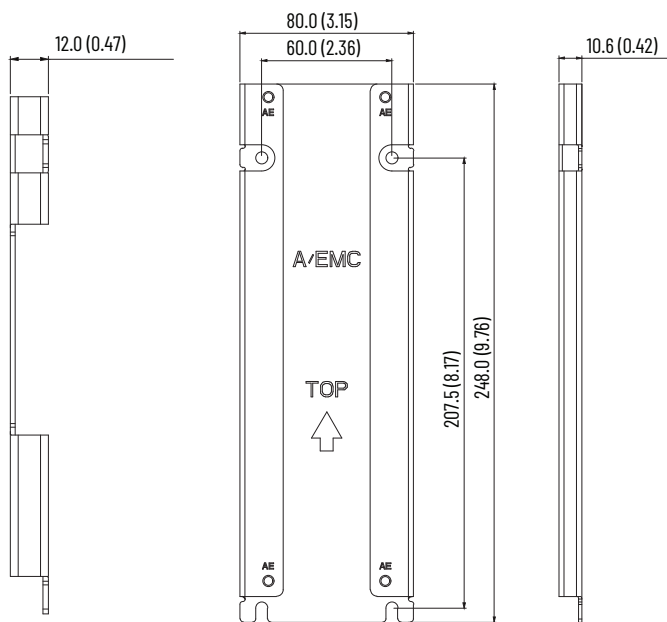
Adapter Plate Dimensions

Adapter Plate- Frame A

Dimensions are in mm and (in.)



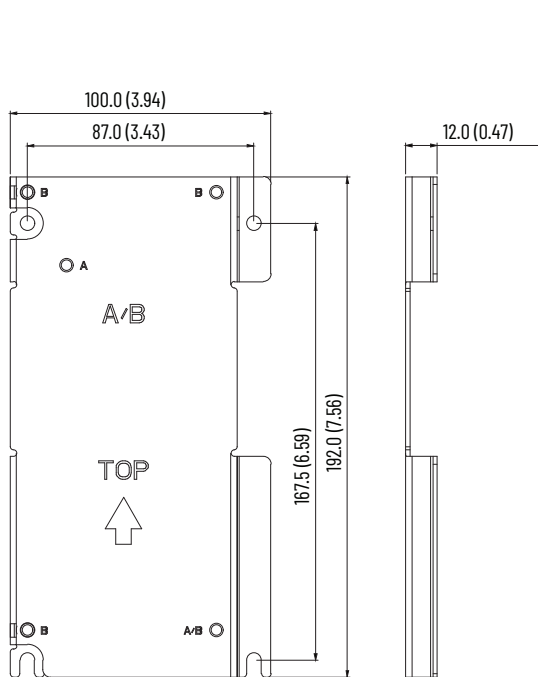
Catalog Number 25-AP0-FA



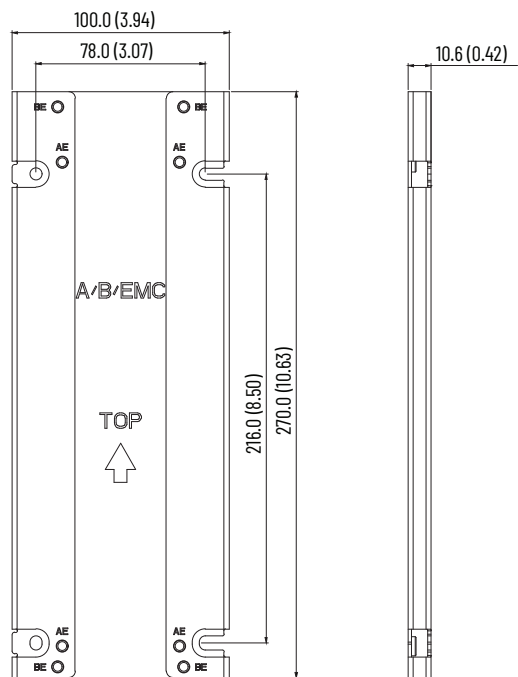
Catalog Number 25-API-FA

Adapter Plate- Frame B

Dimensions are in mm and (in.)



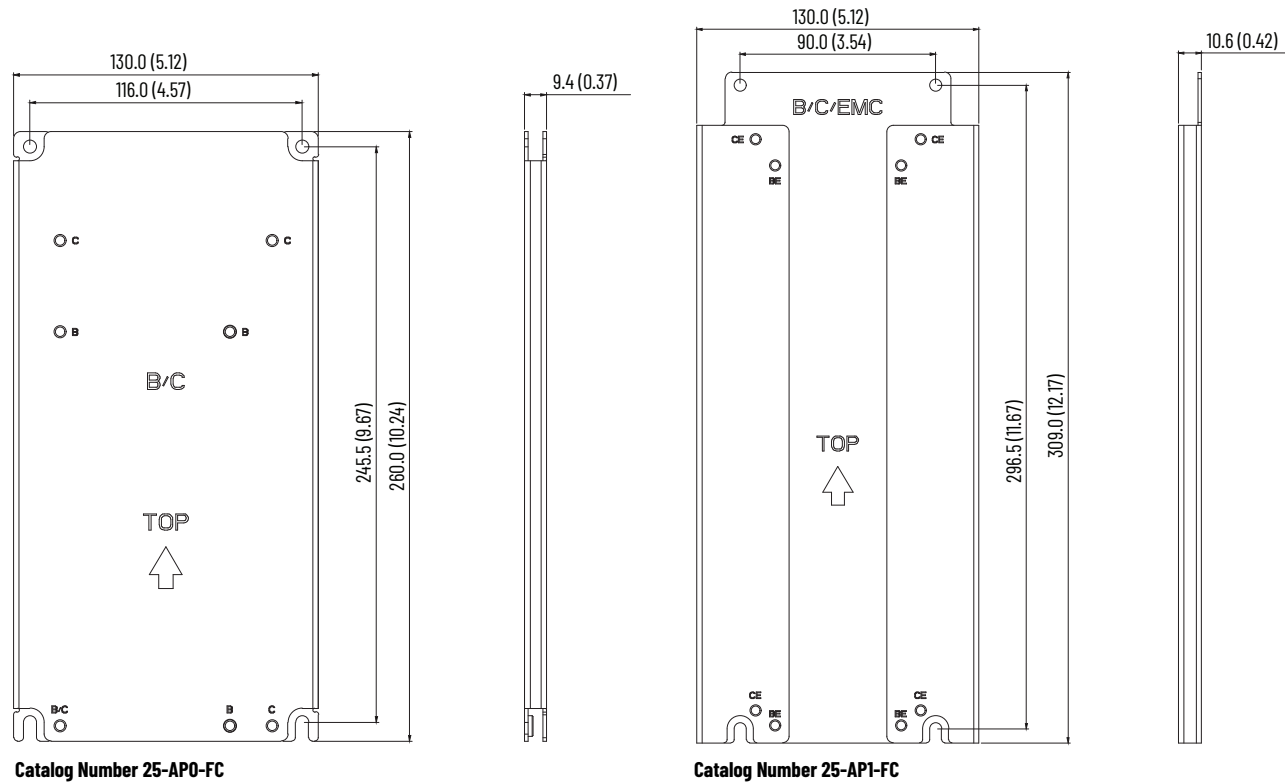
Catalog Number 25-AP0-FB



Catalog Number 25-API-FB

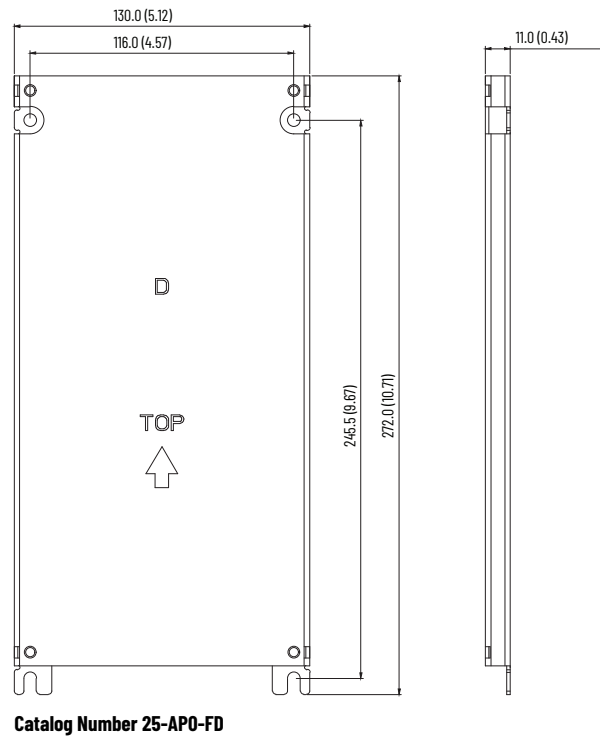
Adapter Plate- Frame C

Dimensions are in mm and (in.)



Adapter Plate- Frame D

Dimensions are in mm and (in.)



## Safe-Torque-Off Function

The PowerFlex 525 Safe-Torque-Off function, when used with other safety components, helps provide protection according to EN ISO 13849 and EN62061 for safe-off and protection against restart. The PowerFlex 525 Safe-Torque-Off function is just one component in a safety control system. Components in the system must be chosen and applied appropriately to achieve the desired level of operator safeguarding.

### PowerFlex 525 Safe-Torque-Off Overview

The PowerFlex 525 Safe-Torque-Off function:

- Provides the Safe-Torque-Off (STO) function defined in EN IEC 61800-5-2.
- Blocks gate-firing signals from reaching the Insulated Gate Bipolar Transistor (IGBT) output devices of the drive. This prevents the IGBTs from switching in the sequence necessary to generate torque in the motor.
- Can be used in combination with other safety devices to fulfill the requirements of a system “safe torque off” function which satisfies Category 3 / PL (d) according to EN ISO 13849-1 and SIL CL2 according to EN 62061, IEC 61508, and EN 61800-5-2.

---

|                  |                                                                                                                                                        |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>IMPORTANT</b> | The function is suitable for performing mechanical work on the drive system or affected area of a machine only. It does not provide electrical safety. |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|

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### EC Type Examination Certification

TÜV Rheinland has certified the PowerFlex 525 Safe-Torque-Off function compliant with the requirements for machines defined in Annex I of the EC Directive 2006/42/EC, and that it complies with the requirements of the relevant standards listed below:

- EN ISO 13849-1 Safety of machinery – Safety related parts of control systems – Part 1: General principles for design. (PowerFlex 525 STO achieves Category 3 / PL(d))
- EN 61800-5-2 Adjustable speed electrical power drive systems – Part 5-2 Safety requirements – Functional. (PowerFlex 525 STO achieves SIL CL 2)
- EN 62061 Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems.
- IEC 61508 Part 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems – Parts 1-7.

TÜV also certifies that the PowerFlex 525 STO may be used in applications up to Category 3/ PL(d) according to EN ISO 13849-1 and SIL 2 according to EN 62061 / EN 61800-5-2 / IEC 61508.

The TÜV Rheinland certificate may be found at [rok.auto/certifications](http://rok.auto/certifications).

## Safety Concept

The PowerFlex 525 Safe-Torque-Off function is suitable for use in safety applications up to and including Category 3 / PL(d) according to EN ISO 13849-1 and SIL 2 according to EN 62061 / EN 61800-5-2 / IEC 61508.

In addition, the PowerFlex 525 STO function may be used together with other components in a safety application to achieve an overall Category 3 / PL(e) according to EN ISO 13849-1 and SIL 3 according to EN 62061 and IEC 61508. This is illustrated in Example 3 on [page 48](#).

Safety requirements are based on the standards current at the time of certification.

The PowerFlex 525 STO function is intended for use in safety-related applications where the de-energized state is considered to be the safe state. All of the examples shown here are based on achieving de-energization as the safe state for typical Machine Safety and Emergency Shutdown (ESD) systems.

### *PFD and PFH Data*

PFD and PFH calculations are based on the equations from Part 6 of EN 61508.

This table provides data for a 20-year proof test interval and demonstrates the worst-case effect of various configuration changes on the data.

### **PFD and PFH for 20-year Proof Test Interval**

| Attribute        | Value                        |
|------------------|------------------------------|
| PFD              | 6.62E-05 (MTTF = 3593 years) |
| PFH <sub>0</sub> | 8.13E-10                     |
| SFF              | 83%                          |
| DC               | 62.5%                        |
| CAT              | 3                            |
| HFT              | 1(1002)                      |
| PTI              | 20 YEARS                     |
| Hardware Type    | Type A                       |

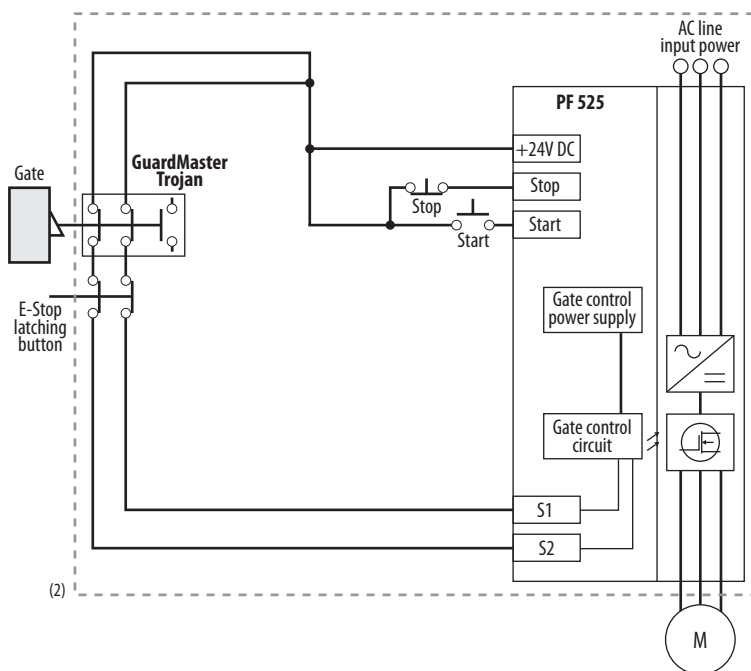
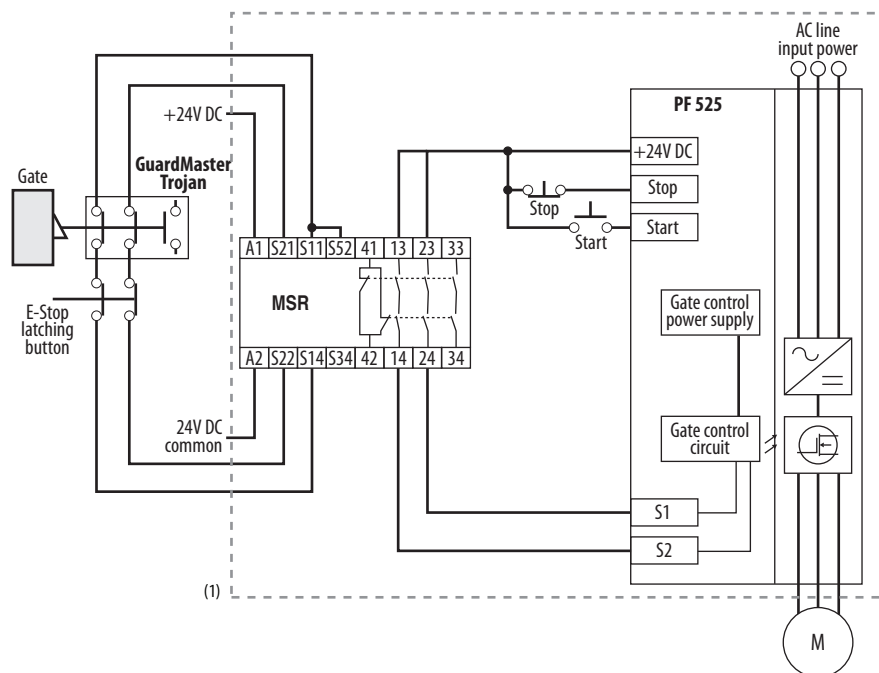
### *Safety Reaction Time*

The safety reaction time from an input signal condition that triggers a safe stop, to the initiation of the configured Stop Type, is 100 ms (maximum).

## Connection Examples

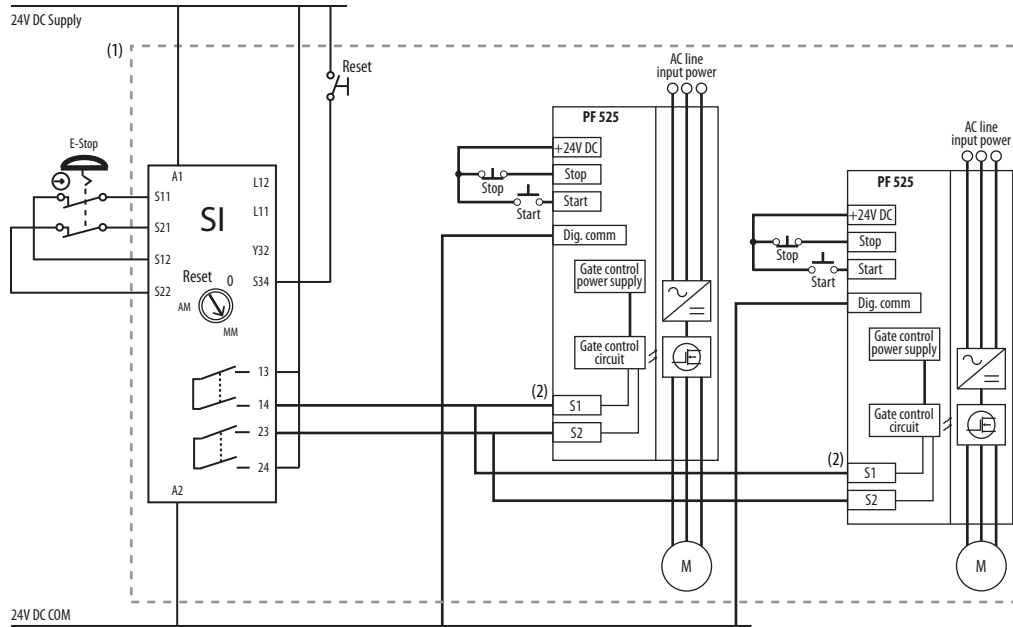
### Example 1 – Safe-Torque-Off Connection with Coast-to-Stop Action, SIL 2/PL d

#### Stop Category 0 – Coast



- (1) Enclosure Recommended. Note: External wiring failure modes must be considered as described in EN ISO 13849-2. Enclosure or other measure to exclude these failure modes should be used.
- (2) In some situations, a safety relay is not required if both the switch and PowerFlex 525 are installed in the same enclosure.

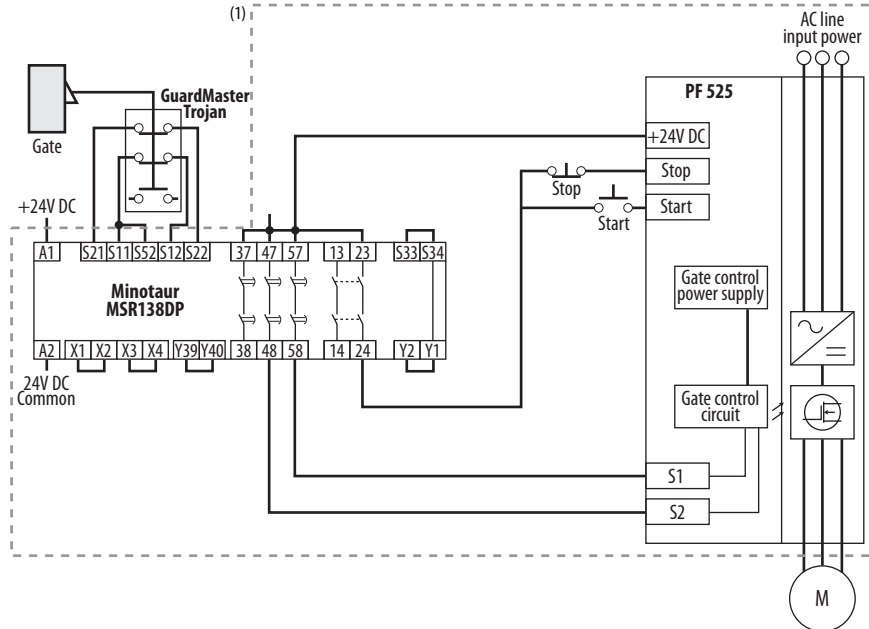
### Stop Category 0 - Coast with Two PowerFlex 525 Drives



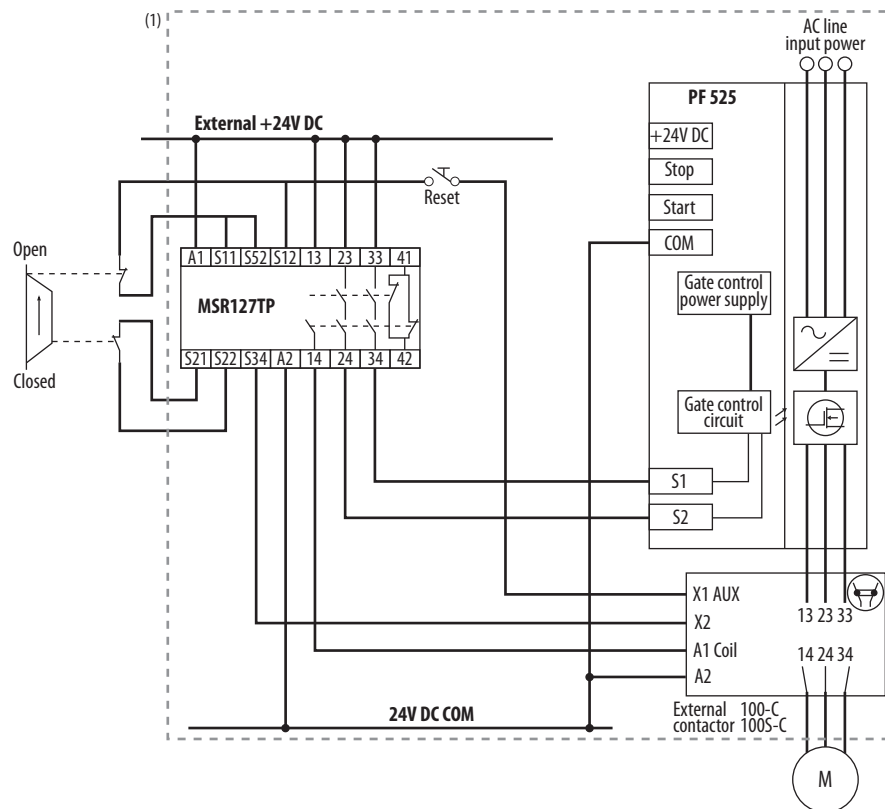
- (1) Enclosure Recommended. Note: External wiring failure modes must be considered as described in EN ISO 13849-2. Enclosure or other measure to exclude these failure modes should be used.
- (2) Each safety input draws 6 mA from the supply.

### Example 2 - Safe-Torque-Off Connection with Controlled Stop Action, SIL 2/PL d

#### Stop Category 1- Controlled



- (1) Enclosure Recommended. Note: External wiring failure modes must be considered as described in EN ISO 13849-2. Enclosure or other measure to exclude these failure modes should be used.

**Example 3 – Safe-Torque-Off Connection with Coast-to-Stop Action Using External +24V supply, SIL 3/PL e****Stop Category 0 – Coast**

(1) Enclosure Recommended. Note: External wiring failure modes must be considered as described in EN ISO 13849-2. Enclosure or other measure to exclude these failure modes should be used.

## Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

| Title                                                                                      | Publication                  |
|--------------------------------------------------------------------------------------------|------------------------------|
| PowerFlex 520-Series Adjustable Frequency AC Drive User Manual                             | <a href="#">520-UM001</a>    |
| PowerFlex 4-Class Human Interface Module (HIM) DSI Quick Reference                         | <a href="#">22HIM-OR001</a>  |
| PowerFlex 525 Embedded EtherNet/IP Adapter User Manual                                     | <a href="#">520COM-UM001</a> |
| PowerFlex 25-COMM-D DeviceNet Adapter User Manual                                          | <a href="#">520COM-UM002</a> |
| PowerFlex 25-COMM-E2P EtherNet/IP Adapter User Manual                                      | <a href="#">520COM-UM003</a> |
| PowerFlex 25-COMM-P PROFIBUS DP Adapter User Manual                                        | <a href="#">520COM-UM004</a> |
| Dynamic Braking Resistor Calculator                                                        | <a href="#">PFLEX-AT001</a>  |
| Wiring and Grounding Guidelines for PWM AC Drives                                          | <a href="#">DRIVES-IN001</a> |
| Preventive Maintenance of Industrial Control and Drive System Equipment                    | <a href="#">DRIVES-TD001</a> |
| Safety Guidelines for the Application, Installation and Maintenance of Solid State Control | <a href="#">SGI-1.1</a>      |

You can view or download publications at [rok.auto/literature](http://rok.auto/literature).

**Notes:**

# Rockwell Automation Support

Use these resources to access support information.

|                                                         |                                                                                                    |                                                                    |
|---------------------------------------------------------|----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| <b>Technical Support Center</b>                         | Find help with how-to videos, FAQs, chat, user forums, and product notification updates.           | <a href="http://rok.auto/support">rok.auto/support</a>             |
| <b>Knowledgebase</b>                                    | Access Knowledgebase articles.                                                                     | <a href="http://rok.auto/knowledgebase">rok.auto/knowledgebase</a> |
| <b>Local Technical Support Phone Numbers</b>            | Locate the telephone number for your country.                                                      | <a href="http://rok.auto/phonesupport">rok.auto/phonesupport</a>   |
| <b>Literature Library</b>                               | Find installation instructions, manuals, brochures, and technical data publications.               | <a href="http://rok.auto/literature">rok.auto/literature</a>       |
| <b>Product Compatibility and Download Center (PCDC)</b> | Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes. | <a href="http://rok.auto/pcdc">rok.auto/pcdc</a>                   |

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## Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at [rok.auto/pec](http://rok.auto/pec).

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