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SINAMICS G120

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> The modular drive: space-saving, safe and rugged

Siemens 6SL32250BE355AA0 | For Support Visit gesrepair.com

SINAMICS G120

Space-saving, safe and rugged

Whether pumping, ventilating, compressing, moving or processing, the SINAMICS G120 is the universal drive to address the widest range of application requirements. It leverages its strengths in general machinery construction, as well as in the automotive, textile and packaging industries.

Its modular design and wide range of power ratings extending from 0.55 kW up to 250 kW (.75–400 hp) always ensures that you can configure the perfect drive for your application.

With SINAMICS G120, you will benefit from the wide range of possibilities that its modular design offers — including flexiblity and cost-savings, thanks to the need for reduced spare parts. All of this is complemented by its user-friendliness — from installation through maintenance.

The advantages of the SINAMICS drives family — an overview:

- Wide range of power ratings from 0.05kW (1/6 hp) to 85 MW
- Available in low-voltage, medium-voltage as well as DC versions
- High degree of flexibility and combinability
- Simple coupling to SIMATIC control systems and seamless automation integration through the Siemens Totally Integrated Automation Portal
- Higher-level, standard Safety Integrated concept
- Standard and unified functionality resulting from common hardware and software
- Common engineering for all drives SIZER for engineering and STARTER/SINAMICS Startdrive for parameterization and commissioning

Mechanical system

- >> Modular design
- Innovative cooling concept for a higher degree of flexibility

Functionality

- Application-oriented control modules with expanded I/O quantity scope and wide range of funcionality
- Positioning capability (EPos)
- Comprehensive range of encoder interfaces
- Safety Integrated: STO, SS1, SBC, SLS, SDI, SSM
- >> Power Modules with low line harmonics
- Energy recovery into the line supply without requiring additional modules
- Integrated SIL3 on PM240-2 frame sizes D, E and F



High-power density

- >> Extremely compact design
- Significantly smaller than previous generation

Communication

- >> Integral part of Totally Integrated Automation Automation — with interfaces for PROFINET and PROFIBUS
- Supported profiles include PROFIdrive, PROFIsafe, PROFIenergy
- Coupling to third-party systems via USS/Modbus RTU, BacNet MS/TP, EtherNet/IP

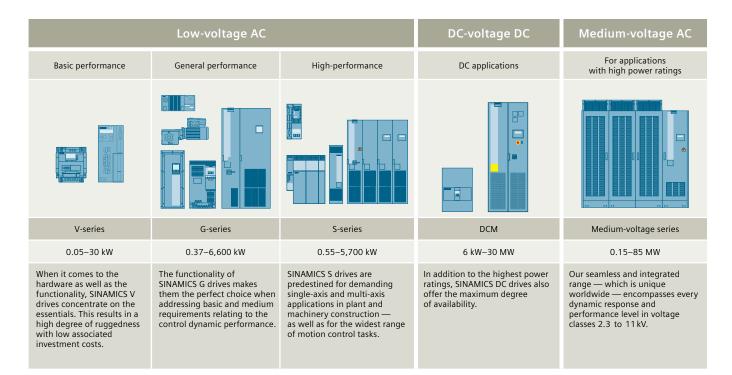
SINAMICS drives

Power and performance for every application

The modular SINAMICS G120 is suitable for the applications highlighted below.

Performance*		Continuous motion			Discontinuous motior	1
	Basic	Medium	High	Basic	Medium	High
Purpose	Centrifugal pumps	Centrifugal pumps	Excentric screw pumps	Hydraulic pumps		Descaling pumps
Pumping / ventilating / compressing	Radial/axial fans Compressors	Radial/axial fans Compressors	pumps	Dosing pumps		Hydraulic pumps
$A \longrightarrow B$	Conveyor belts Roll conveyors	Conveyor belts Roller conveyors	Elevators Container cranes	Accelerating conveyors	Accelerating conveyors	Storage and retrieval machines
	Chain conveyors	Chain conveyors Vertical material handling	Mine hoists Open-cast mine excavators	Rack feeders	Rack feeders Crosscutters Roll changers	Robotics Pick-and-place Rotary indexing
Moving		Elevators/escalators Gantry cranes Marine drives Cable railways	Test stands		Kon changers	machines Crosscutters Roll feeds Engaging/ disengaging function
	Mills Mixers	Mills Mixers	Extruders Winders /	Tubular bagging machines		Servo presses Rolling mill drives
	Kneaders Crushers	Kneaders Crushers	unwinders Leading /	Single-axis motion control such as:		Multi-axis motion control such as:
Processing	Agitators Centrifuges	Agitators Centrifuges Extruders Rotary furnaces	following drives Calenders Main press drives Printing machines	•Positioning profiles •Path profiles		•Multi-axis positioning •Cam discs •Interpolations
	Main drives for Turning	Main drives for Drilling	Main drives for Turning	Axis drives for Turning	Axis drives for Drilling	Axis drives for Turning
	Milling Drilling	Sawing	Milling Drilling	Milling Drilling	Sawing	Milling Drilling
Machining			Gear cutting Grinding			Laser machining Gear cutting
						Grinding Nibbling and punching

*) Requirements placed on the torque accuracy/speed accuracy/positioning accuracy/axis coordination/functionality

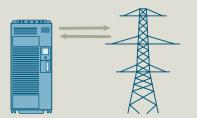




Space-saving

The well-conceived design and innovative technology make SINAMICS G120 especially compact.

Side-by-side mounting Cost reduction by saving space in the control cabinet Same housing geometry for all voltages with and without filter A Space-saving as a result of the same frame size with integrated filter Higher power density Space-saving as a result of a higher power rating in a smaller space Pt Integrated basic positioning functionality Positioning Modules can be eliminated, such as additional positioning modules, function encoder interfaces, etc. Integrated energy recovery (Efficient Infeed Technology) With the PM250, excess energy can be directly regenerated into the line supply





SINAMICS G120 family — frame sizes A, B, C, D, E and F

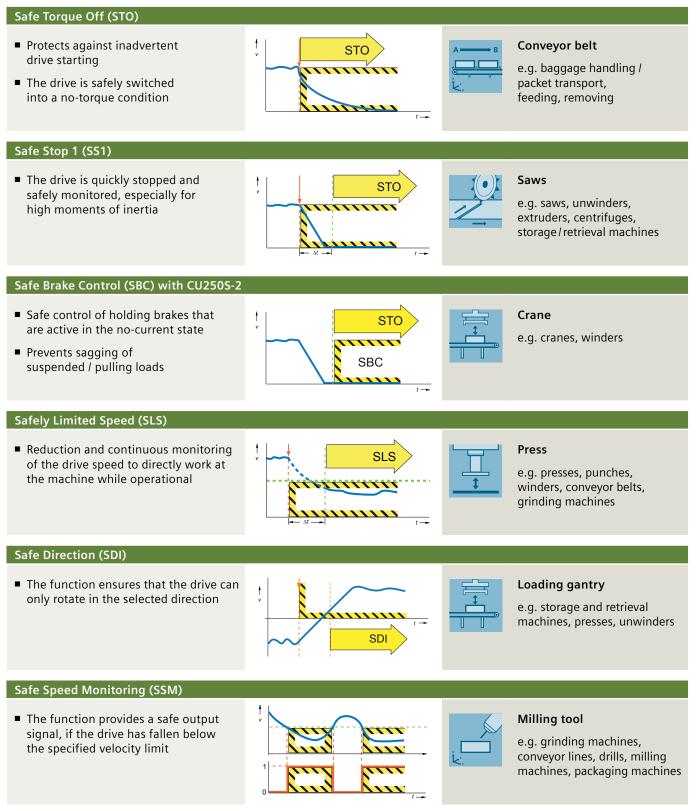
Mounting dimensions PM240/PM240-2 ⁻ without/with integrated Class A line filter							
Frame size	W (mm)	H (mm)	D (mm)				
FSA	73	196					
FSB	100	292	165				
FSC	140	355					
FSD	200	472	237				
FSE	275	551	257				
FSF	305	708	357				
FSGX	326/-	1,533/-	547/-				

Mounting dimensions PM250 without/with integrated Class A line filter							
Frame size	W (mm)	H (mm)	D (mm)				
FSC	-/189	-/334	-/185				
FSD	275	419/512	204				
FSE	275	499/635	204				
FSF	350	634/934	316				

*) Same frame size with and without filter A

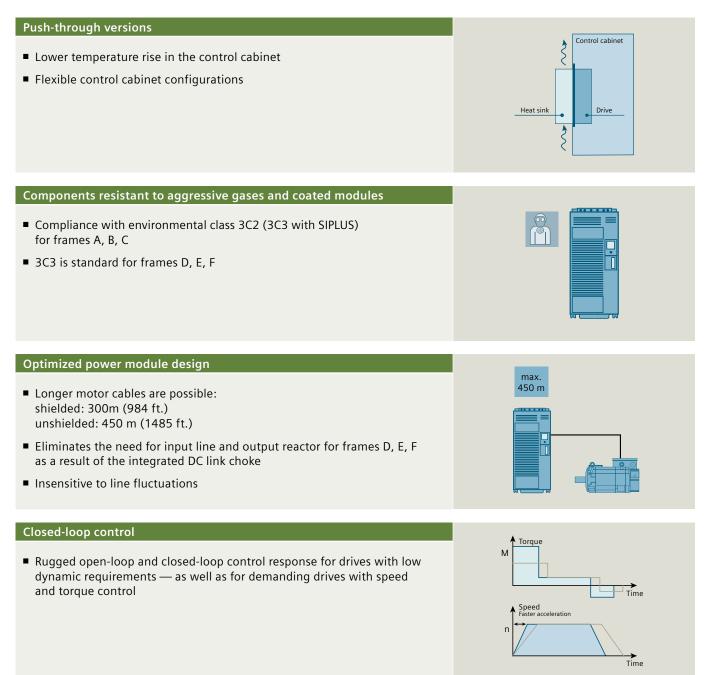
Safe

Safety functions in SINAMICS G1201)



Flexible

SINAMICS G120 is the reliable system for a variety of applications.

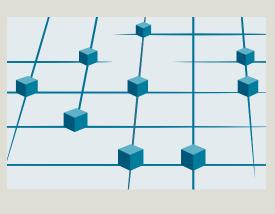


Integrated, intelligent and innovative

With SINAMICS G120, we implement a holistic approach for automation and drive technology that paves the way for improved production. We can offer you everything to help you efficiently work with our innovative products and solutions — and create the pre-conditions so that these devices can be seamlessly integrated into the automation environment.

Networked with the automation — Totally Integrated Automation





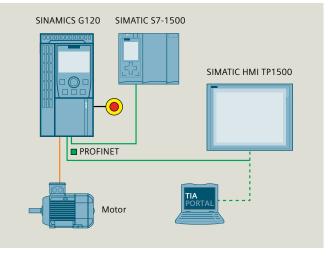
Totally Integrated Automation Efficient interoperation of every automation component

Using the Totally Integrated Automation Portal (TIA Portal), our innovative engineering framework for all automation tasks, SINAMICS drives can be simply and efficiently integrated into any automation environment — using the SINAMICS Startdrive commissioning software, an integral component of the TIA Portal. This simplifies engineering, commissioning and diagnostics.

TIA Portal is the core of Totally Integrated Automation. The open system architecture covers the complete production process — and means that every automation component efficiently interacts with each another. This is achieved through consistent data management, global standards and unified hardware and software interfaces.

PROFINET — the leading Ethernet standard for industry

- PROFINET plays a central role within the scope of Totally Integrated Automation.
- The open Ethernet standard stands for fast and secure data exchange between all of the company hierarchic levels.
- Its flexibility, efficiency and performance create the optimum pre-condition for sustainably increasing productivity and more competitiveness.

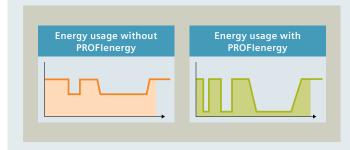


A systematic approach to higher energy efficiency



Our drives save energy through focused application-specific speed control as well as recovering braking energy up to 65% energy. Integrated energy-saving functions minimize your power costs even more.

With Efficient Infeed Technology, we offer an innovative feature, which also means that compact drives are capable of energy recovery.



SINAMICS G120 with PROFINET interface supports PROFIenergy. With the PROFINET-based profile, loads can be shut-down independent of the manufacturer and device in non-operational periods — in a coordinated fashion and centrally-controlled.

Additional energy-saving functions

- ECO mode / flux reduction reduces motor currents in the partial load range
- Hibernation mode the drive is automatically switched on and switched off depending upon the process requirements
- Display of the electrical energy used
- Cascade drives are switched on and switched off in stages depending upon the process requirement

Ready for SIMATIC Energy Suite SIMATIC Energy Suite as integrated option for the TIA Portal efficiently links energy management with the automation, therefore making energy usage transparent in your production environment.

Engineering costs have been significantly reduced as it is now simpler to engineer components that measure energy, e.g. the SINAMICS G-series. Thanks to the standardized connection to higher-level energy management systems or Cloud-based services, you can seamlessly extend the energy data acquired to create an energy management system across locations and facilities.

You can find additional information about the SIMATIC Energy Suite at www.siemens.com/energysuite

Powerful software tools - support when selecting, commissioning and operating

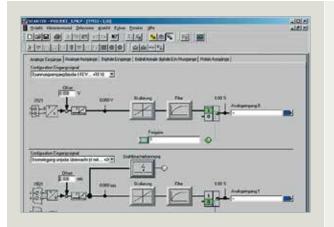
The SINAMICS G120 is not only easy to configure, it already offers a high degree of operator-friendliness during commissioning. Standard software tools make this possible.

A Sequences A Sequenc	daum ser eingeben (MLPB) ebehann Th Laard 31.44.2 MD-100 (m	ruinta 10.7% ni Kurangalani	villetnamme (HLTR) gebooen fin som se		DT Configurator
a). Kongeseenen Tot Devers Control to Accord Con	6 11 10 10 10 10 10 10 10 10 10 10 10 10				Di comgulator
Trad Denter & Experiment 2 - Denter Methoden 2 - Deltar Methoden Senter Trad (MODELA) - Mitta Assesset - Methoden Assesset - M			TI ALCONG	The second second	East product selection and ordering
		· Gelik's Retroestics	 Dettina Unicidamentaria Desister Aurorati Occubilizzation Aurorati Occubilizzation Auroration S² Vectordergeinschein 	* A set of the set of \$ 1,000,000	
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System	System				



SIZER

• Efficient engineering of a complete drive system



STARTER/SINAMICS Startdrive

 Configuration and commissioning in the Totally Integrated Automation (TIA) Portal

Intelligent Operator Panel and Basic Operator Panel — intuitive operation and monitoring

Two different operator panels are available for simple and efficient operation including monitoring of the SINAMICS G120 drive.		
	SINAMICS IOP-2 14 interface languages available	SINAMICS BOP
	IOP-2 (Intelligent Operator Panel)	BOP-2 (Basic Operator Panel)
Simple commissioning	 SINAMICS G drives and the associated standard applications can be simply commissioned using wizards Cloning function for fast series 	 Good overview as parameters and parameter values are simultaneously displayed
	commissioning of the drives	
Operator control and visualization	New design—membrane keypad with central sensor control panel	 2-line display for up to two process values with text
	 Graphic display of status values, e.g. pressure and flow in bar-type diagrams 	Status display of pre-defined units
	 Simple, individualized local drive operation (start/stop, setpoint input, direction of rotation change) 	
	 Application-specific scenarios can be easily implemented, e.g. operating concepts with additional external operating devices 	
Diagnostics	 Fast diagnostics using local plain text display 	 Diagnostics with menu prompting with 7-segment display
	Integrated plain text help function for local display and to remove fault messages	
Can be flexibly used and open for expansions	 Can be mounted directly on the Control Unit, installed in the door or as handheld terminal (depends on the drive-type) 14 interface languages are available IOP-2 device design, open for future expanded functionality (e.g. device functions, wizards, languages) Can be simply upgraded to a new function release via the USB port 	 Can be mounted directly on the Control Unit or installed in the door (depends on the drive-type)

SINAMICS G120 — user-friendliness through modularity

Flexible combinations, high degree of operator-friendliness and standard software make the SINAMICS G120 a user-friendly solution right from the start.

Modularity offers you many advantages —

- Parts can be simply selected
- Lower costs and parts can be quickly replaced when service is required
- Fewer parts have to be stocked
- Can be simply expanded
- High reliability through integrated communication

SINAMICS G120 simply select —

SINAMICS selector app



Using this app, you can compile the order numbers for your SINAMICS G120 drive. It will guide you quickly and easily through the correct order numbers (MLFBs).

This is how it works

- Select SINAMICS frequency drives
- Select the rated power and device options
- Select accessories

You will be able to save and send your selection via e-mail. The pre-selection serves as the basis for an order specification with your distributor/Siemens.



Scan this QR-code to download the app free-of-charge



The choice is yours

You can select between two power modules* depending upon your particular requirements.



Standard braking response with braking chopper

PM240/PM240-2 power modules

The PM240/PM240-2 power modules are ideal for standard applications in general machinery construction.

Innovative braking response with energy recovery

PM250 power modules

The PM250 power module is ideal for applications requiring energy recovery.



Select your control unit

CU230P-2 control unit	
The CU230P-2 control unit is specifically designed for pump, fan and compressor applications	The mu ger (e.g

CU240	E-2
control	unit

The CU240E-2 is ideal for a multitude of applications in general machine building (e.g. mixers, agitators)

CU250S-2 control unit

The CU250S-2 is ideal for high-quality applications (e.g. extruders, centrifuges)

3

Select the optional components

Additional components are available depending upon your particular requirements, for example, an operator panel (IOP-2 or BOP-2) or a blanking cover.



Your SINAMICS G120 drive has now been configured

* Potailed information about the PM230 power module is provided in SINAMICS G120P documentation. Detailed information on products and options is provided in the current Catalog D31 in Chapter "SINAMICS G120 standard inverters" or in the Siemens Industry Mall (iMall).

PM240	/ PM240-2	power modu	ILDE
F1V1240	7111240-2	power mout	nes

What power is required? (LO = Low Overload; HO = High Overload) *Definition HO/LO see p.22*

PM240/PM240-2 Power Modules have an integrated braking chopper and are suitable for many applications in general machine building.

Is a filtered device of Class A required?

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

Are additional external line filters required (for example to maintain

The external EMC filter (Class B filter) is also used to maintain cable-conducted interference voltages for installations according to EN 61800-3 Category C1. An unfiltered PM240-2 must be selected when using a Class B filter.

Rated power LO (kW)	Rated power (hp)	Output current LO (A) Iℕ	Output current HO (A) Існ	Frame size		Unfiltered power modules (part number)	Integrated Class A filter power modules (part number)		Class A filter	Class B line filter
1AC / 3 A	c 200V 2	240V								
0.55	0.75	3.2	2.3	FSA		6SL3210-1PB13-0UL0	6SL3210-1PB13-0AL0	ب <	integrated	-
0.75	1	4.2	3.2	FSA		6SL321□-1PB13-8UL0	6SL321□-1PB13-8AL0	230V en ected.	integrated	_
1.1	1.5	6	4.2	FSB		6SL3210-1PB15-5UL0	6SL3210-1PB15-5AL0	-2 230V been selected.	integrated	-
1.5	2	7.4	6	FSB		6SL3210-1PB17-4UL0	6SL3210-1PB17-4AL0		integrated	_
2.2	3	10.4	7.4	FSB		6SL321□-1PB21-0UL0	6SL321□-1PB21-0AL0	ne PM24 (has now mpletely	integrated	-
3	4	13.6	10.4	FSC		6SL3210-1PB21-4UL0	6SL3210-1PB21-4AL0		integrated	-
4	5	17.5	13.6	FSC		6SL321□-1PB21-8UL0	6SL321□-1PB21-8AL0	1	integrated	_
3AC 200	3AC 200V 240V									
5.5	7.5	22	17.5	FSC		6SL3210-1PC22-2UL0	6SL3210-1PC22-2AL0		integrated	-
7.5	10	28	22	FSC		6SL3210-1PC22-8UL0	6SL3210-1PC22-8AL0		integrated	-
11	15	42	35	FSD		6SL3210-1PC24-2UL0	-	200V en ected.	-	-
15	20	54	42	FSD		6SL3210-1PC25-4UL0	-		-	-
18.5	25	68	54	FSD		6SL3210-1PC26-8UL0	-		-	-
22	30	80	68	FSE		6SL3210-1PC28-0UL0	-	The PM240-2 20 has now been completely select	-	-
30	40	104	80	FSE		6SL3210-1PC31-1UL0	-	e PN has nple	-	-
37	50	130	104	FSF		6SL3210-1PC31-3UL0	-	The	-	-
45	60	154	130	FSF		6SL3210-1PC31-6UL0	-		-	-
55	60	178	154	FSF		6SL3210-1PC31-8UL0	_		-	-
					-					

Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size	Unfiltered power modules (part number)	Power modules with integrated Class A filter (part number)		Class A filter is already integrated in the filter device up to 132 kW (part number)	
0.55	0.75	1.7	1.3	FSA	6SL3210-1PE11-8UL1	6SL3210-1PE11-8AL1		integrated	6SL3203-0BE17-7BA0
0.75	1	2.2	1.7	FSA	6SL3210-1PE12-3UL1	6SL3210-1PE12-3AL1		integrated	6SL3203-0BE17-7BA0
1.1	1.5	3.1	2.2	FSA	6SL3210-1PE13-2UL1	6SL3210-1PE13-2AL1		integrated	6SL3203-0BE17-7BA0
1.5	2	4.1	3.1	FSA	6SL3210-1PE14-3UL1	6SL3210-1PE14-3AL1	cteo	integrated	6SL3203-0BE17-7BA0
2.2	3	5.9	4.1	FSA	6SL3210-1PE16-1UL1	6SL3210-1PE16-1AL1	now been completely selected.	integrated	6SL3203-0BE17-7BA0
3	4	7.7	5.9	FSA	6SL3210-1PE18-0UL1	6SL321□-1PE18-0AL1	ily s	integrated	6SL3203-0BE17-7BA0
4	5	10.2	7.7	FSB	6SL3210-1PE21-1UL0	6SL3210-1PE21-1AL0	lete	integrated	6SL3203-0BE21-8BA0
5.5	7.5	13.2	10.2	FSB	6SL3210-1PE21-4UL0	6SL3210-1PE21-4AL0	du	integrated	6SL3203-0BE21-8BA0
7.5	10	18	13.7	FSB	6SL321□-1PE21-8UL0	6SL3210-1PE21-8AL0	00	integrated	6SL3203-0BE21-8BA0
11	15	26	18	FSC	6SL3210-1PE22-7UL0	6SL3210-1PE22-7AL0	eer	integrated	6SL3203-0BE23-8BA0
15	20	32	26	FSC	6SL3210-1PE23-3UL0	6SL321□-1PE23-3AL0	d M	integrated	6SL3203-0BE23-8BA0
18.5	25	38	32	FSD	6SL3210-1PE23-8UL0	6SL3210-1PE23-8AL0		integrated	-
22	30	45	38	FSD	6SL3210-1PE24-5UL0	6SL3210-1PE24-5AL0	has	integrated	-
30	40	60	45	FSD	6SL3210-1PE26-0UL0	6SL3210-1PE26-0AL0	PM240 / PM240-2 480V has	integrated	-
37	50	75	60	FSD	6SL3210-1PE27-5UL0	6SL3210-1PE27-5AL0	48	integrated	-
45	60	90	75	FSE	6SL3210-1PE28-8UL0	6SL3210-1PE28-8AL0	2-0f	integrated	-
55	75	110	90	FSE	6SL3210-1PE31-1UL0	6SL3210-1PE31-1AL0	424	integrated	-
75	100	145	110	FSF	6SL3210-1PE31-5UL0	6SL3210-1PE31-5AL0	/ H	integrated	-
90	125	178	145	FSF	6SL3210-1PE31-8UL0	6SL3210-1PE31-8AL0	40	integrated	-
110	150	205	178	FSF	6SL3210-1PE32-1UL0	6SL3210-1PE32-1AL0	M2	integrated	-
132	200	250	205	FSF	6SL3210-1PE32-5UL0	6SL3210-1PE32-5AL0	The P	integrated	-
160	250	302	250	FSGX ²⁾	6SL3224-0XE41-3UA0	-	È	6SL3000-0BE34-4AA0	-
200	300	370	302	FSGX ²⁾	6SL3224-0XE41-6UA0	-		6SL3000-0BE34-4AA0	-
250	400	477	370	FSGX ²⁾	6SL3224-0XE42-0UA0	-		6SL3000-0BE36-0AA0	-

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Heat sink version Standard

0 1 Push-through

 $^{\rm 2)}$ A braking module is additionally required for frame size FSGX: 6SL3300-1AE32-5AA0

specific EMC values)?	Is a braking resistor required as a result of the application?	Should an output filter be used, for instance to be able to use long motor cables? ⁵⁾	Is a shield plate required for the power module?
Line reactors: to smooth voltage peaks, buffer commutation dips and reduce the effects of harmonics on the drive and line supply.	Excess energy in the DC link is dissipated using a braking resistor. Frame sizes FSA to FSF already include an integrated braking chopper (electronic switch).	Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.
3AC line reactor side-mounted ⁴⁾ (part number)	Braking resistors side-mounted (part number)	Output reactor side-mounted ¹⁾ (part number)	Shield plate for the power modules
6SL3203-0CE13-2AA0	JJY:023146720008	6SL3202-0AE16-1CA0	included
65L3203-0CE13-2AA0	JJY:023146720008	6SL3202-0AE16-1CA0	included
6SL3203-0CE21-0AA0	JJY:023151720007	6SL3202-0AE16-1CA0	included
6SL3203-0CE21-0AA0	JJY:023151720007	6SL3202-0AE18-8CA0	included
6SL3203-0CE21-0AA0 6SL3203-0CE21-8AA0	JJY:023151720007	65L3202-0AE21-8CA0	included
	JJY:023163720018	65L3202-0AE21-8CA0	included
6SL3203-0CE21-8AA0	JJY:023163720018	6SL3202-0AE21-8CA0	included
6SL3203-0CE23-8AA0	JJY:023433720001	6SL3202-0AE23-8CA0	included
65L3203-0CE23-8AA0	JJY:023433720001	6SL3202-0AE23-8CA0	included
integrated	JJY:023422620002	6SE6400-3TC07-5ED0	included
-	JJY:023422620002	6SE6400-3TC07-5ED0	included
integrated	JJY:023422620002	6SE6400-3TC07-5ED0	included
integrated	JJY:023423320002	6SE6400-3TC14-5FD0	included
integrated integrated	JJY:023423320001	6SE6400-3TC14-5FD0	included
-	JJY:023434020003	6SE6400-3TC14-5FD0	included
integrated			
integrated	JJY:023434020003	65E6400-3TC14-5FD0	included
integrated	JJY:023434020003	6SE6400-3TC14-5FD0	included
3AC line reactor side-mounted up to FSC ⁴⁾ ; integrated for FSD–FSF (part number)	Braking resistors side-mounted (part number)	Output reactor side-mounted ¹⁾ (part number)	Shield plate for the power modules (part number)
6SL3203-0CE13-2AA0	6SL3201-0BE14-3AA0	6SL3202-0AE16-1CA0	included
6SL3203-0CE13-2AA0	6SL3201-0BE14-3AA0	6SL3202-0AE16-1CA0	included
6SL3203-0CE13-2AA0	6SL3201-0BE14-3AA0	6SL3202-0AE16-1CA0	included
6SL3203-0CE21-0AA0	6SL3201-0BE14-3AA0	6SL3202-0AE16-1CA0	included
6SL3203-0CE21-0AA0	6SL3201-0BE21-0AA0	6SL3202-0AE16-1CA0	included
6SL3203-0CE21-0AA0	6SL3201-0BE21-0AA0	6SL3202-0AE18-8CA0	included
6SL3203-0CE21-8AA0	6SL3201-0BE21-8AA0	6SL3202-0AE21-8CA0	included
6SL3203-0CE21-8AA0	6SL3201-0BE21-8AA0	6SL3202-0AE21-8CA0	included
6SL3203-0CE21-8AA0	6SL3201-0BE21-8AA0	6SL3202-0AE21-8CA0	included
6SL3203-0CE23-8AA0	6SL3201-0BE23-8AA0	6SL3202-0AE23-8CA0	included
6SL3203-0CE23-8AA0	6SL3201-0BE23-8AA0	6SL3202-0AE23-8CA0	included
integrated	JJY:023422620001	6SE6400-3TC07-5ED0	included
integrated	JJY:023422620001	6SE6400-3TC07-5ED0	included
integrated	JJY:023424020001	6SE6400-3TC07-5ED0	included
integrated	JJY:023424020001	6SE6400-3TC07-5ED0	included
integrated	JJY:023434020001	6SE6400-3TC14-5FD0	included
integrated	JJY:023434020001	6SE6400-3TC14-5FD0	included
integrated	JJY:023454020001	6SE6400-3TC14-5FD0	included
integrated	JJY:023454020001	6SE6400-3TC14-5FD0	included
integrated	JJY:023464020001	6SL3000-2BE32-1AA0	included
integrated	JJY:023464020001	6SL3000-2BE32-6AA0	included
6SL3000-0CE33-3AA0	6SL3000-1BE31-3AA0 ²⁾	6SL3000-2BE33-2AA0	-
6SL3000-0CE35-1AA0	6SL3000-1BE32-5AA0 ²⁾	6SL3000-2BE33-8AA0	_
6SL3000-0CE35-1AA0	6SL3000-1BE32-5AA0 ²⁾	6SL3000-2BE35-0AA0	-
		1 1	

 $^{3)}\,\mathrm{An}$ unfiltered power module is required to use the external Class B filter

4) For frame sizes FSA-FSC, the line reactor to extend the service life can be omitted if a power module one power stage higher is selected. More detailed information is provided in the catalog. ⁵⁾ Supplementary products, for instance filters and braking resistors, are available through our selected "Product partners":

Please find more information: www.siemens.com/drives-options-partner

3AC PM240-2/500V-690V +/-10 %

What power is required? (LO = Low Overload; HO = High Overload)

PM240-2 power modules have an integrated braking chopper and are suitable for many applications in general machinery construction.

s a filtered device of Class	A required?
------------------------------	-------------

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size		Unfiltered power modules (part number)	Power modules with integrated Class A filter (part number)		Class A filter is already integrated	Class B line filter
11	10	14	11	FSD		6SL3210-1PH21-4UL0	6SL3210-1PH21-4AL0		integrated	-
15	15	19	14	FSD		6SL3210-1PH22-0UL0	6SL3210-1PH22-0AL0		integrated	-
18.5	20	23	19	FSD		6SL3210-1PH22-3UL0	6SL3210-1PH22-3AL0		integrated	-
22	25	27	23	FSD		6SL3210-1PH22-7UL0	6SL3210-1PH22-7AL0	690V een lected	integrated	_
30	30	35	27	FSD		6SL3210-1PH23-5UL0	6SL3210-1PH23-5AL0	-2 69 been select	integrated	-
37	40	42	35	FSD		6SL3210-1PH24-2UL0	6SL3210-1PH24-2AL0	Ó ~ °'	integrated	-
45	50	52	42	FSE		6SL3210-1PH25-2UL0	6SL3210-1PH25-2AL0	PM240 as now pletely	integrated	-
55	60	62	52	FSE		6SL3210-1PH26-2UL0	6SL3210-1PH26-2AL0	a <u> </u>	integrated	-
75	75	80	62	FSF		6SL3210-1PH28-0UL0	6SL3210-1PH28-0AL0	The Cor	integrated	_
90	100	100	80	FSF		6SL3210-1PH31-0UL0	6SL3210-1PH31-0AL0		integrated	-
110	100	115	100	FSF		6SL3210-1PH31-2UL0	6SL3210-1PH31-2AL0		integrated	-
132	125	142	115	FSF		6SL3210-1PH31-4UL0	6SL3210-1PH31-4AL0		integrated	_

3AC PM250/380V-480V +/-10 %

What power is required? (LO = Low Overload; HO = High Overload)

PM250 power modules have integrated energy recovery. This means that any braking energy is directly fed back into the line supply.

Four-quadrant applications — a braking chopper is not required.

is not requ	ired.					
Rated power LO (kW)	Rated power (hp)	Output current LO (A)	Output current HO (A)	Frame size	Unfiltered power modules (part number)	Pow integr (
7.5	10	18	13.2	FSC	-	6SL3
11	15	25	19	FSC	-	6SL3
15	20	32	26	FSC	-	6SL3
18.5	25	38	32	FSD	6SL3225-0BE31-5UA0	6SL3
22	30	45	38	FSD	6SL3225-0BE31-8UA0	6SL3
30	40	60	45	FSD	6SL3225-0BE32-2UA0	6SL3
37	50	75	60	FSE	6SL3225-0BE33-0UA0	6SL3
45	60	90	75	FSE	6SL3225-0BE33-7UA0	6SL3
55	75	110	90	FSF	6SL3225-0BE34-5UA0	6SL3
75	100	145	110	FSF	6SL3225-0BE35-5UA0	6SL3
90	125	178	145	FSF	6SL3225-0BE37-5UA0	6SL3

Is a filtered device of Class A required?

The integrated EMC filter (Class A filter) is required to maintain the cable-conducted interference voltages and the radiated disturbances for installations in compliance with EN 61800-3 Category C2.

Are additional external line filters required (for example to maintain spec

The additional EMC filter (Class B filter) is also used to maintain cable-conducted interference voltages for installations according to EN 61800-3 Category C1.

Unfiltered power modules (part number)	Power Modules with integrated Class A filter (part number)		Class A filter is integrated in the filter device up to 90 kW	Class B line filter (sub-assembly) ³⁾ (part number)			
-	6SL3225-0BE25-5AA1		integrated	6SL3203-0BD23-8SA0			
-	6SL3225-0BE27-5AA1		integrated	6SL3203-0BD23-8SA0			
-	6SL3225-0BE31-1AA1	now elected	integrated	6SL3203-0BD23-8SA0			
6SL3225-0BE31-5UA0	6SL3225-0BE31-5AA0	now elect	integrated	-			
6SL3225-0BE31-8UA0	6SL3225-0BE31-8AA0	has Iy si	integrated	-			
6SL3225-0BE32-2UA0	6SL3225-0BE32-2AA0	50 lete	integrated	_			
6SL3225-0BE33-0UA0	6SL3225-0BE33-0AA0	e PM250 ha completely	integrated	-			
6SL3225-0BE33-7UA0	6SL3225-0BE33-7AA0		integrated	-			
6SL3225-0BE34-5UA0	6SL3225-0BE34-5AA0	Th	integrated	-			
6SL3225-0BE35-5UA0	6SL3225-0BE35-5AA0		integrated	_			
6SL3225-0BE37-5UA0	6SL3225-0BE37-5AA0		integrated	-			
tc., can be supplied from audited drive 120	option suppliers.		³⁾ An unfiltered power module is required to use	e the external Class B filter			

Missing options such as sine-wave filter, sub-chassis braking resistors, etc., can be supplied from audited drive option suppliers. More detailed information is provided at www.siemens.com/sinamics-G120 Are additional external line filters required (for example to maintain spec

ific EMC values)? Is a braking resistor required as a result of the application?		Should an output filter be use be able to use longer motor ca		Is a shield plate required for the power module?
Line reactors: to smooth voltage peaks, buffer commutation dips and reduce the effects of harmonics on the drive and line supply.	Excess energy in the DC link is dissipated using a braking resistor. Frame sizes FSA to FSF already include an integrated braking chopper (electronic switch).	Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	The du/dt filter plus Voltage Peak Limiter limits the voltage rate of rise and typical voltage peaks	The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.
Line reactor	Braking resistors (part number)	Output reactor	du/dt filter plus VPL (part number)	Shield plate for the power modules
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023424020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023434020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023434020002	not necessary	6SL3000-2DH31-0AA0	included
integrated	JJY:023464020002	6SL3000-2AH31-0AA0	6SL3000-2DH31-0AA0	included
integrated	JJY:023464020002	6SL3000-2AH31-0AA0	6SL3000-2DH31-0AA0	included
integrated	JJY:023464020002	6SL3000-2AH31-5AA0	6SL3000-2DH31-5AA0	included
integrated	JJY:023464020002	6SL3000-2AH31-5AA0	6SL3000-2DH31-5AA0	included

ific EMC values)?			Should an output filter be used, for example, in order to be able to use longer motor cables?			Is a shield plate required for the Power Module?
In conjunction with the PM250, a line reactor is not required, and it is also not permissible that one is used.	The PM250 is capable of energy recovery. A braking resistor is not used, and it is also not permissible that one is used.		Output reactors reduce the voltage stress on the motor winding. The cable lengths between the drive and motor can be extended.	Sine-wave filters limit the voltage rate of rise and the capacitive recharging currents. An output reactor is not required.		The shield connection kit simplifies connecting the shields of supply and control cables, offers mechanical strain relief and guarantees an optimum EMC behavior.
	PM250 with energy recovery. As a result, it is not permissible that a braking resistor is used.		Sub-chassis output reactor (part number)	Sine-wave filter FSC subchassis, from FSD, side-mounted (part number)		Shield plate for the power modules (part number)
-	is not required		6SL3202-0AJ23-2CA0	6SL3202-0AE22-0SA0		6SL3262-1AC00-0DA0
_	is not required		6SL3202-0AJ23-2CA0	6SL3202-0AE23-3SA0		6SL3262-1AC00-0DA0
-	is not required		6SL3202-0AJ23-2CA0	6SL3202-0AE23-3SA0		6SL3262-1AC00-0DA0
-	is not required		6SE6400-3TC05-4DD0	6SL3202-0AE24-6SA0		6SL3262-1AD00-0DA0
-	is not required		6SE6400-3TC03-8DD0	6SL3202-0AE24-6SA0		6SL3262-1AD00-0DA0
_	is not required		6SE6400-3TC05-4DD0	6SL3202-0AE26-2SA0		6SL3262-1AD00-0DA0
-	is not required		6SE6400-3TC08-0ED0	6SL3202-0AE28-8SA0		6SL3262-1AD00-0DA0
_	is not required		6SE6400-3TC07-5ED0	6SL3202-0AE28-8SA0		6SL3262-1AD00-0DA0
_	is not required		6SE6400-3TC14-5FD0	6SL3202-0AE31-5SA0		6SL3262-1AF00-0DA0
_	is not required		6SE6400-3TC15-4FD0	6SL3202-0AE31-5SA0		6SL3262-1AF00-0DA0
-	is not required		6SE6400-3TC14-5FD0	6SL3202-0AE31-8SA0		6SL3262-1AF00-0DA0

⁶⁾ Selected supplementary products, for example filters or braking resistors are available through our selected "Product partners". Here, select "Solution Partner Finder" as technology "Drive Object": siemens.com/partnerfinder

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Is an encoder used for signal feedback? Is integrated positioning capability required? NO CU230P-2 CU240E-2 CU240E-2 CU240E-2 Failsafe CU250S-2

CU250S-2 control unit

Is integrated safety technology required?							
	yes						
	STO (Safe Torque Off)	STO (Safe Torque Off)	STO (Safe Torque Off)				
		SS1 (Safe Stop 1)	SS1 (Safe Stop 1)				
		SLS (Safely Limited Speed)	SBC (Safe Brake Control) ¹⁾				
		SSM (Safe Speed Monitor)	SLS (Safely Limited Speed) ²⁾				
no		SDI (Safe Direction)	SSM (Safe Speed Monitor) ²⁾				
			SDI (Safe Direction) ²⁾				
			 A Safe Brake Relay is required for the SBC function With Safety license 				
CU230P-2	CU240E-2	CU240E-2 Failsafe	CU250S-2				

How many inputs and outputs are required?							
Digital inputs (DI)	6	6	6	11			
Failsafe DI	-	1 (opt. for 2 DI)	3 (opt. for 2 DI)	3 (opt. for 2 DI)			
Digital outputs (DO)	3	3	3	3 (opt. 1 F-DO)			
Fast DI/DO	-	-	-	4			
Analog inputs	4	2	2	2			
Analog outputs	2	2	2	2			
	CU230P-2	CU240E-2	CU240E-2 Failsafe	CU250S-2			

What type of communication/bus system is required?							
USC Medhus PTU	CU230P-2 HVAC	CU240E-2	CU240E-2 F	CU250S-2			
USS, Modbus RTU	6SL3243-0BB30-1HA3	6SL3244-0BB12-1BA1	6SL3244-0BB13-1BA1	6SL3246-0BA22-1BA0			
	CU230P-2 HVAC						
BACnet MS/TP	6SL3243-0BB30-1HA3	_	_	_			
	CU230P-2 DP	CU240E-2 DP	CU240E-2 DP-F	CU250S-2 DP			
PROFIBUS DP	6SL3243-0BB30-1PA3	6SL3244-0BB12-1PA1	6SL3244-0BB13-1PA1	6SL3246-0BA22-1PA0			
PROFINET/EtherNet/IP	CU230P-2 PN	CU240E-2 PN	CU240E-2 PN-F	CU250S-2 PN			
rtorine i / Ethernet/IP	6SL3243-0BB30-1FA0	6SL3244-0BB12-1FA0	6SL3244-0BB13-1FA0	6SL3246-0BA22-1FA0			

Permissible combinations with power modules							
PM240*	yes	yes	yes	yes			
PM240-2	yes	yes	yes	yes			
PM250	yes	yes	yes	yes			

Which optional shield connection kit is required for the particular control unit?							
Shield connection kit 1 6SL3264-1EA00-0FA0	HVAC, PROFIBUS	-	-	-			
Shield connection kit 2 6SL3264-1EA00-0HA0	_	USS, Modbus RTU, PROFIBUS	USS, Modbus RTU, PROFIBUS	_			
Shield connection kit 3 6SL3264-1EA00-0HB0	PROFINET	PROFINET	PROFINET	_			
Shield connection kit 4 6SL3264-1EA00-0LA0	_	_	_	All versions			

*The PM240 power modules, frame size FSGX (i.e. from 160 kW and higher) have only been released for the basic safety funtions (STO, SS1 and SBC)

Optional additional components	
Description	Part number
IOP-2 Intelligent Operator Panel with 14 interface languages: German, English, French, Italian, Spanish, Portuguese, Dutch, Swedish, Russian, Czech, Polish, Turkish, Finnish, Chinese)	6SL3255-0AA00-4JA2
IOP-2 mobile hand-held device connection through a cable includes: IOP-2 (6SL3255-0AA00-4JA2), hand-held housing, rechargeable batteries (4 x AA), charging unit (international), RS232 connecting cable (3 m), USB cable (1 m)	6SL3255-0AA00-4HA1
Basic Operator Panel (BOP-2)	6SL3255-0AA00-4CA1
Door mounting kit for BOP-2/IOP for installation in cabinet doors with sheet steel thicknesses of 1–3 mm. Includes seal, installation materials and connecting cable (5 m)	6SL3256-0AP00-0JA0
SINAMICS memory card (SD card)	6SL3054-4AG00-2AA0
SINAMICS G120 multi-card (SD card) plus license V4.7 SP6	6SL3054-7TD00-2BA0
Additional licenses for CU250S-2	
SD card + license extended functions safety (SLS, SSM, SDI)	6SL3054-4AG00-2AA0-Z F01
SD card + license extended functions basic positioning (EPos)	6SL3054-4AG00-2AA0-Z E01
SD card + license extended safety + basic positioning	6SL3054-4AG00-2AA0-Z F01+E01
License extended functions safety for CU250S-2	6SL3074-0AA10-0AA0
License extended functions basic positioning (EPos)	6SL3074-7AA04-0AA0
Additional licenses for CU250S-2 plus firmware V4.7 SP6	
SD card + license extended functions safety (SLS, SSM, SDI) + FW V4.7 SP6	6SL3054-7EH00-2BA0-Z F01
SD card + license extended functions basic positioning (EPos) + FW V4.7 SP6	6SL3054-7EH00-2BA0-Z E01
SD card + license extended functions safety + basic positioning + FW V4.7 SP6	6SL3054-7EH00-2BA0-Z F01+E01
PC connection kit 2 (for CU230P-2, CU240B-2, CU240E-2, CU250S-2)	6SL3255-0AA00-2CA0
Brake relay (for direct activation of a motor brake by the CU)	6SL3252-0BB00-0AA0
Safe brake relay (safety version)	6SL3252-0BB01-0AA0
SINAMICS G120/G120C connector plug	6SL3200-0ST05-0AA0
SINAMICS G120/G120C fan unit	6SL3200-0SF12-0AA0
Push-through mounting frame for PM240-2 push-through power modules	
frame size FSA	6SL3260-6AA00-0DA0
frame size FSB	6SL3260-6AB00-0DA0
frame size FSC	6SL3260-6AC00-0DA0

Software for engineering and commissioning	
Description	Part number
STARTER commissioning tool on DVD	6SL3072-0AA00-0AG0
SINAMICS Startdrive commissioning tool on DVD	6SL3072-4DA02-0XG0
SIZER for Siemens drives engineering tool	6SL3070-0AA00-0AG0
CAD Creator	6SL3075-0AA00-0AG0

Detailed information about the products and options can be found in the current Catalog D31, chapter "SINAMICS G120 standard inverters" or in the Industry Mall: www.siemens.com/industrymall

Power modules	PM240 / PM240-2 IP20		PM250 IP20		
	General machine building; Braking with a braking resistor		General machine building; Braking with energy recovery		
Line voltage	1AC / 3AC 200 240V +/-10 % 3AC 380V 480V +/-10 % 3AC 500V 690V +/-10 %		3AC 380V 480V +/-10 %		
Power	но	LO	но	LO	
HO = High Overload LO = Low Overload	200 240V 1AC 0.37 3 kW (.5–4 hp) 3AC 0.37 45 kW (.5–5 hp) 380 480V 3AC 0.37 200 kW (.5–250 hp) 500 690V 3AC 7.5 110 kW (10–150 hp)	200 240V 1AC 0.55 4 kW (.75–5 hp) 3AC 0.55 55 kW (.75–75 hp) 380 480V 3AC 0.55–250 kW (.75–400 hp) 500 690V 3AC 11 132 kW (15–200 hp)	Unfiltered 15 75 kW (20–100 hp) Filtered 5.5 75 kW (7.5–125 hp)	Unfiltered 18.5 90 kW (25–125 hp) Filtered 7.5 90 kW (10–125 hp)	
Rated input current	но	LO	но	LO	
(dependent upon the motor load and line impedance)	200 240V 1AC 6.6 37.5 A 3AC 3.8 164 A 380 480V 3AC 2.0 354 ¹ /442 A 500 690V 3AC 11 122 A	200 240V 1AC 7.5 43 A 3AC 4.3 172 A 380 480V 3AC 2.3 354 ¹ /442 A 500 690V 3AC 14 137A	13.2 135 A	18 166 A	
Rated output current	но	LO	но	LO	
(derating for ambient temperatures) > 40 °C (LO) or > 50 °C (HO)	200 240V 1AC 2.3 13.6 A 3AC 2.3 154A 380 480V 3AC 1.3 370 A 500 690V 3AC 11 115 A	200 240V 1AC 3.2 17.5 A 3AC 3.2 178 380 480V 3AC 1.7 477 A 500 690V 3AC 14 142 A	1.3 145 A	1.7 178 A	
Conformance with standards	UL, cUL, CE, C-Tick, SEMI F47		UL, cUL, CE, C-Tick		
CE marking	According to the Low-Voltage Directive 2006/95/EC				
Electrical information					
Line frequency	47 63 Hz				
Low Overload	Generally used for applications demanding a low level of dynamic performance (continuous operation), square-law torque characteristic with low breakaway torque and low-speed precision. For example: centrifugal pumps, radial/axial fans, reciprocating blowers, radial compressors, vacuum pumps, agitators,				
Overload capability (for Low Overload)	150% for 3 seconds: 110% for 57 seconds				
High Overload	Generally used for applications demanding a higher dynamic performance (cyclic duty), as well as constant torque characteristics with a high breakaway torque. For example: conveyor belts, geared pumps, excentric worm pumps, mills, mixers, crushers, vertical conveying equipment, centrifuges,				
Overload capability (for High Overload)	200% for 3 seconds: 150% for 57 seconds				
Overload capability (LO/HO)	When using the overload capability, the continuous output current is not reduced				
Output frequency	0 550 Hz (control modes V/f and FCC), 200 Hz SLVC				
Pulse frequency	4 kHz (standard) or 4 16 kHz (derating)		4 kHz (standard) or 4 kHz 16 kHz (derating) FSF: 4 kHz (standard) or 4 kHz 8 kHz (derating)		
Functions					
	Dynamic braking, DC braking, motor holding brake, compound brake		Energy recovery in regenerative operation		
Brake functions					
Brake functions Motors that can be connected	Three-phase induction motors and	d synchronous reluctance motors ²⁾			

¹⁾ with line reactor

²⁾ depending upon the respective Control Unit

Control units	CU230P-2	CU240E-2	CU250S-2			
	Optimized for pumps, fans, compressors	Optimized for general applications in machine building, such as conveyor belts and mixers	For demanding applications in the standard drives domain, for example extruders, centrifuges			
Architecture	Application-optimized number of I/O	Standard number of I/O, integrated safety technology	Higher number of I/O, integrated safety technology and basic positioning function			
Mounting dimensions [WxHxD]	73 x 199 x 65.5 mm (2.9 x 7.8 x 2.6 in.)	73 x 199 x 46 mm (2.9 x 7.8 x 1.8 in.)	73 x 199 x 46 mm (2.9 x 7.8 x 1.8 in.)			
Communication functions						
PROFINET	CU230P-2 PN	CU240E-2 PN, CU240E-2 PN-F	CU250S-2 PN			
PROFIBUS DP	CU230P-2 DP	CU240E-2 DP, CU240E-2 DP-F	CU250S-2 DP			
EtherNet/IP	CU230P-2 PN	CU240E-2 PN, CU240E-2 PN-F	CU250S-2 PN			
Modbus RTU and USS	CU230P-2 HVAC	CU240E-2, CU240E-2 F	CU250S-2			
BACnet MS/TP	CU230P-2 HVAC	-	-			
USB interface	1	1	1			
Safety functions according to Ca	tegory 3 of EN 954-1 or acc. to SIL2 of IEC 61508					
Integrated safety function: STO	-	CU240E-2, DP, PN	_			
STO, SS1, SLS, SDI, SSM	-	CU240E-2 F, DP-F, PN-F	-			
STO, SBC, SS1	-	-	CU250S-2, DP, PN			
STO, SBC, SS1, SLS, SSM, SDI	-	-	CU250S-2, DP, PN (SLS, SSM, SDI with safety license)			
Electrical information						
Supply voltage		24V DC (via power modules or externally)				
Digital inputs	6	6	11			
Digital inputs failsafe	_	CU240E-2, CU240E-2 DP: 1 CU240E-2 DP-F: 3	3			
Analog inputs, parameterizable	2 x (-10 to +10V, 0/4 to 20 mA) 1 x (0/4 to 20 mA, Pt1000/LG-Ni1000) 1 x (Pt1000/LG-Ni1000)	2 x (-10 to +10V, 0/4 to 20 mA)	2 x (-10 to +10V, 0/4 to 20 mA)			
Digital outputs	2 x (relay NO/NC, 250V AC, 2 A, 30V DC, 5 A) ¹⁾ 1 x (relay NO, 30V DC, 0.5 A)	1 x (transistor, 30V DC, 0.5 A) 2 x (relay NO/NC, 30V DC, 0.5 A)	4 x (transistor, 30V DC, 0.5 A) can be optionally used as digital inputs 1 x relay: NO: 30V DC, 0.5 A 2 x relay: NO/NC: 30V DC, 0.5 A			
Analog outputs	2 x (0 to 10V, 0/4 to 20 mA)	1 x (0 to 10V, 0/4 to 20 mA) 1 x (0 to 10V, 0 to 20 mA)	2 x (0 to 10V, 0/4 to 20 mA)			
Functions						
Open-loop/closed-loop	V/f (linear, square law, f	free, FFC, ECO), field-oriented control of speed and	torque without encoder			
control techniques	Field-oriented control of speed and torque with encoder					
Setpoints	Setpoint selection: analog value, fixed setpoints (max. 16), motorized potentiometer, communication interface, PID controller for process quantities					
	Setpoint channel: minimum speed, maximum sp	Setpoint channel: minimum speed, maximum speed, ramp-function generator with rounding, 4 skip frequencies				
Protection	Drives: over-voltage and under-voltage, as well as phase failure, over-current protection, overload l2t, over-temperature of the control module and power unit, wire breakage of analog signals, evaluation of 3 external faults/alarms					
	Motor: temperature monitoring with and without temperature sensor, over-speed, locked rotor and stall protection					
	Drive: torque monitoring for dry running protection, belt monitoring					
	Communication: telegram failure, bus interruption					
	Fault message memory: buffer for 8 fault cases, e	each with 8 faults and fault value and time, buffer fo	or 56 alarms with alarm value and instant in time			
Mechanical information						
Degree of protection	IP20					
Software						
STARTER, SIZER, DT Configurator, SINAMICS Startdrive	x	x	x			
Accessories		· · · · ·				
	IOP-2, BOP-2, shield connection kit, PC inverter connection kit 2, SINAMICS memory card (SD card)					

¹⁾ For plants and systems corresponding to UL, the following applies: via terminals 18/20 (DO 0 NC) and 23/25 (DO 2 NC) max. 3A, 30V DC or 2A, 250V AC

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