

PowerFlex 70 Adjustable Frequency AC Drive



Topic	Page
Product Overview	2
Catalog Number Explanation	5
Factory Installed Options	7
User Installed Options	8
Installation Considerations	16
Cable Recommendations	22
Power Ratings and Branch Circuit Protection	24
Mounting	28
Approximate Dimensions and Weights	29
PowerFlex 70 Configured Drives	34
Standard Drive Certifications and Specifications	36
Derating Guidelines	42

LISTEN.
THINK.
SOLVE.

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
PowerFlex 70 Adjustable Frequency AC Drive User Manual, publication 20A-UM001	Provides the basic information needed to start up and troubleshoot the PowerFlex® 70 Adjustable Frequency AC Drive.
PowerFlex 70 and 700 Reference Manual - Volume 1, publication PFLEX-RM001	Provides detailed information for specifications and dimensions, operation, and dynamic brake selection for the drive.
PowerFlex 70 Adjustable Frequency AC Drive Installation Instructions, publication 20A-IN009	Provides the five basic steps needed to install and perform a basic startup of the PowerFlex 70 drive.
Wiring and Grounding Guidelines for Pulse Width Modulated (PWM) AC Drives, publication DRIVES-IN001	Provides the basic information needed to properly wire and ground Pulse Width Modulated (PWM) AC drives.
Industry Installation Guidelines for Pulse Width Modulated (PWM) AC Drives, publication DRIVES-AT003	Provides basic information for enclosure systems and environmental/location considerations (to help protect against environmental contaminants), and power and grounding considerations needed to properly install AC drives.
Safety Guidelines for the Application, Installation and Maintenance of Solid State Control, publication SGI-1.1	Provides general guidelines for the application, installation, and maintenance of solid-state control.
Preventive Maintenance of Industrial Control and Drive System Equipment, publication DRIVES-TD001	Provides a guide to performing preventive maintenance.
Guarding Against Electrostatic Damage, publication 8000-4.5.2	Provides practices for guarding against Electrostatic damage (ESD)
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, http://www.ab.com	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <http://www.rockwellautomation.com/literature/>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.

Product Overview

PowerFlex 70 drives are designed to worldwide standards providing out-of-the-box performance around the globe. Available ratings include these options:

- 0.5...25 Hp output at 240V AC input
- 0.5...50 Hp output at 480V AC input
- 0.5...50 Hp output at 600V AC input

The PowerFlex 70 drive can be used with a full featured LCD human interface module (HIM) that provides multilingual text for startup, metering, programming, and troubleshooting.

The PowerFlex 70 can be programmed for either volts per hertz, sensorless vector, or vector control with FORCE™ Technology to cover a wide range of applications from fans to extruders.



Optional internal communication modules provide fast and efficient control and/or data exchange with host controllers over popular interfaces. These interfaces include: DeviceNet, EtherNet, ControlNet, remote I/O, serial communications, and other open control and communication networks. Computer tools such as DriveExplorer™ and DriveTools™ SP assist with programming, monitoring, and troubleshooting the PowerFlex 70.

Flexible Packaging and Mounting

- **IP20, NEMA / UL Type 1** – For conventional mounting inside or outside a control cabinet. Conduit plate is vertically removable for easy installation and replacement without disturbing conduit.
- **IP66, NEMA / UL Type 4X/12** (indoor use) – For mounting directly in the production environment. Listed by UL to resist dust, dirt, other contaminants, and to survive high-pressure water spray. Also certified by NSF International to assure conformity with international food equipment standards.
- **Flange Type** – For mounting heatsink through back of an enclosure, thus removing a large portion of the heat inside a cabinet. The backside is rated IP66, NEMA / UL Type 4X/12 for both indoor and outdoor use.
- **Zero-Stacking™** - Drives can be mounted directly next to one another with no reduction of ambient temperature rating (50 °C [122 °F] for IP20, NEMA / UL Type 1 and Flange Mount; 40 °C [104 °F] for IP66, NEMA / UL Type 4X/12).

Space Saving Hardware Features

- Integral electromagnetic compatibility (EMC) filtering provides a compact, all-in-one package solution for meeting EMC requirements, including CE in Europe.
- Integral dynamic brake transistor delivers a cost-effective means of switching regenerative energy without costly external chopper circuits.
- Internal dynamic brake resistor requires no extra panel space, and supplies a large amount of braking torque for short periods.

Easy to Use Human Interface Tools

The PowerFlex 7-Class AC drives provide common human interface tools that are familiar and easy to use. These include the LCD human interface modules and computer-based configuration tools.

The LCD HIMs provide these features and functions:

- Large and easy to read 7-line x 21-character backlit display
- Variety of languages (English, French, German, Italian, Spanish, Portuguese, Dutch)
- Alternate function keys for shortcuts to common tasks
- ‘Calculator-like’ number pad for fast and easy data entry (full numeric version only)
- Control keys for local start, stop, speed, and direction

Remote versions for panel mount application