

NEMA Contactor, Starter, and Pump Panel Specifications

Bulletin Numbers 500 and 1200 Product Lines

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Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, http://www.ab.com	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <http://www.rockwellautomation.com/global/literature-library/>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.



500 & 1200 Line NEMA Contactors, Starters, Pump Panels

Specifications

Electrical Ratings

NEMA Size	Load Voltage	Continuous Current Rating	Service Limit Current Rating ⁽¹⁾	Maximum Hp Rating (Non-plugging and non-jogging duty)		Maximum Hp Rating (Plugging and jogging duty) ⁽²⁾		Transformer Primary Switching kVa Rating (Inrush Current ≤ 20 times Continuous Current)		Transformer Primary Switching kVa Rating (Inrush Current = 20 to 40 times Continuous Current)		Capacitor Switching kVAR ⁽³⁾	Maximum Circuit Closing Inrush Current [A] Peak Including Offset
				1Ø	3Ø	1Ø	3Ø	1Ø	3Ø	1Ø	3Ø	3Ø	3Ø
00	115	9	11	1/3	—	1/4	—	—	—	—	—	—	87
	200			—	1-1/2	1	—	—	—	—	—	—	
	230			1	1-1/2	1/2	1	—	—	—	—	—	
	380			—	1-1/2	—	1	—	—	—	—	—	
	460			—	2	—	1-1/2	—	—	—	—	—	
575	—	2	—	1-1/2	—	—	—	—	—	—			
0	115	18	21	1	—	1/2	—	0.6	—	0.3	—	—	140
	200			—	3	1-1/2	1.8	—	0.9	—	—		
	230			2	3	1	1-1/2	1.2	2.1	0.6	1	—	
	380			—	5	—	1-1/2	—	—	—	—	—	
	460			—	5	—	2	2.4	4.2	1.2	2.1	—	
575	—	5	—	2	3	5.2	1.5	2.6	—	—			
1	115	27	32	2	—	1	—	1.2	—	0.6	—	—	288
	200			—	7-1/2	3	—	3.6	—	1.8	—		
	230			3	7-1/2	2	3	2.4	4.3	1.2	2.1	—	
	380			—	10	—	5	—	—	—	—	—	
	460			—	10	—	5	4.9	8.5	2.5	4.3	13.5	
575	—	10	—	5	6.2	11	3.1	5.3	17	—			
1P	115	36	42	3	—	1-1/2	—	—	—	—	—	—	—
	230			5	—	3	—	—	—	—	—	—	—
2	115	45	52	3	—	2	—	2.1	—	1	—	—	483
	200			—	10	7-1/2	—	6.3	—	3.1	—		
	230			7-1/2	15	5	10	4.1	7.2	2.1	3.6	12	
	380			—	25	—	15	—	—	—	—	—	
	460			—	25	—	15	8.3	14	4.2	7.2	25	
575	—	25	—	15	10	18	5.2	8.9	31	—			
3	115	90	104	7-1/2	—	7-1/2	—	4.1	—	2	—	—	947
	200			—	25	—	15	—	12	—	6.1	—	
	230			15	30	15	20	8.1	14	4.1	7.0	27	
	380			—	50	—	30	—	—	—	—	—	
	460			—	50	—	30	16	28	8.1	14	53	
575	—	50	—	30	20	35	10	18	67	—			
4	115	135	156	—	—	—	—	6.8	—	3.4	—	—	1581
	200			—	40	—	25	—	20	—	10	—	
	230			—	50	—	30	14	23	6.8	12	40	
	380			—	75	—	50	—	—	—	—	—	
	460			—	100	—	60	27	47	14	23	80	
575	—	100	—	60	34	59	17	29	100	—			
5	115	270	311	—	—	—	—	14	—	6.8	—	—	3163
	200			—	75	—	60	—	41	—	20	—	
	230			—	100	—	75	27	47	14	24	80	
	380			—	150	—	125	—	—	—	—	—	
	460			—	200	—	150	54	94	27	47	160	
575	—	200	—	150	68	117	34	59	200	—			
6	115	540	621	—	—	—	—	27	—	14	—	—	6326
	200			—	150	—	125	—	81	—	41	—	
	230			—	200	—	150	54	94	27	47	160	
	380			—	300	—	250	—	—	—	—	—	
	460			—	400	—	300	108	188	54	94	320	
575	—	400	—	300	135	234	68	117	400	—			
7	230	810	932	—	300	—	—	—	—	—	—	240	9470
	460			—	600	—	—	—	—	—	—	480	
	575			—	600	—	—	—	—	—	—	600	
8	230	1215	1400	—	450	—	—	—	—	—	—	360	14205
	460			—	900	—	—	—	—	—	—	720	
	575			—	900	—	—	—	—	—	—	900	
9	230	2250	2590	—	800	—	—	—	—	—	—	665	25380
	460			—	1600	—	—	—	—	—	—	1325	
	575			—	1600	—	—	—	—	—	—	1670	

- (1) **Service-Limit Current Ratings** — The service-limit current ratings shown represent the maximum rms current, in amperes, which the controller shall be permitted to carry for protracted periods in normal service. At service-limit current ratings, temperature rises shall be permitted to exceed those obtained by testing the controller at its continuous current rating. The current rating of overload relays or the trip current of other motor protective devices used shall not exceed the service-limit current rating of the controller.
- (2) **Plugging or Jogging Service** — The listed horsepower ratings are recommended for those applications requiring repeated interruption of stalled motor current encountered in rapid motor reversal in excess of five openings or closings per minute and shall not be more than ten in a ten minute period.
- (3) If maximum available current (at capacitor terminals) is greater than 3000 A, please contact your local Rockwell Automation sales office, Allen-Bradley distributor, or NEMA ICS-2 Standard.

Mechanical Ratings

NEMA Size	Mechanical Life (Millions of Operations)	Maximum Number of Auxiliary Contacts	Operating Time [ms]	
			Pick-up (Average)	Drop-out (Average)
00	10	5	20	16
0	10	8	21	16
1	10	8	22	14
2	10	8	27	13
3	5	8	37	20
4	5	8	27	20
5	5	8	25	18
6	5	4	25...79	10...22
7	—	8	88	40
8	—	8	88	45
9	—	8	118	84

Construction

NEMA Size	Wire Size for Power Terminals	Required Torque on Power Terminal Wire Clamps and Pressure Connectors or Lugs	Type of Power Terminal	Contact Material		Requirements for Sizing of Wire		
				Power Contacts	Auxiliary Contacts			
00	#16...10 AWG	9 lb•in	Pressure terminals	Silver alloy	Silver	All wire rated 167 °F (75 °C) or higher must be sized per the local Electrical Code for 167 °F (75 °C) wire.		
0	#14...10 AWG	20 lb•in	Saddle or wire clamps					
1	#14...8 AWG	20 lb•in	Pressure terminals					
2	#14...4 AWG	45 lb•in						
3	#8...1/0 AWG	150 lb•in						
4	#6...4/0 AWG	275 lb•in						
5	#4 AWG...500 MCM	375 lb•in						
6	Lugs sold separately http://ab.rockwellautomation.com/Motor-Control/NEMA-Contactors/Bulletin-500							
7								
8								
9	Direct bus connections only							

Environmental

NEMA Size	Operating Position	Operating Temperature Range	Altitude	Corrosion-Resistance
00	Horizontal	Starters with eutectic alloy Overload relay -13...+149 °F (-25...+65 °C) Starters with SMP Overload relay -13...+131 °F (-25...+55 °C) (provided condensation is prevented)	10 000 feet before derating	All metal parts are treated for corrosion-resistance
0	Vertical			
1				
2				
3				
4				
5	Horizontal			
6	Vertical			
7				
8				
9				